

EN

Flushing station “Regudrain”

Installation and operating instructions

“Regudrain Duo”

“Regudrain Uno”



Read installation and operating instructions **in their entirety** before installation of the flushing station and observe **safety notes**!

Installation, commissioning and maintenance must only be carried out by a **qualified tradesman**.

Hand all installation and operating instructions (also of accessories & components) **over to the user of the system**.

The qualified tradesman has to **inform** the user of the system as to the function and operation of the product!

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1. General information

1.1 Extent of supply and contact

Thank you for purchasing this Oventrop flushing station. Please check the delivery for any damages caused during transit and for completeness. It consists of the following components (depending on the model):

- Flushing station "Regudrain"
- Power pack (flush-mounted)
- EPDM flat seal(s)
- Flow controller 7 l/min., 11 l/min.
- Fixing material
- Blind plugs
- Installation and operating instructions

Contact address

OVENTROP GmbH & Co. KG
Paul-Oventrop-Straße 1
59939 Olsberg
Germany

Technical service

Phone: 02962 82 234 (Mo.-Fr. 7:30-16:30 h)

1.2 Important information regarding installation and operating instructions

These installation and operating instructions refer to the following models of the "Regudrain" flushing station:

- **Duo** (OV item no. 4207005)
- **Uno** (OV item no. 4207004)

Observance of these installation and operating instructions will help to avoid dangers and increase reliability of the product. It has to be read, understood and applied by any person working on the flushing station and using it.



The **chapter "Safety notes"** as well as the **warning notes** in the other chapters of these installation and operating instructions are to be observed.

Oventrop GmbH & Co. KG will not accept liability for damages and malfunctions caused by the non-observance of the installation and operating instructions. The illustrations and specifications in these installation and operating instructions are subject to technical modifications.

The following principles shall apply:

Installation, commissioning, maintenance and repair must only be carried out by a qualified tradesman (see paragraph 2.5).

Before starting work, read these installation and operating instructions and those of the accessories in their entirety. The installation and operating instructions are part of the product.

Advice for the qualified tradesman: Hand all installation and operating instructions over to the user of the system.

Advice for the user: All installation and operating instructions have to be kept for later reference.

1.2.1 Used symbols and pictograms

The following symbols and pictograms are used in these installation and operating instructions:



Warning symbol for possible injuries to persons



Danger from electric voltage



Disconnect the power supply before starting work



Risk of scalding due to hot liquids



Danger from pressurized components!



Danger from hot surfaces



Mandatory sign



Prohibition sign



Wear safety gloves



Wear safety goggles



Note, information, recommendation

1.3 Copyright and protective rights

These installation and operating instructions are copyrighted and are exclusively designed for persons getting involved with the product. Passing these installation and operating instructions on to third parties is not permitted.

1.4 General conditions of sales and delivery

Oventrop's general conditions of sales and delivery valid at the time of supply are applicable.

1.5 Storage and transport

The product must only be stored under the following conditions:

- Storage temperature: -20 °C up to +60 °C, store electronic control in a non condensing place
- Do not store in open air, keep dry and free from dust.
- Do not expose to aggressive fluids or heat sources. Protect from direct sunlight.
- Protect from mechanical agitation during transport.
- Packaging material is to be disposed of in an environmentally friendly manner.

1.6 Note regarding declaration of conformity

Oventrop GmbH & Co. KG hereby declares that the flushing station "Regudrain" complies with the basic requirements and the other relevant provisions of the relevant EC guidelines.

The declaration of conformity can be obtained from the manufacturer.

2. Safety notes

2.1 Normative guidelines

The valid standards, approved rules of technology and local regulations must always be observed during installation, operation, maintenance and repair of the flushing station.

TrinkwV – Ordinance on the quality of water intended for human consumption

DIN EN 806 (Part 1-5) – Specifications for installations inside buildings conveying water for human consumption

DIN 1988 (Part 100, 200, 300) – Codes of practice for drinking water installations

VDI / DVGW 6023 - Hygiene in drinking-water installations. Requirements for planning, execution, operation and maintenance

DIN EN 1717 – Protection against pollution of potable water installations and general requirement of devices to prevent pollution by backflow

DVGW W 551 – Drinking water heating and piping systems; technical measures to reduce Legionella growth; design, construction, operation and rehabilitation of drinking water installations

DIN VDE 0100 – Low-voltage electrical installations

2.2 Correct use

The only design intent of the flushing station is the **scheduled, automatic flushing of potable water from cold and hot water pipes**. It serves to avoid stagnation and germination of potable water (especially in potable water systems which are not used during longer interruptions of use) and to ensure potable water hygiene.

Any use of the flushing station outside this application will be considered as non-compliant and misuse. The manufacturer will not accept liability for any resulting damage.

The installation must only be operated in a technically perfect condition, according to its intended use, in awareness of safety and risks and in compliance with all installation and operating instructions.

2.2.1 Modifications to the product

Modifications to the flushing station are not allowed.

2.3 Definition of the warning notices

These installation and operating instructions show **warnings** which are displayed by **symbols**. The symbols are linked to signal words which define the **seriousness of the danger** which arises from a situation. The warnings are to be observed to avoid injuries to persons and damage to property.



DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a hazardous situation which, if not avoided, may result in minor or moderate injury or damage to property.

NOTICE

Signal word (without warning symbol) indicating a possible damage to property.

2.4 Product-related risks

Even though this product is manufactured in accordance with the latest technical status and is fail-safe, there might still be a **residual danger** for persons and property. Therefore, the following safety notes must be observed:



WARNING



Danger to life due to electric shock!

- Electrical connections must only be carried out by a **qualified electrician**.
- The following 5 safety regulations must be observed during installation and cabling:
 - Disconnect
 - Protect against accidental restart
 - Check that no voltage is present
 - Earth and short-circuit
 - (If necessary) Cover adjacent live parts.



**WARNING****Danger from development of legionella!**

All settings at the station relating to the flushing of the potable water pipes must be carried out with the greatest care.

The following minimum requirements on potable water hygiene must always be met:

- The potable water temperature in the cold water riser (PWC) must not exceed **25 °C**.
- The potable water temperature in the hot water riser (PWH) must not drop below **55 °C**.
- The water of the installation has to be exchanged completely **at least once every 72 hours**.

**WARNING****Risk of scalding due to an uncontrolled escape of hot water!**

- Never open the flushing station during operation.
- Inactivate and drain the potable water installation before work commences.

**CAUTION****Risk of burns due to hot components and surfaces!**

- Avoid unprotected contact with system components. Wear safety gloves, if required.
- Let the potable water installation cool down to ambient temperature.

2.5 Personnel qualification**WARNING****Danger to life in case of inadequate qualification!**

Unprofessional connection of the flushing station to the power supply may lead to extensive injuries to persons and damage to property.

- The electrical connection of the flushing station must only be carried out by a **qualified electrician**.

Due to professional training, knowledge and experience as well as knowledge of the relevant standards and regulations, the **qualified electrician** is in a position to carry out any work at **electrical installations and connections** and to recognize possible dangers.

Due to professional training, knowledge and experience as well as the knowledge of the relevant standards and regulations, the **heating, gas and water specialist** is in a position to carry out any work at **potable water installations** and to recognize possible dangers.

If required or prescribed by law, use **personal protective equipment** during installation, commissioning and repair of the flushing station. On principle, the regulations for the prevention of accidents and approved rules for occupational safety apply.

3. Technical description

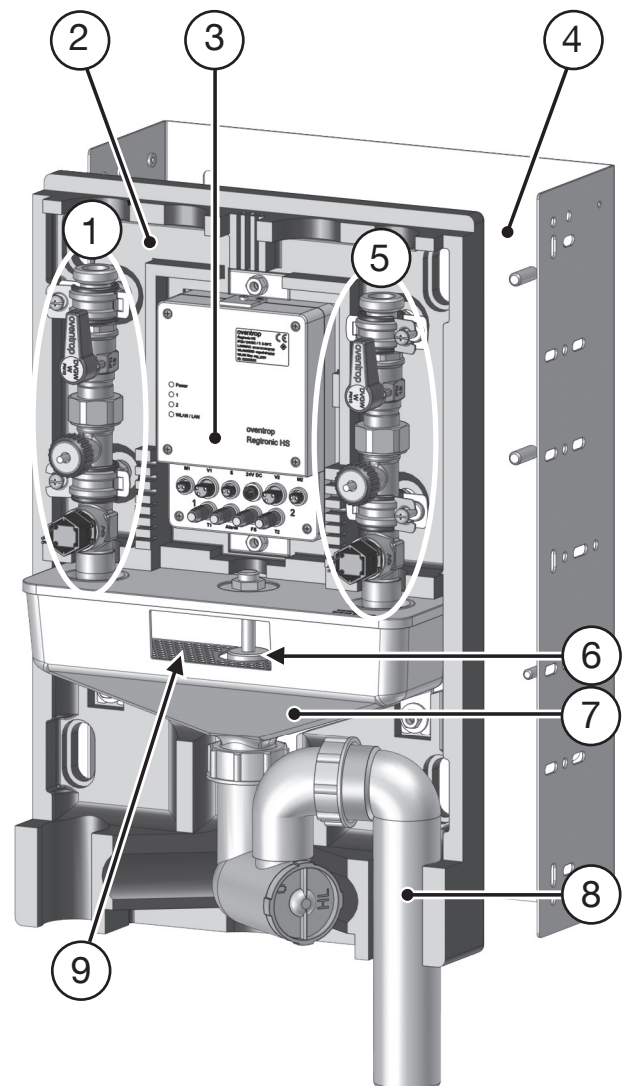
3.1 Construction and functions

The Oventrop flushing station "Regudrain" is used for the **scheduled, automatic flushing of potable water from cold and hot water pipes**. It serves to avoid stagnation and germination of potable water especially in potable water systems which are **not used during longer interruptions of use**. It also serves to ensure potable water hygiene. The flushing station is installed at the end of a **radial circuit** or in a **ring circuit**. The flushing station is available with one (model "Uno") or two (model "Duo") flushing risers.

Control of the flushing station (for instance setting of the flushing times) is carried out via an electronic **controller with integrated TCP/IP interface**. It allows for access via an **external terminal** with web browser (laptop, smartphone, tablet PC) which can be used for all configurations. A (wireless) **WLAN connection** between the terminal and flushing station is used for this. A **LAN cable** can alternatively be connected to the flushing station for the control and configuration via a **centralised building control system**.

Illustr. 1

Flushing station "Duo" (2 potable water risers)



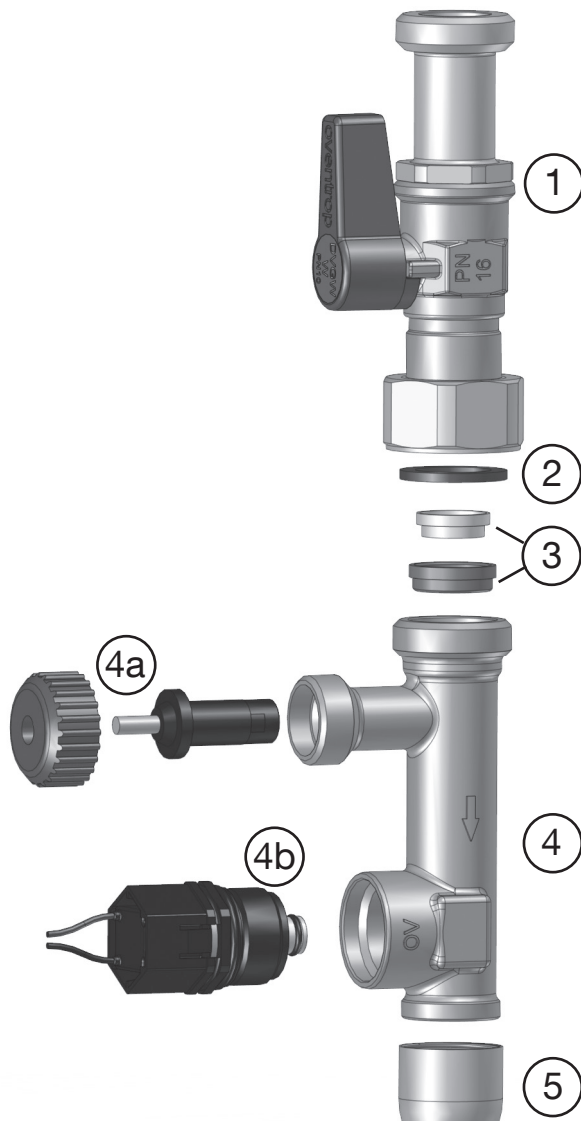
Legend illustr. 1*:

- 1 Flushing riser 1 (with ball valve, flow controller, flow sensor, solenoid valve, G 3/4 male thread, flat sealing)
- 2 Insulation made of expanded polypropylene (rear and front insulation shell, not illustrated)
- 3 Electronic controller "Regtronic HS"
- 4 Mounting frame
- 5 Flushing riser 2 (with ball valve, flow controller, flow sensor, solenoid valve, G 3/4 male thread, flat sealing)
- 6 Float switch
- 7 Free outlet according to EN 1717
- 8 Siphon
- 9 Screen

*Not illustrated:
"Regudrain Uno" (only one riser, otherwise as model "Duo")

Configuration flushing riser

Illustr. 2

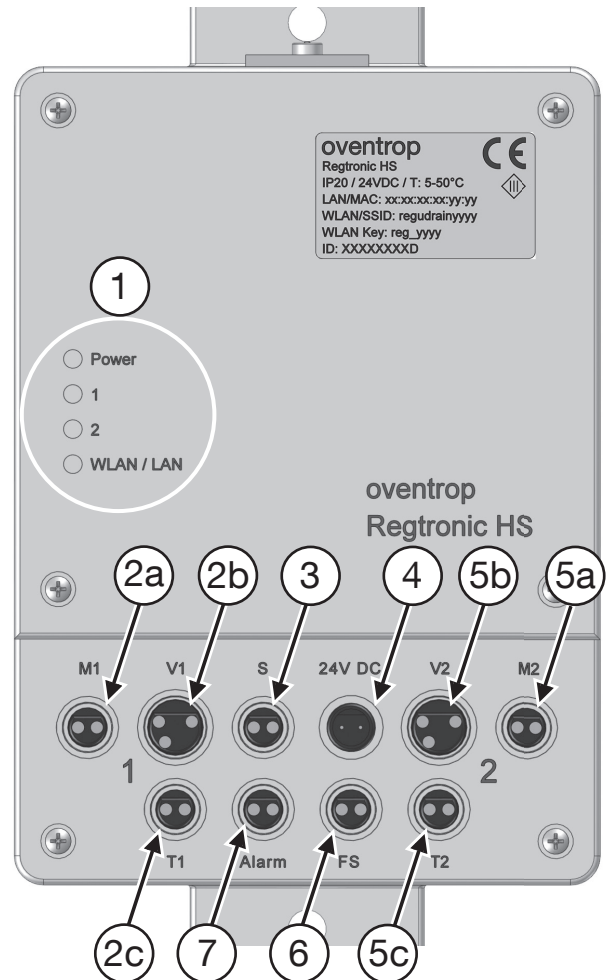


Legend illustr. 2:

- 1 Maintenance ball valve
- 2 Seal (EPDM)
- 3 Flow controller (two-piece)
- 4 Flushing valve body with flow turbine
- 4a Flow sensor with fixing nut
- 4b Solenoid valve
- 5 Jet regulator with seal

Displays and connections of controller "Regtronic HS"

Illustr. 3

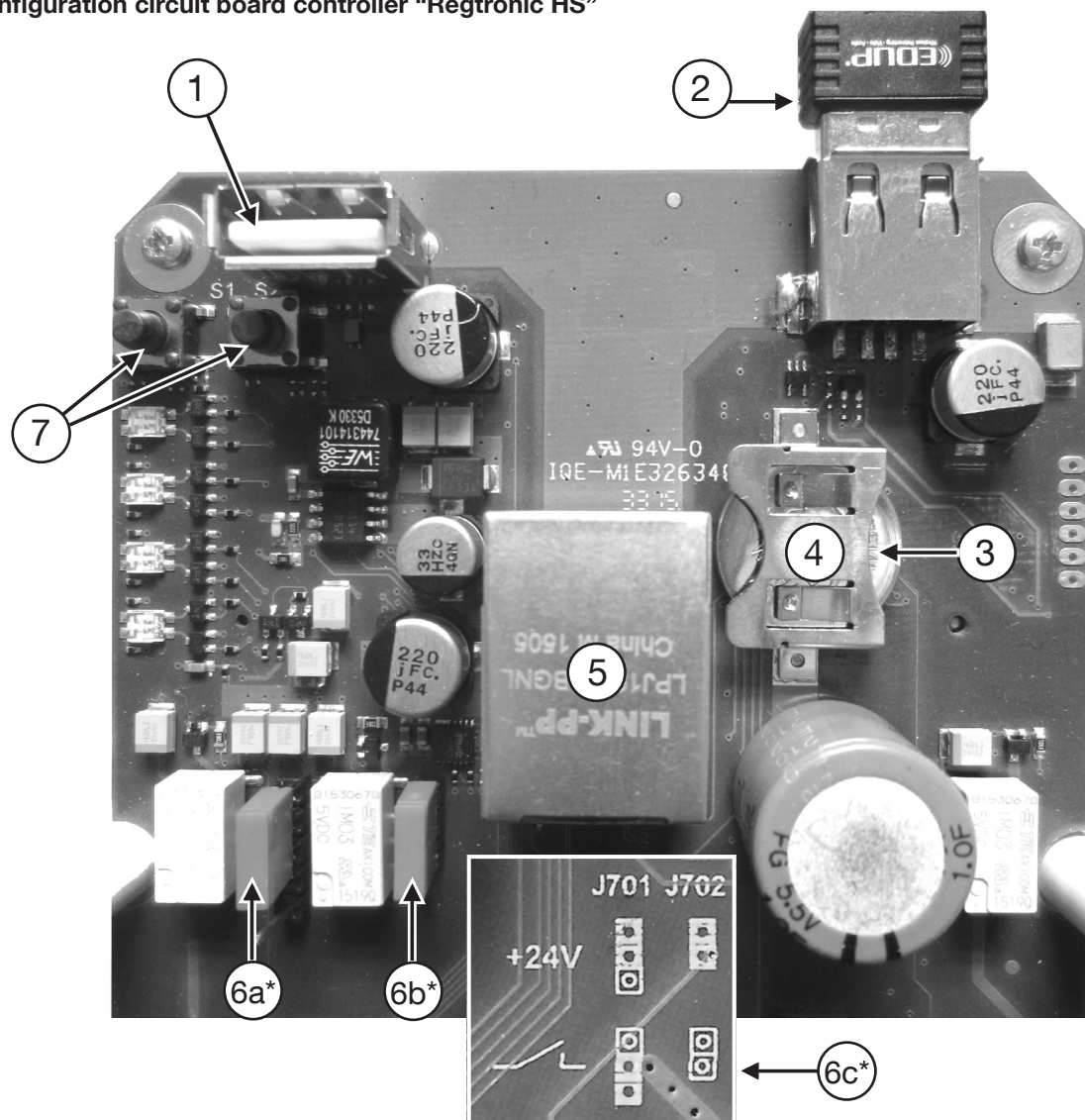


Legend illustr. 3:

- 1 LED with operating displays
- 2a Connection solenoid valve riser 1 (M1)
- 2b Connection flow sensor riser 1 (V1)
- 2c Connection temperature sensor riser 1 (accessory) (T1)
- 3 Connection float switch (S)
- 4 Mains connection 24 V DC
- 5a Connection solenoid valve riser 2 (M2)
- 5b Connection flow sensor riser 2 (V2)
- 5c Connection temperature sensor riser 2 (accessory) (T2)
- 6 Connection humidity sensor (accessory) (FS)
- 7 Alarm output 24 V or volt free

Configuration circuit board controller "Regtronic HS"

Illustr. 4

**Legend illustr. 4:**

- 1 USB interface for memory stick
- 2 USB WLAN stick (preinstalled)
- 3 Storage battery CR 1632
- 4 Bracket for storage battery (positive terminal pointing upwards)
- 5 Socket for external LAN cable
- 6a Jumper J701*
- 6b Jumper J702*
- 6c Jumper assignment* (enlarged view)
- 7 Reset key

*** Jumper assignment:****24 V or volt free signal at alarm output**

It depends on the assignment of the **freely pluggable jumpers J701 (6a) and J702 (6b)** whether the flushing station provides a **24V signal** or a **volt free signal** at the **alarm output** (illustr. 3, position 7). Please refer to the **scheme printed on the circuit board (6c)**.

3.2 Technical data

Hydraulic performance data	
Min. operating pressure	1 bar
Max. operating pressure	10 bar (PN10)
Min. operating temperature	5 °C
Max. operating temperature	70 °C, for short periods up to 80 °C
Flushing capacity per riser	5 l/min. (7 l/min., 11 l/min.)
Max. discharge capacity	12 l/min.
Flow sensor	1-30 l/min.
Electrical performance data	
Operating current controller	24 V DC / 60 mA
Switching capacity alarm output (controller)	24 V DC or volt free
Solenoid valve	closed with current "off", 24 V DC
Power pack	Input 230 V AC / 50-60 Hz / 0.4 A Output 24 V DC / 750 mA

Application	Potable water installations according to the German Potable Water Ordinance
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Dimensions	
W x H x D (mm)	300 x 450 x 100
Potable water connection	G ¾ male thread, flat sealing, according to ISO 228
Drain water connection	DN 40 for HT pipe (high temperature pipe)
Axis distance supply (mm)	190
Axis distance wall (mm)	39.5

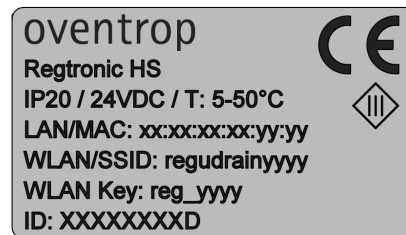
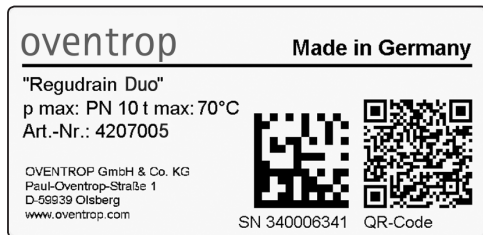
Materials	
Valves and fittings	Brass
Seals	EPDM, PTFE
Base plate	Steel, galvanised
Insulation	Expanded polypropylene
Outlet/siphon	Acrylonitrile butadiene styrene

Type plates:

Station

Controller

Illustr. 5



NOTICE

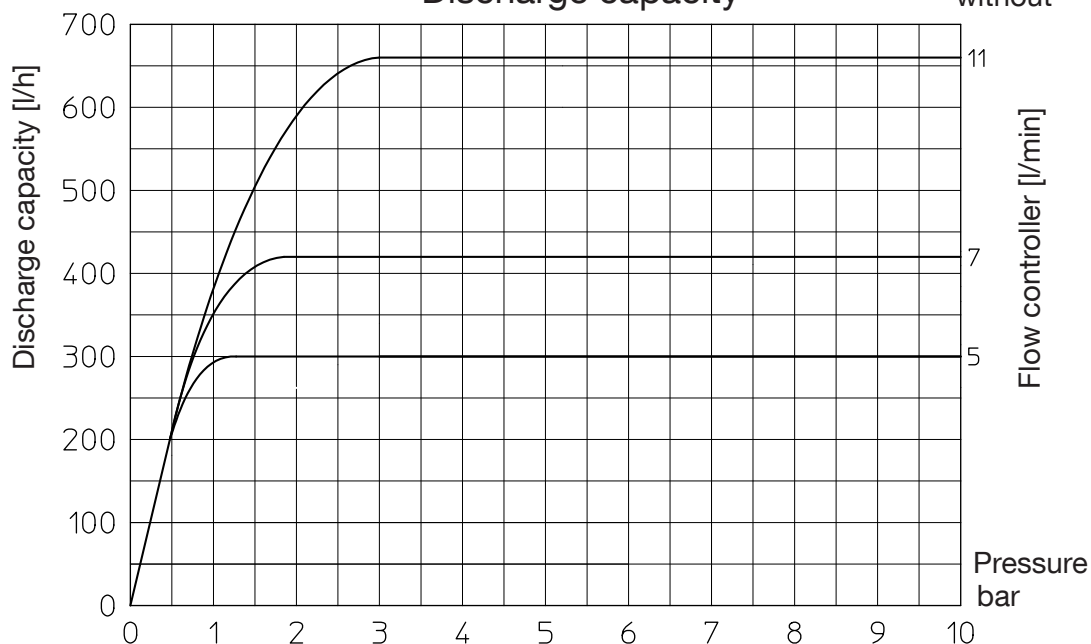
The station must not be operated without flow controller.

Flow characteristic line:

Discharge capacity

without

Illustr. 6



3.3 Accessories, spare parts, consumables



WARNING

Danger from wrong accessories or spare parts!

Wrong or faulty accessories and spare parts may not only lead to damages, malfunctions and operational failures but may also involve a danger to life and limb.

- Only use original spare parts and original accessories of the manufacturer.

Extension set ring circuit (item no. 4207095)

"h" fitting for the connection in ring circuits.

G ¾ collar nut x G ¾ x G ¾

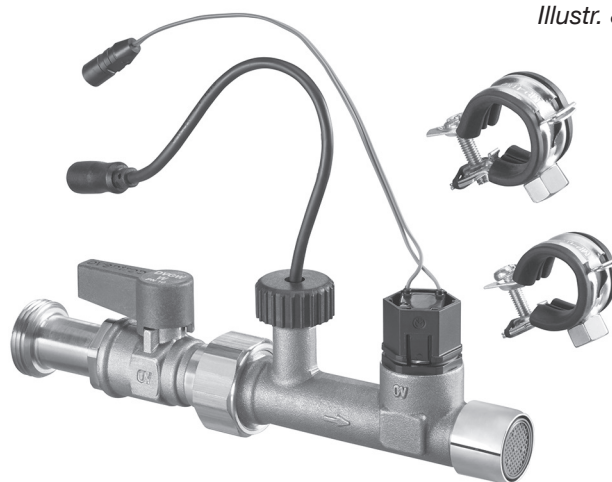
Two sets are required for the model "Duo"!



Illustr. 7

Extension set "Duo" (item no. 4207094)

For the extension of the model "Uno" by a second flushing riser (PWC or PWH).



Illustr. 8

Screw-in temperature sensor PT 1000 „Sensor LW TQ“ (Item no. 1150090)

For installation in the measuring and draining device "Aquastrum M".

For riser temperature detection.

Sensor element PT 1000, bronze body, temperature sensor made of stainless steel, two wire system.

G ¼ connection, directly immersing



Illustr. 9

Temperature sensor attached to the pipe PT 1000 (item no. 1369095)

For riser temperature detection.

Sensor element PT 1000, with fixing clamp and heat conducting paste



Illustr. 10

Humidity sensor (item no. 4207099)

Optional safety device in case of water overflow



Illustr. 11

Sensor cable (item no. 4207098)

1,500 mm, bipolar with plug and connecting terminal.

One sensor cable with plug is required for the connection of the sensors 1150090, 1369095 and 4207099 to the flushing station.



Illustr. 12

Tiling ready frame (item no. 4207090)

Frame made of aluminium, 25 mm deep, infinitely adjustable between 200 x 350 mm up to 520 x 620 mm. With angled bracket and fixing material.



Illustr. 13

Surface-mounted cover (item no. 4207091)

Steel, galvanised, white lacquered



Illustr. 14

Flushing valve 24 V DC (replacement) with flow sensor, flow controller and jet regulator (item no. 4207092)



Illustr. 15

Jet regulator for flushing valve (replacement) (item no. 4207097)



Illustr. 16

Flow controller set for flushing valve (replacement)

5 l/min. (yellow)
7 l/min. (green)
11 l/min. (brown)
(item no. 4207096)



Illustr. 17

„Aquastrom M“ Measuring and draining device (item no. 4209204) with G 1/4 and G 3/8 connection



Illustr. 18

Siphon (replacement) (item no. 4207093)



Illustr. 19

4. Installation

4.1 Installation location and installation options

The Oventrop flushing station "Regudrain" is usually installed in **ring and/or radial circuits** in which a regular exchange of the potable water is not guaranteed. This can, for instance, be the case in hotels (unoccupied rooms/apartments), schools (holidays) or sports facilities (irregular use).

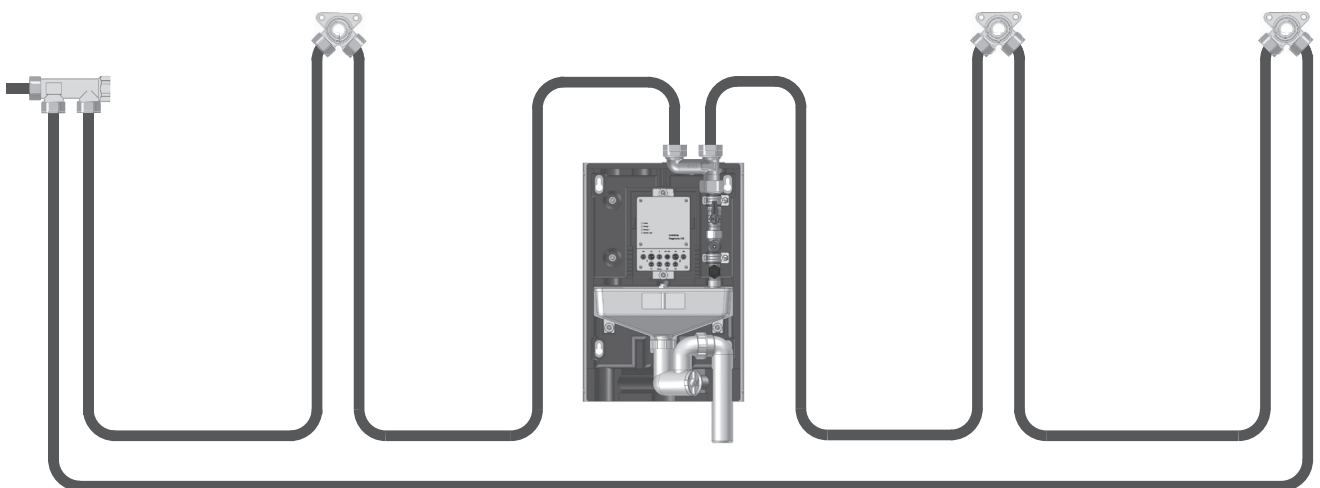
The installation location of the flushing station always has to be selected so that regular and effective flushing, of those sections of the potable water pipes which are not used as intended, is guaranteed.



The assignment of the pipes to the flushing risers of the station is free. Apart from the option to flush both, the hot water and the cold water pipe (only model "Duo"), it is also possible to flush the hot water or cold water pipes only.

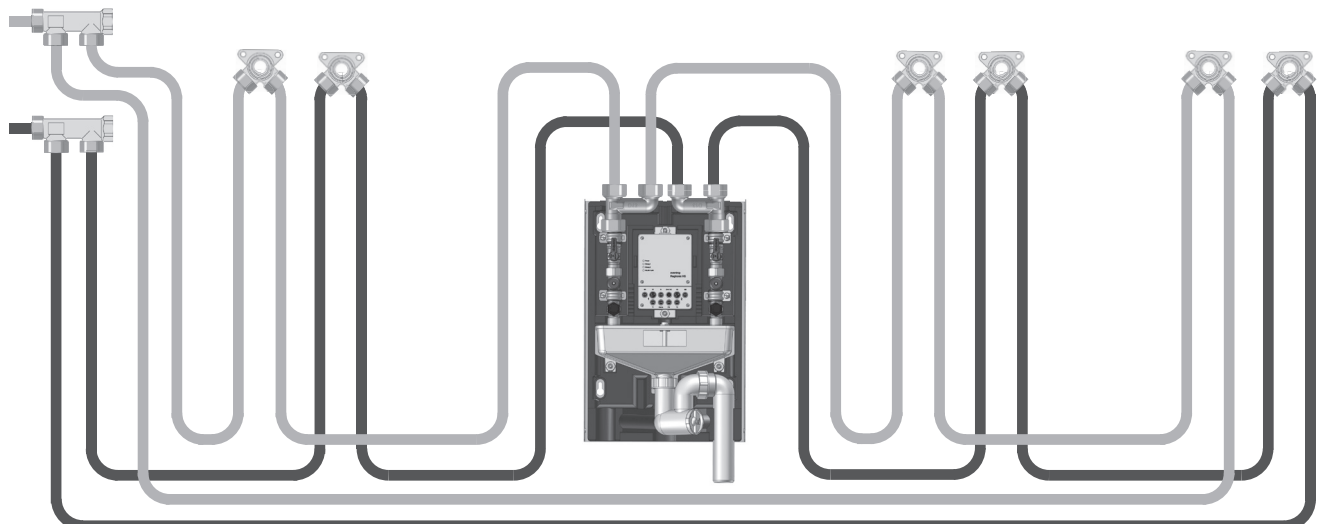
Flushing station "Regudrain Uno" (1 riser) in a ring circuit (example)

Illustr. 20



Flushing station "Regudrain Duo" (2 risers) in a ring circuit (example)

Illustr. 21

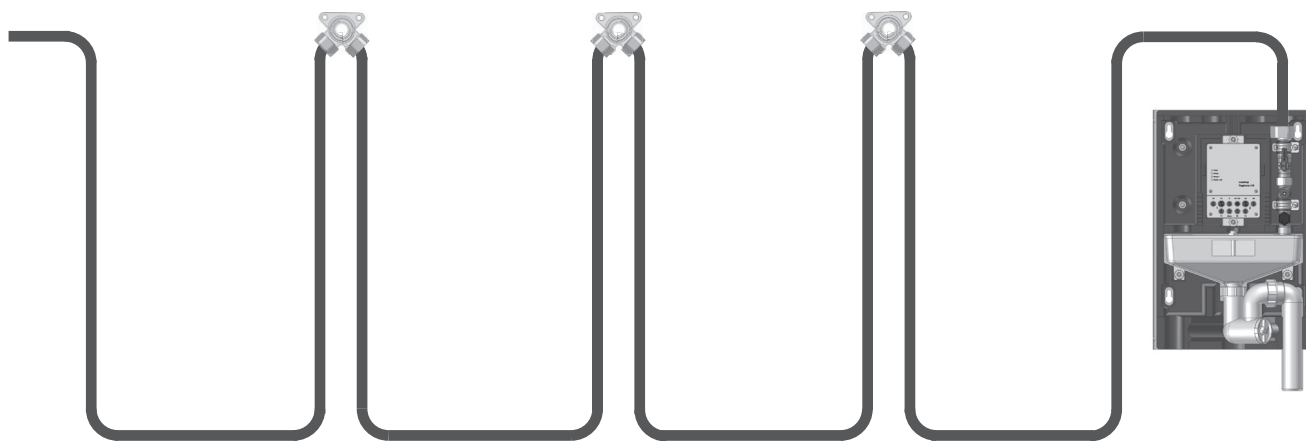




In serial potable water installations, the flushing station “Regudrain” always has to be installed at the end of the pipe(s).

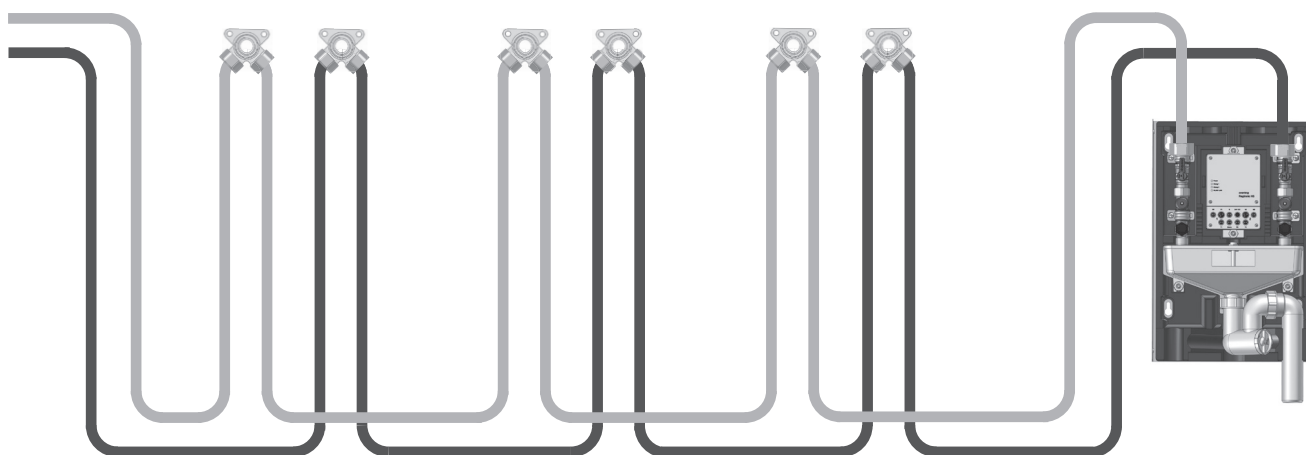
Flushing station “Regudrain Uno” (1 riser) in a serial installation (example)

Illustr. 22



Flushing station “Regudrain Duo” (2 risers) in a serial installation (example)

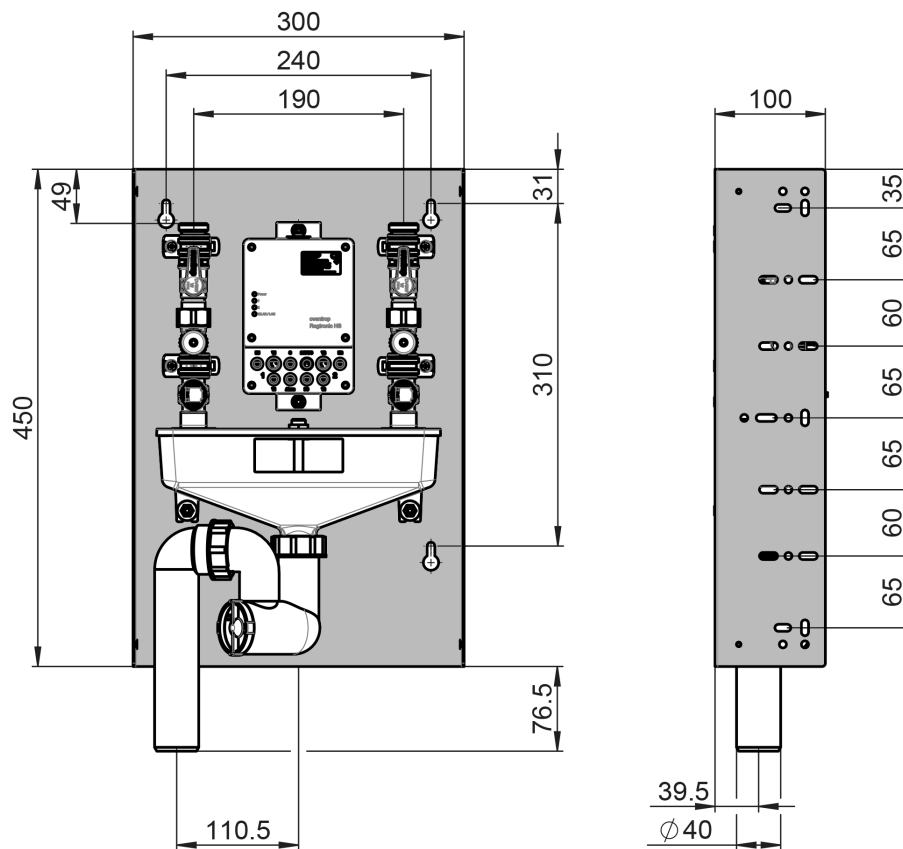
Illustr. 23



4.2 Mounting options

Dimensions of the flushing station "Regudrain"

Illustr. 24



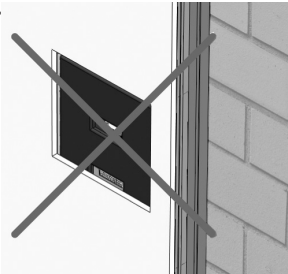
The flushing station "Regudrain" offers two basic mounting options:

- **Wall attachment (surface-mounted)** with optional surface-mounted cover (accessory item no. 4207091)
- **Flush-mounted installation** with optional tiling ready frame (accessory item no. 4207090)

! Note regarding flush-mounting installation

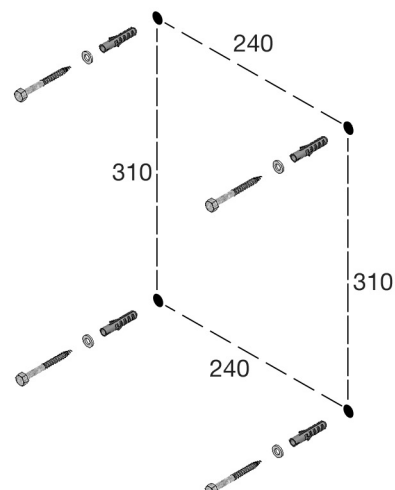
Please make sure that the front insulation shell (see Illustr. 44/45) can still be removed.

The flushing Station must always be accessible for maintenance or repair!

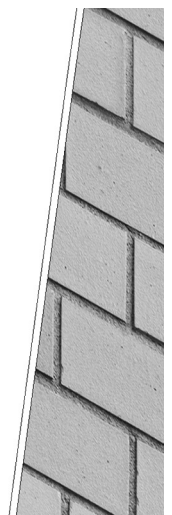


Wall attachment:

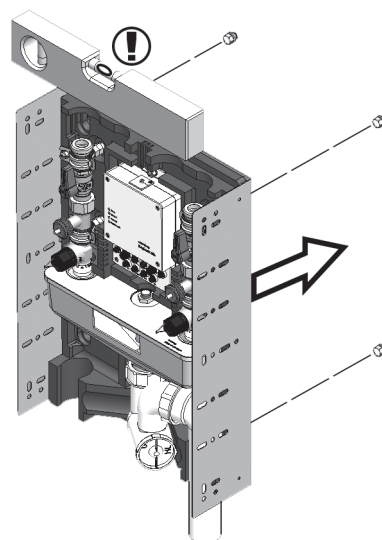
1. Drill four 8 mm holes into the wall.
2. Insert the supplied dowels into the holes.
3. Fix the flushing station with at first 3 screws and washers. One dowel will be concealed by the siphon pipe.
4. **Adjust the perpendicular position (!)** of the flushing station in all three space dimensions with the help of a **spirit level**.



Illustr. 25

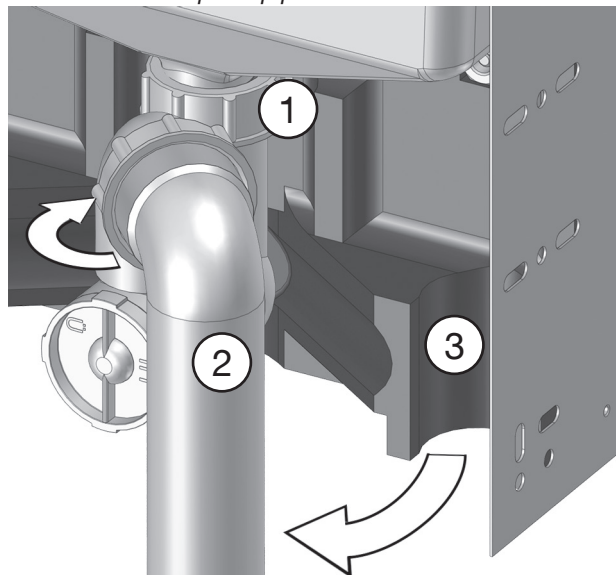


5. Loosen the **plastic collar nut (1)** below the free outlet. Remove the **siphon pipe (2)** from the rear **insulation shell (3)** by pulling it forward and twist it (illustr. 27). Screw the fourth screw into the dowel which is now accessible.
 6. Push the siphon pipe (2) back into the rear insulation shell (3), centre it and tighten the collar nut (1).
- The flushing station is fixed onto the wall and can now be connected to the potable water and drainage pipes.

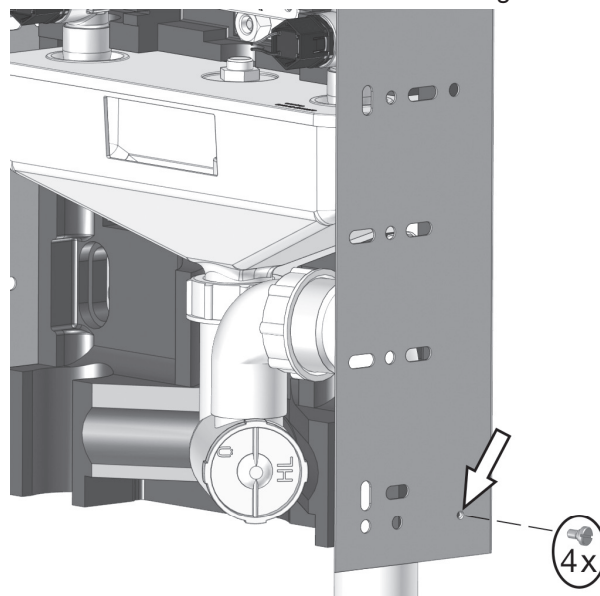


Illustr. 26

Illustr. 27:
Removal of the siphon pipe from the rear insulation shell



Illustr. 28:
Screws for fixing the cover



If a cover (OV accessory, see paragraph 3.3) shall be used, screw the supplied **4 flat-head screws** into the designated threads of the mounting frame of the flushing station (see illustr. 28). Once installation is complete, the cover can be mounted by hanging it onto the screws.

The (separate) installations instructions of the surface-mounted cover (document no. 420709180) must be observed.

Flush-mounted installation (brickwork, stud frame)

For flush-mounting installation, the mounting frame of the flushing station can also be fixed laterally onto the recesses of brickwork or stud frame structures with the help of screws (example front-wall installation illustr. 29). Use the pre-punched holes in the side panels for this purpose.



Before tightening the screws, **adjust the perpendicular position** of the flushing station in all three space dimensions with the help of a **spirit level**.

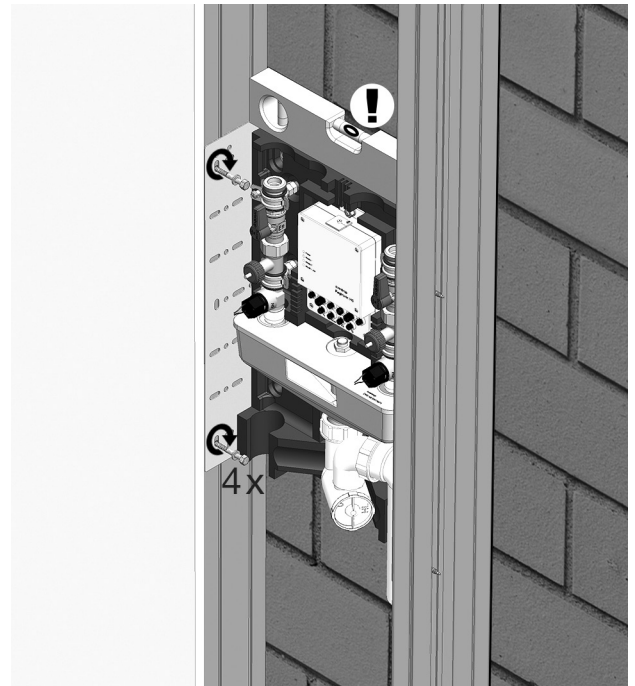


For use in tiled bathrooms, Oventrop offers a **tiling ready frame** (see paragraph 3.3 “Accessories”).

Please observe that the tiling ready frame will be sized to the dimension of the tiles and that it might exceed the width of the flushing station. In this case, use the fixing holes on the reverse side of the frame for fixing the flushing station.

The (separate) installations instructions of the tiling ready frame (document no. 420709080) must be observed.

Illustr. 29:
Stud wall installation of the flushing station

**4.3 Connection of the flushing station to the pipework****WARNING**

Risk of scalding due to an uncontrolled escape of hot water!



When working on a potable water installation **during operation**, there is a risk of scalding due to **pressurised** hot water.

- Before starting work, make sure that the system is depressurised and has cooled down to ambient temperature.
- Before starting installation, close all supply pipes.

**CAUTION**

Risk of burns due to hot plant components!

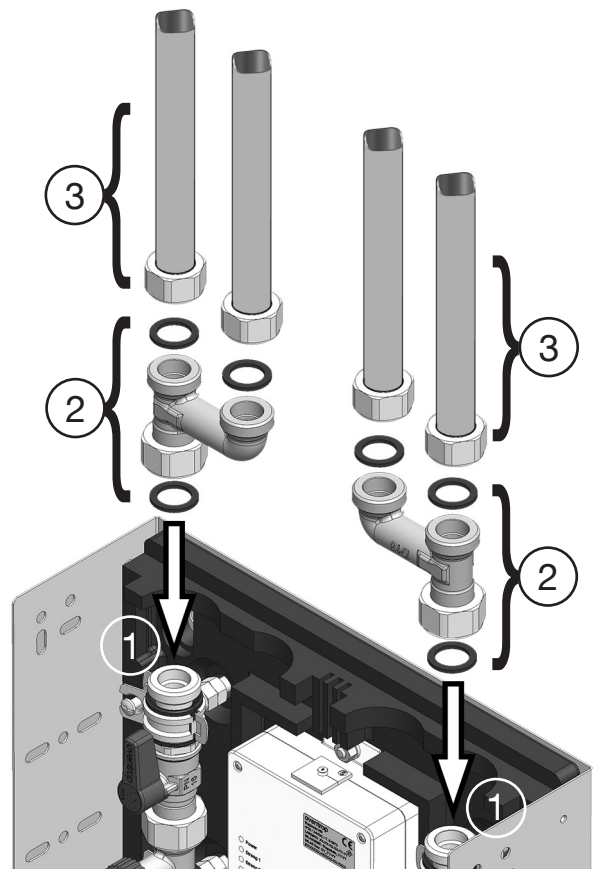
Valves and plant components may get very hot **during operation**. Unprotected contact may lead to injuries.



- Before starting work, let the potable water installation cool down to ambient temperature.
- Wear safety gloves, if necessary.

The flushing risers of the “Regudrain” station feature **flat sealing G ¾ male threads (1)**. Suitable **fittings** (flat sealing) of the **used pipe system (3)** – such as stainless steel, copper, plastic – are required for the connection of the potable water pipes.

Illustr. 30:
Installation of the “Regudrain Duo” in a ring circuit



Installation in ring circuits (illustr. 30)

The **extension set ring circuit (2)** is required for the integration of the flushing station into ring circuits. It consists of an **"h" fitting** and **3 seals** (OV accessory item no. 4207095). Please observe that **two extension sets ring circuit** are required for the connection of the flushing station "Duo".

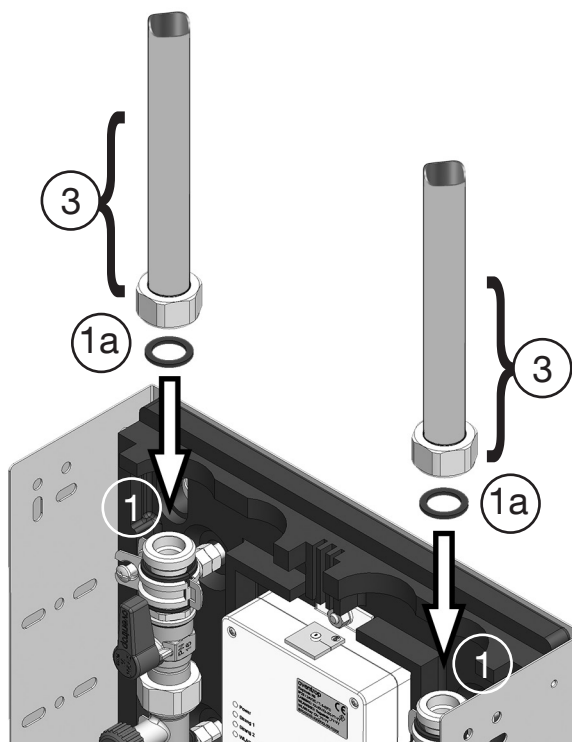
Serial Installation (illustr. 31)

When integrating the flushing station into a serial installation, it has to be put at the end of the pipe(s) (see paragraph 4.1).



Place the **seals (1a)** supplied with the flushing station between the **fittings (3)** and the G $\frac{3}{4}$ threads of the **flushing risers (1)** (model "Uno" only one flushing riser).

Illustr. 31:
"Regudrain Duo" in a serial installation



Connect the siphon pipe (4) to a drainage pipe (5).

Leakage test



Once pipe installation and connection are complete, check the potable water installation for leaks.

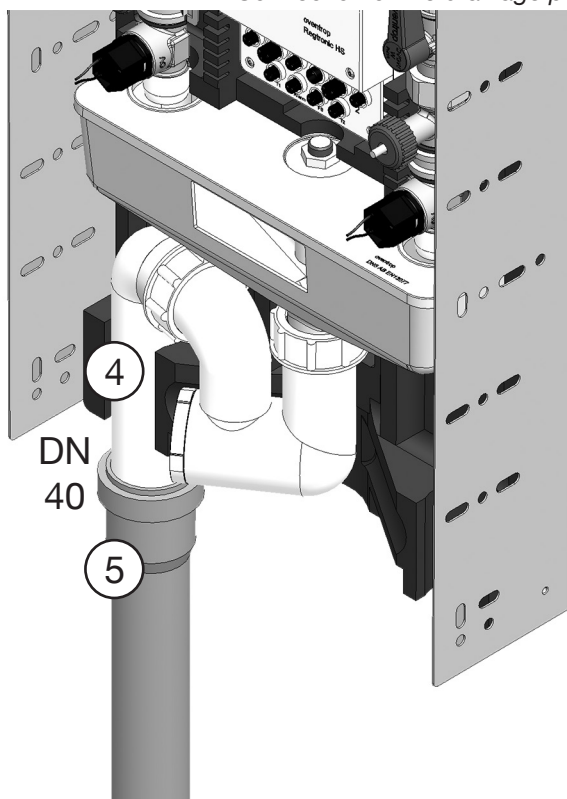
! WARNING

Risk of scalding due to an uncontrolled escape of hot water!

When working on a potable water installation **during operation**, there is a risk of scalding if **pressurised** hot water escapes, for instance, in case of leaks.

- Wear safety goggles during the leakage test.

Illustr. 32:
Connection of the drainage pipe



4.4 Connection of temperature sensors

Flushing processes can be triggered according to timed programmes and/or **water temperature** in the pipework. Automatic flushing processes can, for instance, be triggered if the cold water gets too warm or the hot water gets too cold. To allow for a reaction of the flushing station to critical water temperatures, **temperature sensors** which are installed in the pipework or attached to the pipes are to be used. Oventrop offers two suitable temperature sensors as **accessories** (see paragraph 3.3).

i Temperature sensors also have to be installed in installations requiring proof of a constant, uncritical water temperature (**log function**).

! Correct positioning of the temperature sensor is of major importance for a temperature guided control of the flushing station. The installation position has to be chosen carefully and depends on the pipe guiding of the potable water installation.

Screw-in temperature sensor

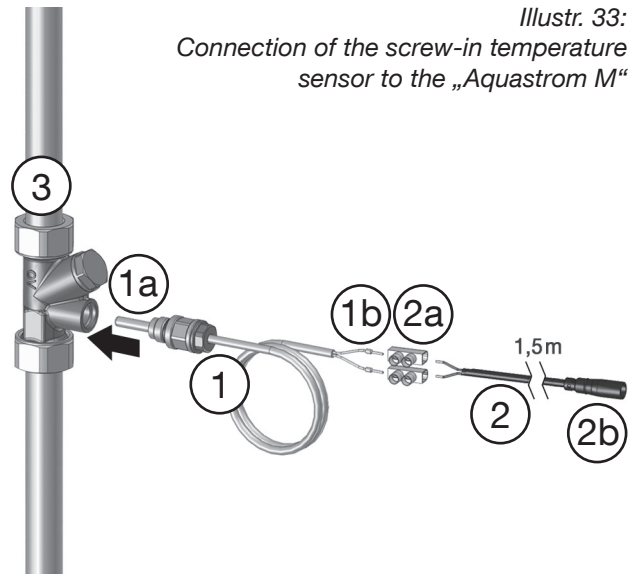
The combined installation of a "**Sensor LW TQ**" (OV accessory item no. 1150090) and a measuring and draining device "**Aquastrom M**" (OV item no. 4209204) is recommended in **new installations**. The Oventrop **sensor cable** (OV accessory item no. 4207098) for the connection of the temperature sensor to the controller "Regtronic HS" is additionally required.

When using the two riser flushing station "Duo" for temperature guided control, one temperature sensor and one sensor cable are required for **each riser**. The two sensors have to be connected to the controller connections T1 and T2 (illustr. 35).

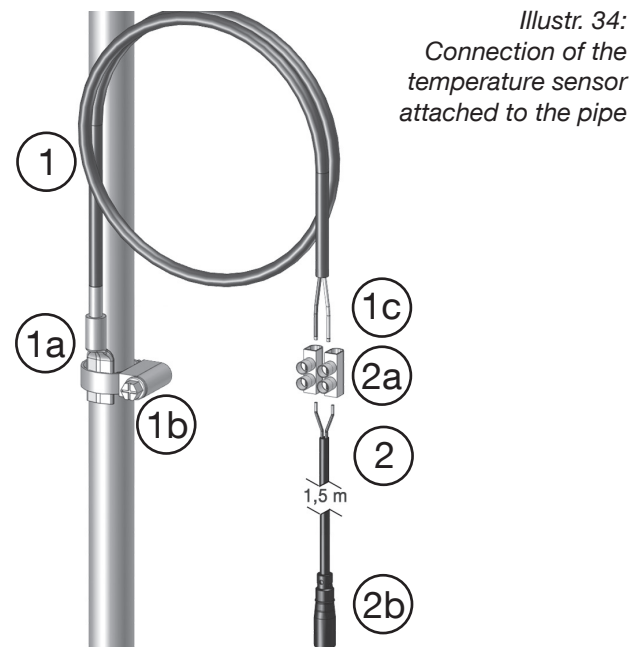
1. Install the measuring and draining device "**Aquastrom M**" at the designated location of the potable water installation.
2. Insert the **sensor element (1a) of the sensor (1)** into the G $\frac{3}{4}$ outlet nipple of the measuring and draining device (3) (illustr. 33).
3. Connect **both conductors (1b) of the sensor (1)** to the **connecting terminal (2a) of the sensor cable (2)**.

i The sensor cable is 1.5 m long. It has to be extended if necessary.

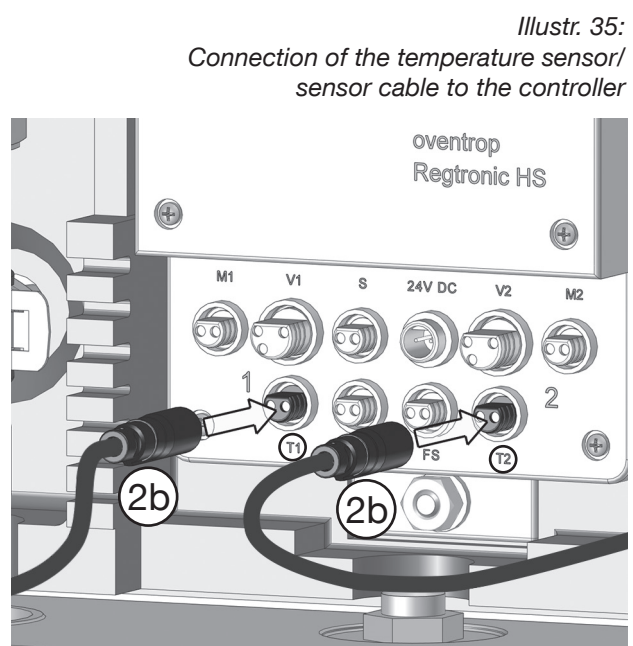
4. Connect the **plug (2b) of the sensor cable (2)** to the controller connection for the **temperature sensor(s) (T1 and/or T2)**.
- The screw-in temperature sensor is connected to the controller. **It, however, still has to be activated via the user interface (see paragraph 5.4.3). Further settings** are required for the temperature guided operation of the flushing station (see paragraphs 5.4.6 up to 5.4.8).



Illustr. 33:
Connection of the screw-in temperature sensor to the „Aquastrom M“



Illustr. 34:
Connection of the temperature sensor attached to the pipe



Illustr. 35:
Connection of the temperature sensor/sensor cable to the controller

Temperature sensor attached to the pipe

When upgrading an existing potable water installation with a **sensor attached to the pipe "PT 1000"** (Oventrop accessory item no. 1369095), the installation of an additional device is not required. The Oventrop **sensor cable** (OV accessory item no. 4207098) for the connection of the temperature sensor to the controller is however required.

When using the two riser flushing station "Duo" for temperature guided control, one temperature sensor and one sensor cable are required for **each riser**. The two sensors have to be connected to the controller connections T1 and T2 (illustr. 35).

1. Apply the supplied **heat conducting paste** to the contact surface for the sensor element.
2. Screw the supplied **clamp (1b)** for fixing the **sensor element (1a)** to the pipe.
3. Push the **sensor element (1a) of the sensor (1)** under the fixing clamp (1b) and re-tighten the fixing screw.



The sensor cable is 1.5 m long. If necessary, it has to be extended.

4. Connect **both conductors (1c) of the sensor (1)** to the **connecting terminal (2a) of the sensor cable (2)**.
 5. Connect the **plug (2b) of the sensor cable (2)** to the **controller connection for the temperature sensor(s) (T1 and/or T2, illustr. 35)**.
- The temperature sensor attached to the pipe is connected to the controller. **It, however, still has to be activated via the user interface** (see paragraph 5.4.3).

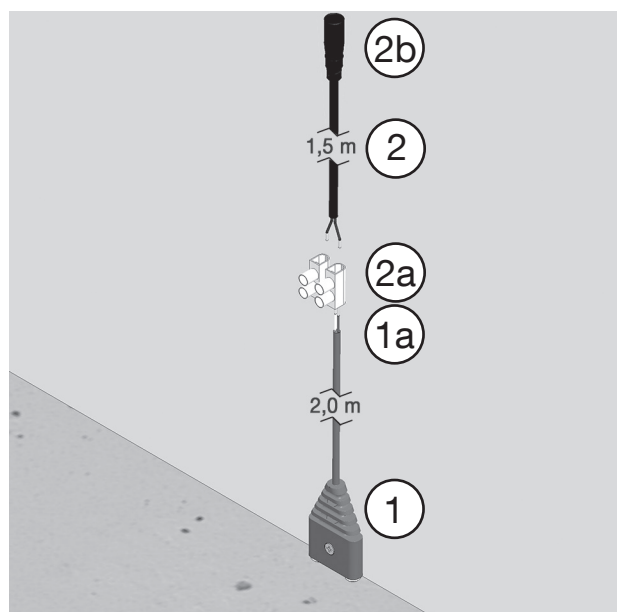
Humidity sensor

The humidity sensor (Oventrop accessory item no. 4207090) is an optional safety device which provokes an automatic closure of the valves in the flushing station if water escapes. Moreover, a control signal can be passed onto the alarm output of the flushing station in order to activate an external warning light or to inform a centralised building control system about a malfunction for instance.

1. Screw the **humidity sensor (1)** onto the wall at ground level at the installation location of the flushing station.
 2. Connect **both conductors (1a) of the humidity sensor (1)** to the **connecting terminal (2a) of the sensor cable (2)**.
 3. Connect the **plug (2b) of the sensor cable (2)** to the **FS connection** at the controller (illustr. 37).
- The humidity sensor is connected to the controller. **It, however, still has to be activated via the user surface** (see paragraph 5.4.3).

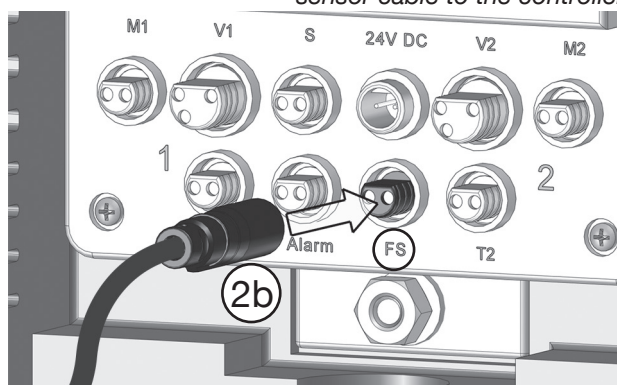
Illustr. 36:

Connection of the sensor cable to the humidity sensor



Illustr. 37:

Connection of the humidity sensor/ sensor cable to the controller



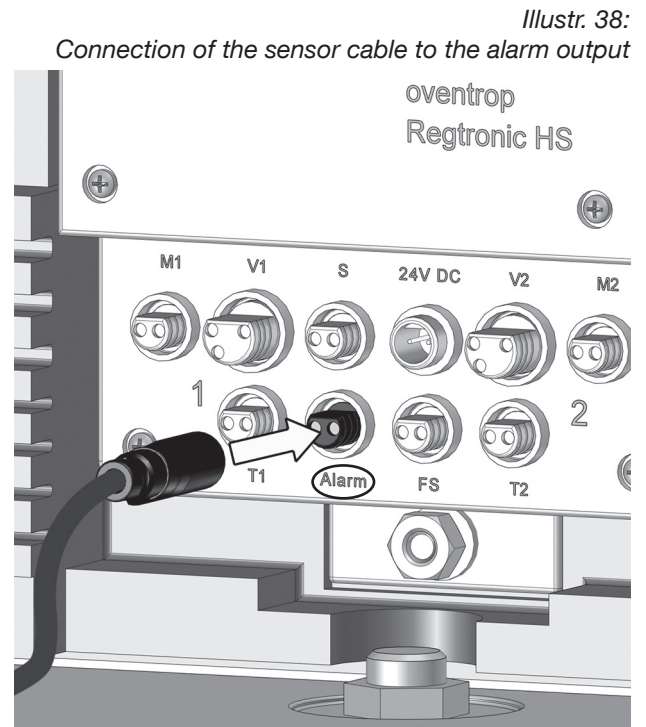
4.5 Connection of the sensor cable to the alarm output (24 V/volt free)

The controller of the flushing station features an **alarm output**. Signals supplying information on the system status of the station can be provided via this interface.

The alarm output is mainly used for the transmission of **error messages** to the centralised building control system and ensures a prompt supply of remote information on malfunctions during flushing. A two-wire connection, for instance with the input module of a centralised building control system, can be established for this purpose. Connection to the controller is carried out via the Oventrop **sensor cable** (OV accessory item no. 4207098) which is plugged into the alarm output (see illustr. 38).



Please observe that the alarm output still has to be **activated** via the **user surface** (see paragraph 6.4.2).



Switching from 24 V to volt free

On delivery, the alarm output provides **24 V control signals**. After **re-positioning of the jumpers** on the **main circuit board** (see chapter 3, illustr. 4), the alarm output can also be **switched to volt free operation** (NO, normally open). To do so, please proceed as follows:

1. If the controller has already been connected to the power supply (see paragraph 4.6) at this stage, **disconnect the plug from the 24 V connection of the controller**.
2. Loosen the **four screws** of the **controller casing** (1) and remove it (illustr. 39). The main circuit board is now accessible. The current position of the jumpers is shown on the left hand side of illustr. 40.
3. Insert the **left hand side jumper (J701)** into the slot below and remove the right hand side jumper (**J702**).

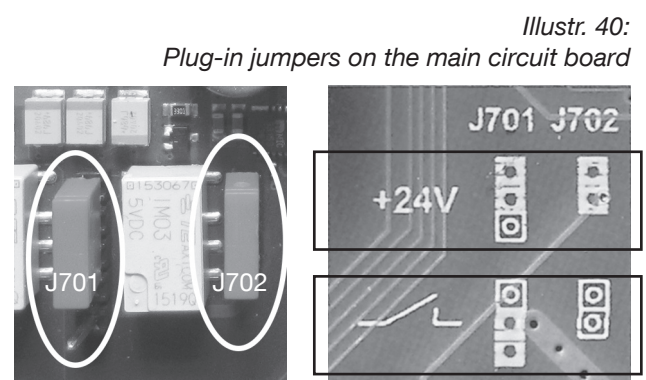
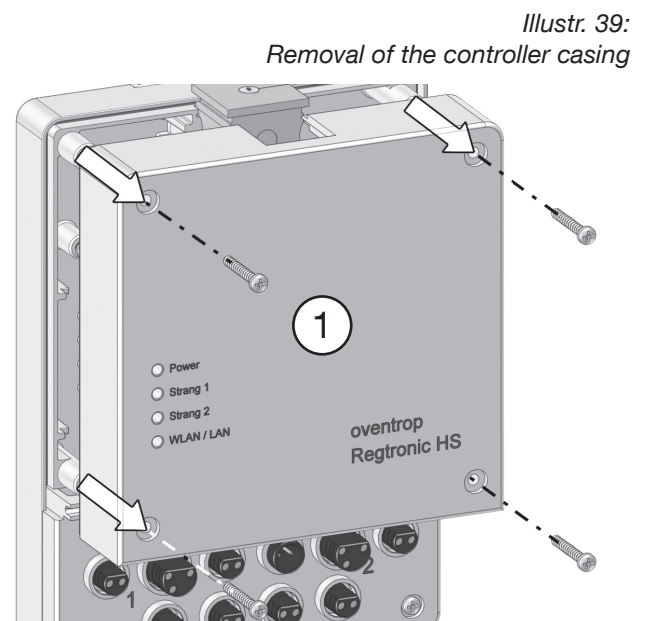


The assignment scheme (illustr. 40, right hand side) printed on the circuit board shows the 24 V position (at the top) and the volt free position (at the bottom).

- From now on, the alarm output will no longer provide any 24 V signals, but the electrical circuit will be closed in case of an error message.



After re-positioning of the jumpers, the alarm output has to be re-activated via the user surface (see paragraph 5.4.3!).



4.6 Connection of the power supply

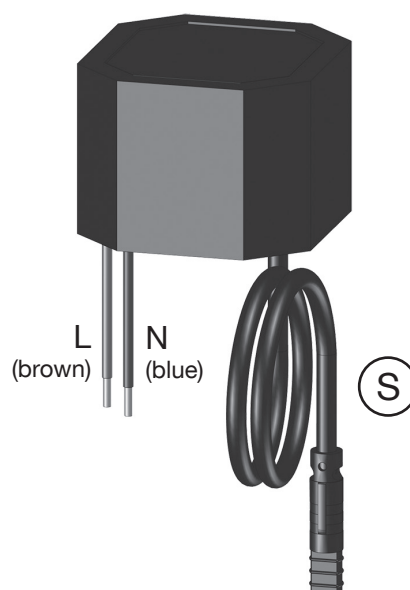
WARNING



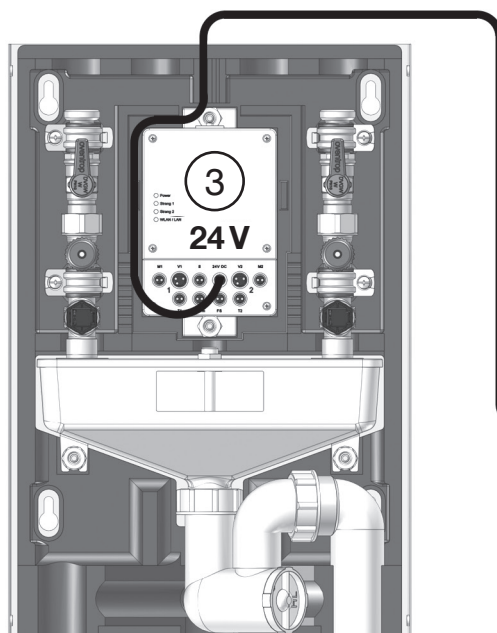
Danger to life due to electric shock!

As the flush-mounted power pack has to be connected to the power supply of the building, there is a risk of electric shock.

- Electrical connections must only be carried out by a **qualified electrician**.
- The following 5 safety regulations must be observed during installation and cabling:
 - Disconnect
 - Protect against accidental restart
 - Check that no voltage is present
 - Earth and short-circuit
 - (If necessary) Cover adjacent live parts.

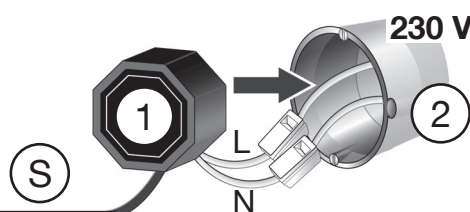


Illustr. 41:
Flush-mounted
power pack



The flush-mounted power pack has to be installed so that the primary cables (L, N) and the secondary cable (S) do not touch each other. If necessary, these cables are to be fixed, for instance with a cable retainer in order to guarantee the physical separation.

Illustr. 42



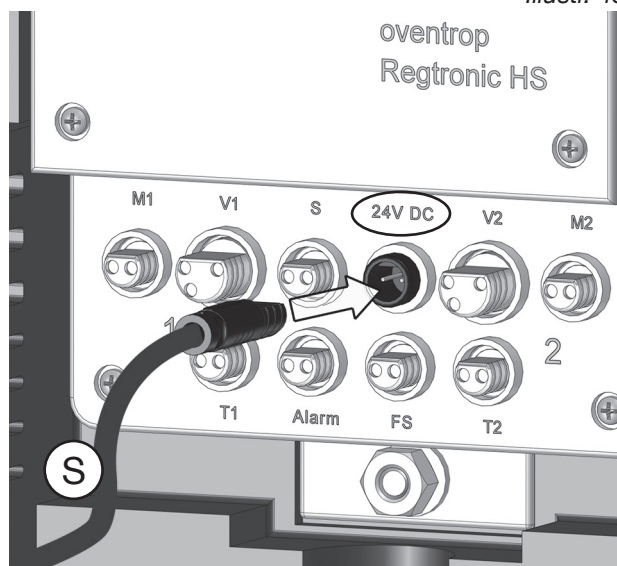
- 1 Power Pack
- 2 Flush socket
- 3 Controller “Regtronic HS”

Power supply of the flushing station is carried out via a **flush-mounted power pack (1)** which is connected to the **230 V connection of the building**. A **flush socket (2)** can be used for this purpose.

1. Switch off the power supply.
2. Carry out cabling between the **primary cables (L, N)** and the **230 V connection of the building**.
3. Mount the power pack into the **flush socket (2)**.
4. Screw a cover onto the flush socket.
5. Connect the plug of the secondary cable (S) to the **24 V socket at the controller** (illustr. 43).
6. Switch on the power supply.

► The flushing station is connected to the power supply and is ready for first commissioning.

Illustr. 43

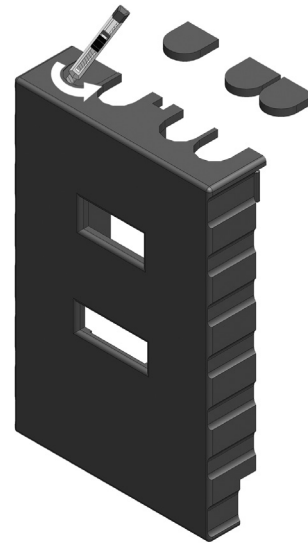


4.7 Fitting of the front insulation shell (surface-mounted cover)

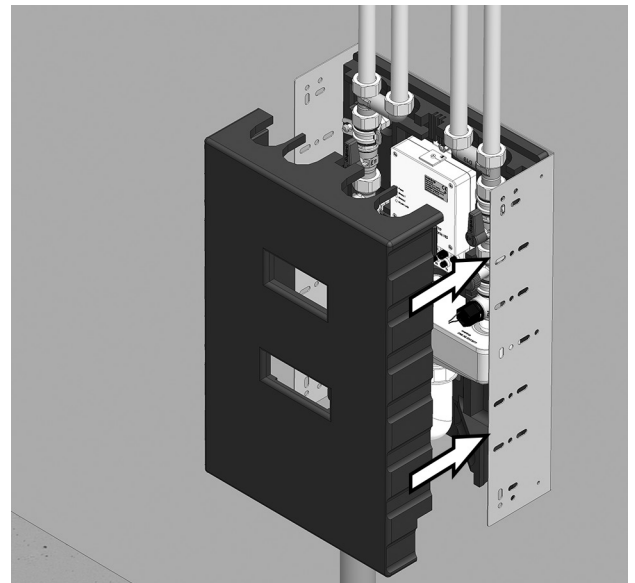
The flushing station is supplied with an insulation made of expanded polypropylene. Depending on the model and the type of installation, up to four holes (model "Duo" in a ring circuit) have to be cut into the upper side of the insulation so that it may be slipped over the connected pipes.

Provide the openings for the pipes at the insulation by cutting along the embedded edges with the help of a knife (illustr. 44).

Mount the front insulation shell onto the flushing station (the lateral side panels of the mounting frame will remain visible).



Illustr. 44

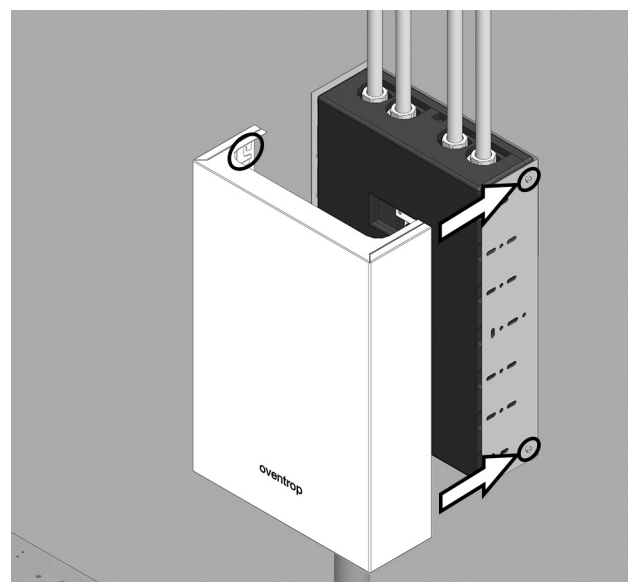


Illustr. 45

Fitting of the surface-mounted cover

If a surface-mounted cover (OV accessory item no. 4207091) shall be used, it has to be mounted above the insulation shell by hanging it onto the supplied 4 flat head screws. The position of the threads in the mounting frame provided for the screws is shown in illustration 28 under paragraph 4.2.

The (separate) installations instructions of the surface-mounted cover (document no. 420709180) must be observed.



Illustr. 46

5. First commissioning

The settings required for a correct use are not carried out at the flushing station but via an external terminal, such as a **laptop**, **smartphone** or **tablet PC** with **web browser**.

A **user interface** via which you may access the flushing station and carry out the configurations of all operating parameters is called up on the **display of your terminal** with the help of the web browser.

Your terminal and the flushing station are connected (wirelessly) via **WLAN** or a **LAN cable**.



It must be observed that interferences may occur in buildings with several active WLAN networks. The controller transmits via channel 3 by default. Please observe the last point in the malfunction table.

5.1 WLAN access to the flushing station (via mobile terminal or laptop)

You may access the flushing station with any **WLAN-compatible mobile terminal**. Normally, access is carried out via a **tablet PC**, **smartphone** (both with "Android"® operating system or "IOS"® operating system for Apple) or a laptop ("Windows"® or Apple "MAC OS"®).

Access to the flushing station via a tablet PC (Android operating system):



As for Android operating systems it may become necessary to deactivate "Mobile data" to access the flushing station via WLAN.

1. Select the WLAN button (1).

The symbol is highlighted in green (radio operation is active now).

Note:

Depending on the version of the Android operating system, the displayed symbols may differ optically.

2. Select the cogwheel symbol (2).

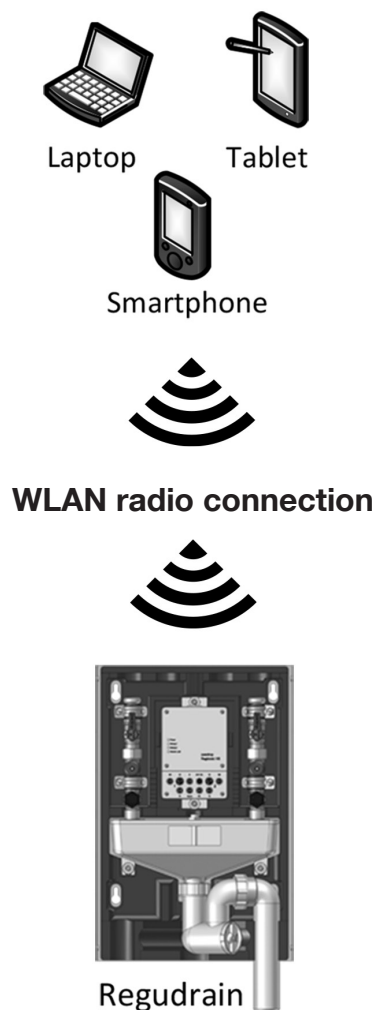
The flushing stations installed within the radio range will be listed (illustr. 50 shows an example with two stations).

Note:

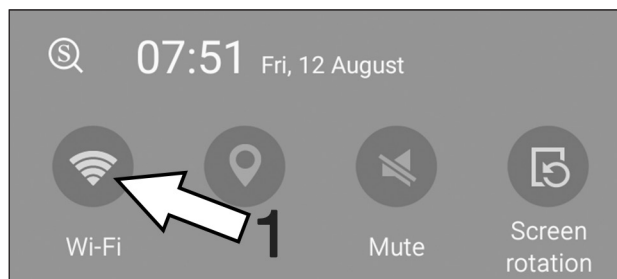
Please observe that your tablet PC will also display other devices which are found via WLAN (e.g. router, printer etc.).

Illustr. 47:

Direct WLAN access to the flushing station



Illustr. 48



Illustr. 49



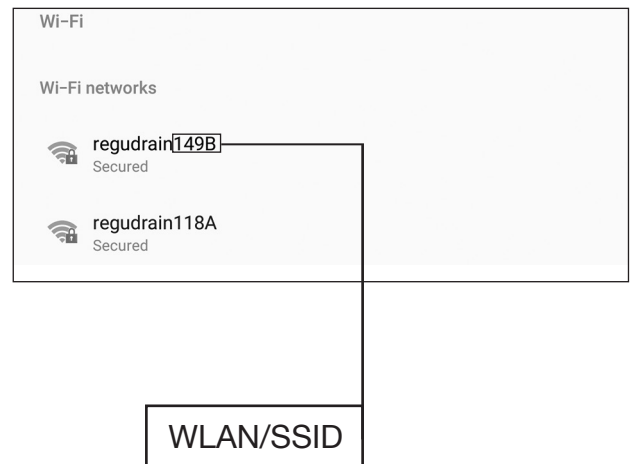


A list with the flushing stations that were found within the radio range will now be displayed on your tablet PC (illustr. 50). They can be identified by the individual SSID. Each flushing station has its own **designation** to distinguish them from each other. The designation can be found on the **type plate** of the **controller** (casing cover) in the line **WLAN/SSID**.



The **4-digit sequence** of the SSID is derived from the last four digits of the **MAC address** which is **unique** for each flushing station.

Illustr. 50



3. **Connect to the flushing station** you want to configure by selecting the corresponding SSID. The flushing station **149B** is selected in the example (illustr. 51).

A password query will follow (illustr. 52).



Please ensure that the correct SSID is selected, i.e. the SSID of the flushing station you want to configure. **The SSIDs listed in the tablet PC have to be compared with the SSIDs on the type plates of the controllers for this purpose.**

This is especially important when using several flushing stations to avoid triggering of an error message when entering the WLAN key.

WLAN/SSID: regudrainyyyy
WLAN Key: reg_yyyy
ID: XXXXXXXXD



Note: The letters “X” and “Y” on the above sample type plate are placeholders for the real number and letter combinations of the respective flushing station.

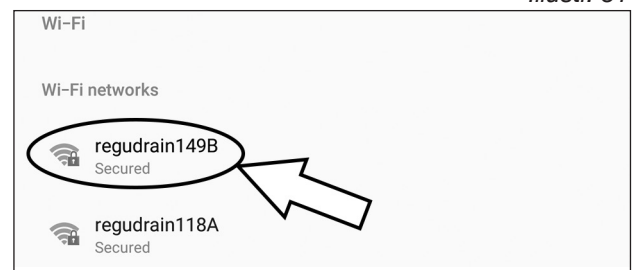
4. **Enter the WLAN key** shown on the type plate of the controller and select **“connect”**.

- The tablet PC and the flushing station **regudrain 149B** are now connected via WLAN (illustr. 53). **This is paramount for access to the station via a browser programme and for setting the operating parameters. Read paragraph 5.2!**

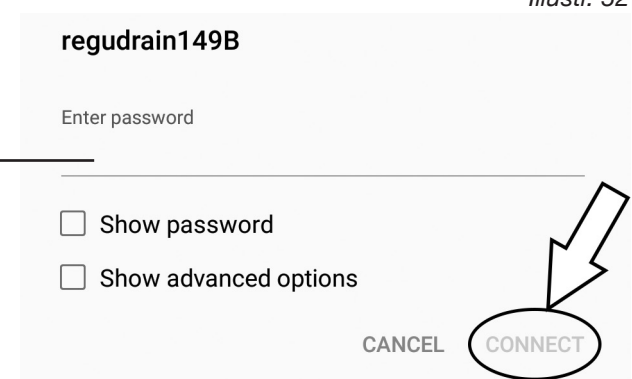


Access to the flushing station via a smartphone (Android) is carried out in the same way.

Illustr. 51



Illustr. 52



Illustr. 53



Access to the flushing station via a laptop (Windows operating system):

Illustr. 54



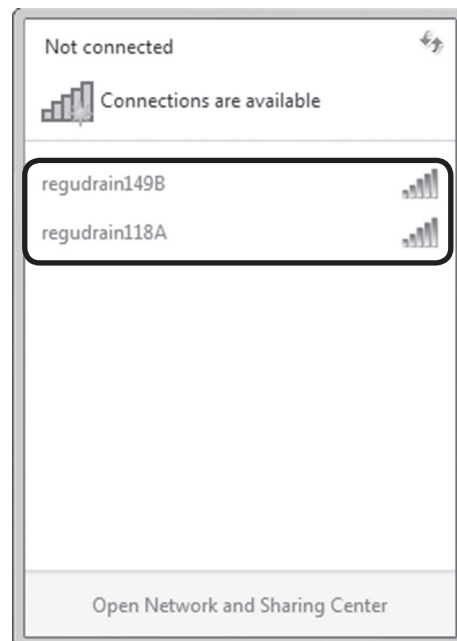
It must be observed that the WLAN function of a laptop can be deactivated by the software or a switch at the housing. If no WLAN symbol is displayed (illustr. 54), radio operation might have been switched off on the hardware side.

1. Click on the **WLAN symbol** in the **task bar** of the screen. A window showing the flushing stations within the radio range will open. In the example shown in illustration 55, these are the stations **regudrain 118A** and **regudrain 149B**.

Note: Please observe that your laptop will also display other devices which are found via WLAN (e.g. router, printer etc.).

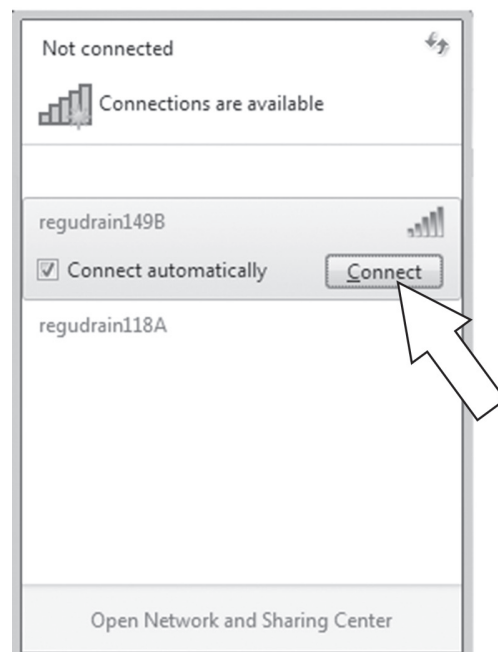


Illustr. 55



2. **Connect** to the flushing station you want to configure by selecting the **SSID** (see above). Flushing station **regudrain 149B** is selected in the example (illustr. 56). A **password query** will follow (illustr. 57).

Illustr. 56



Illustr. 57

3. Enter the **WLAN key** shown on the type plate of the controller and click on the **OK** button.

WLAN/SSID: regudrainyyyy
WLAN Key: reg_yyyy
ID: XXXXXXXXD



- The laptop and the flushing station **regudrain 149B** are now connected via WLAN (illustr. 58). **This is paramount for access to the station via a browser programme and for setting the operating parameters. Read paragraph 5.2!**

Illustr. 58



5.2 Access to the user interface via browser

You are connected to the flushing station(s) via WLAN.

A **browser programme** now has to be called up on the mobile terminal (tablet PC, smartphone) or laptop. A **user interface** via which you may access the flushing station and carry out the configurations of all operating parameters is called up on the **display of your terminal** with the help of the browser (see paragraph 5.4).

Illustr. 59: Android browser icons



1. The **browser programme is called up** by clicking on the following icons (see illustr. on the right hand side):

Illustr. 60: Windows browser icons



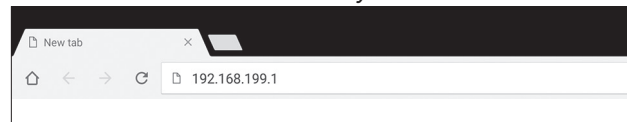
2. Enter the following **IP address** in the **address line** of the **browser programme**:

192.168.199.1

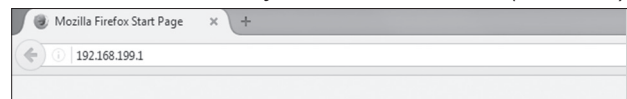
A password query will follow (illustr. 63).

3. Enter the **password regudrain** in the entry field. Confirm the entry by clicking on **Log on**.

Illustr. 61: Entry IP in Android-Browser



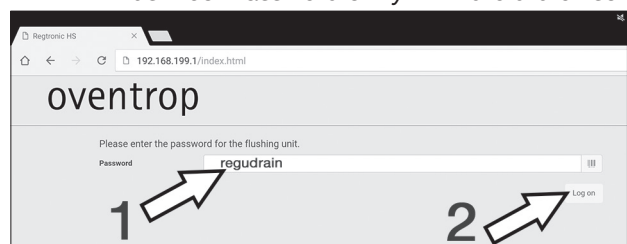
Illustr. 62: Entry IP in Mozilla Firefox (Windows)



! For security reasons, this password should be replaced by a new one when accessing the flushing station for the first time. This modification is carried out via the user interface (see below).

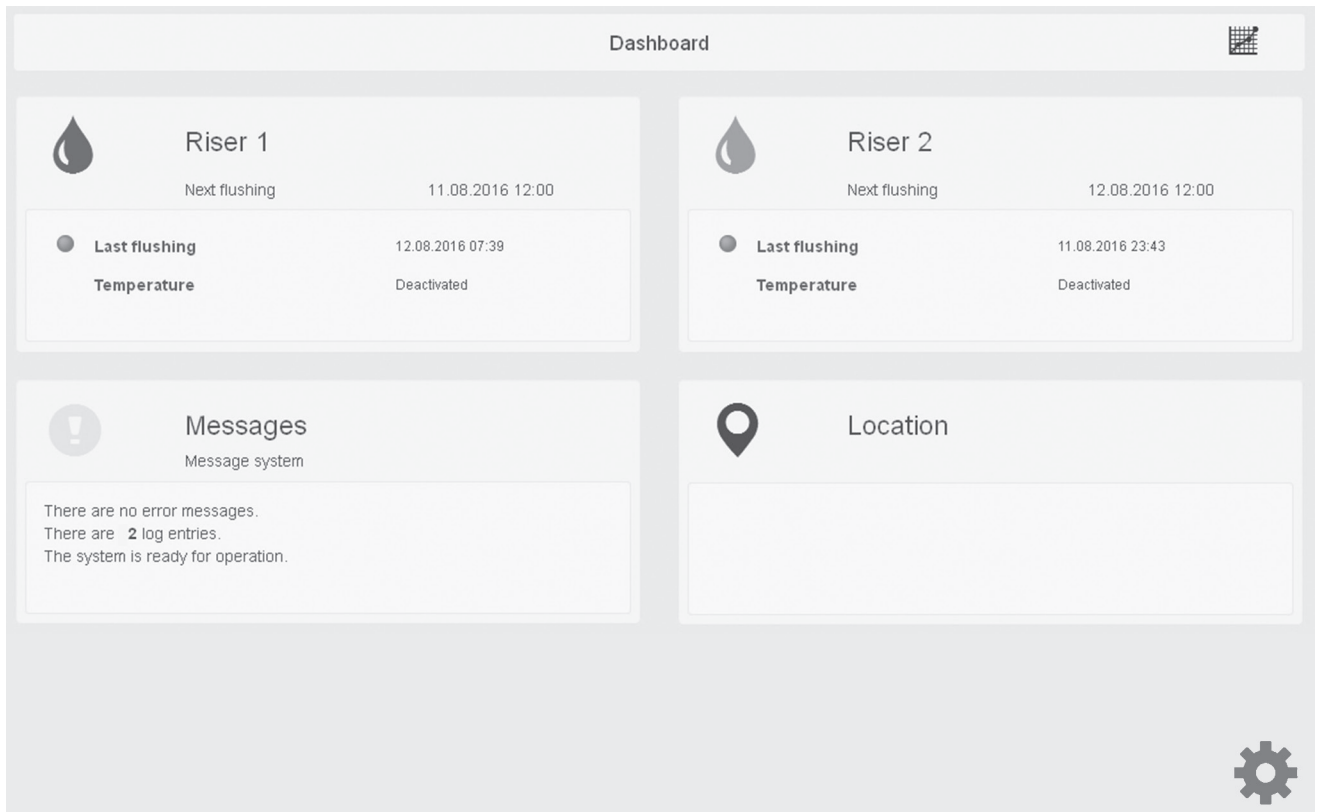
i In addition to WLAN access to the user interface via the IP, there are further options to access this via mobile terminal (e.g. via router, cable or LAN). A table showing the access options can be found on page 67.

Illustr. 63: Password entry in Android browser



► The **user interface** will be displayed now:

Illustr. 64



5.2.1 Modification of the browser password

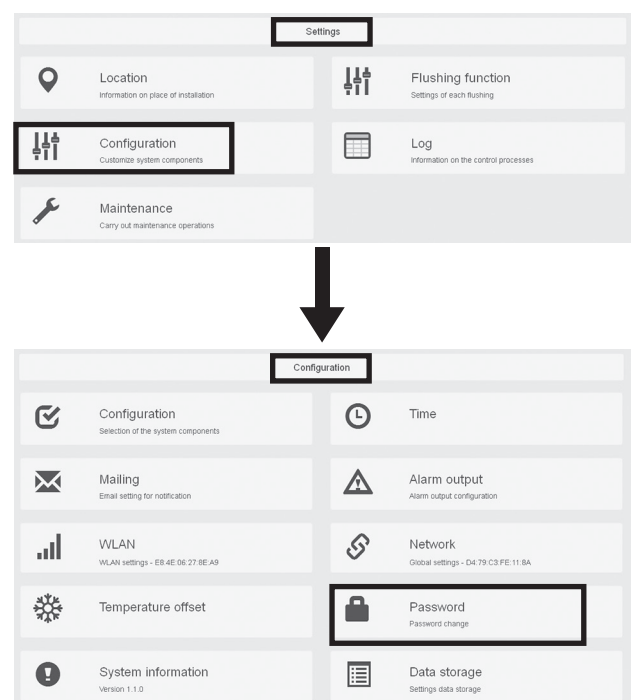
The browser password for each flushing station should be changed before configuration of the operating parameters (see paragraph 5.4). The password **regudrain** entered before, should only be used for accessing the user interface for the first time.

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **CONFIGURATION** in the main level **SETTINGS**.
3. Select the button **PASSWORD** in the submenu **CONFIGURATION**.
4. Replace the current password **regudrain** by a new one of your choice. Confirm the entry by clicking on the button **CONFIRM THE PASSWORD**.

► The new password is active and will be queried at the next access to the flushing station via the browser.



Illustr. 65:
Password
modification path

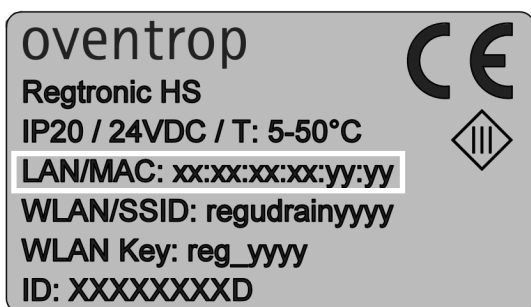


5.3 Integration of the flushing station into the building network (LAN connection)

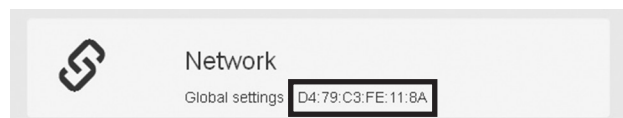
The flushing station also be accessed via a **LAN cable** (see illustr. 67) as well as via WLAN. A wired LAN connection is required for the integration of several stations into a higher-level building network and for their remote control.

In this case, the installer of the flushing station(s) has to provide the IT officer of the building with the LAN/MAC address of each flushing station so that he may activate the station(s).

The LAN/MAC address for each flushing station is unique and can be found on the type plate on the controller casing:

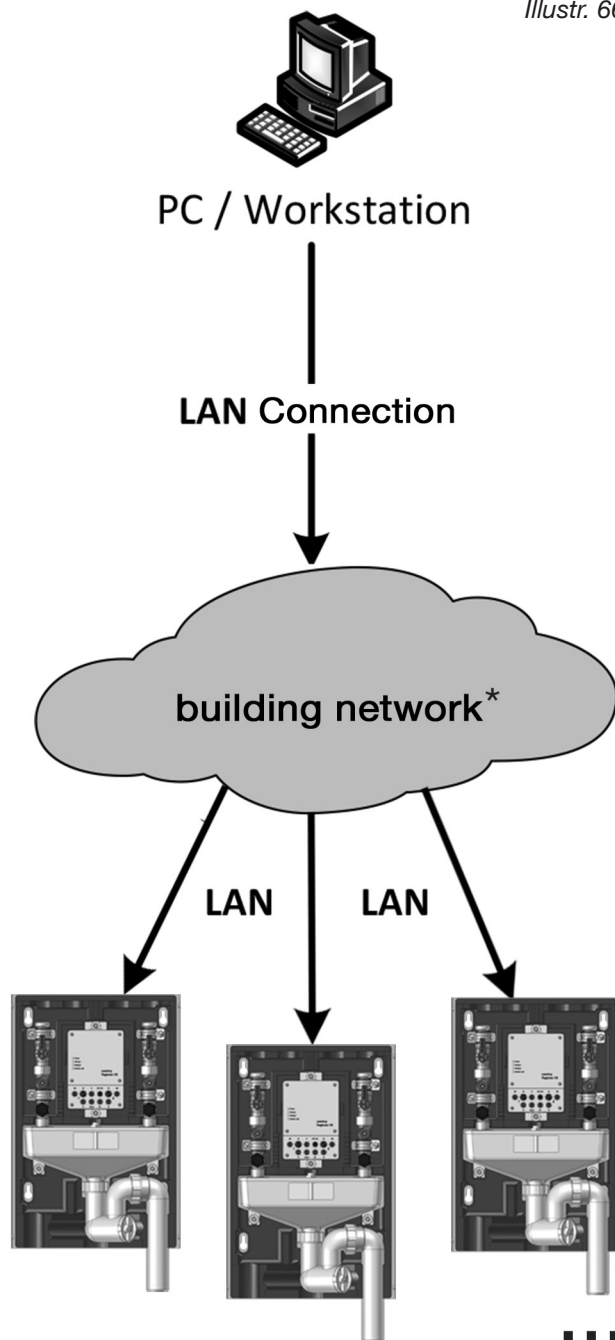


The LAN/MAC address is also displayed on the **button NETWORK (SETTINGS >>CONFIGURATION)** on the user interface.



Contrary to a temporary WLAN connection between the flushing station and, for instance, a laptop, the LAN connection to a building network is usually **permanent**.

For this reason, **measures** have to be taken to protect the controller casing from humidity penetration and to comply with the protection class.



* if required, the individual stations have to be activated by the IT officer of the building.

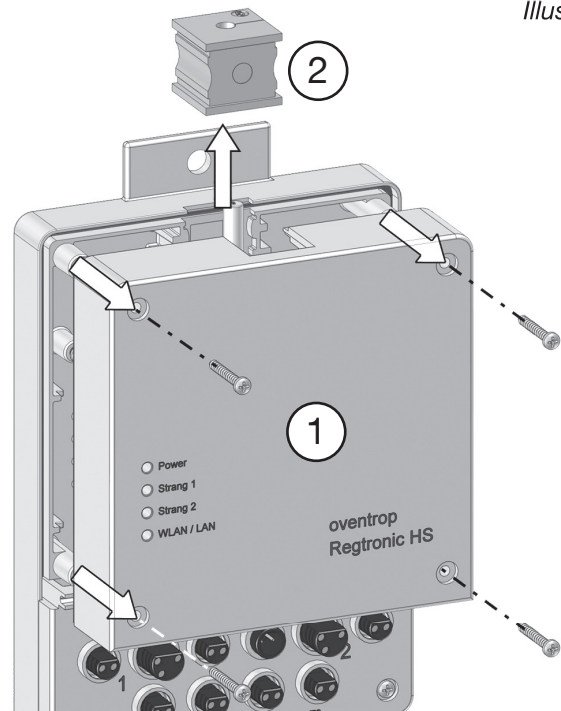


Illustr. 67

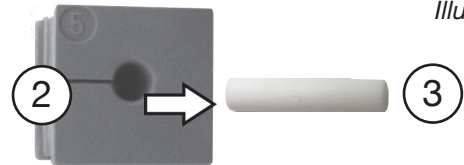
Connection of the LAN cable to the flushing station:

Illustr. 68

1. **Disconnect the flushing station from the power supply** by pulling out the plug at the 24 V connection of the controller (see illustr. 43, paragraph 4.6).
2. Loosen the four screws of the **controller casing (1)** and remove it (illustr. 68).
3. Remove the **rubber plug (2)** from the lower shell of the controller casing. The rubber plug seals the opening on the upper side of the casing (see illustr. 68).
4. Remove the **white blind plug (3)** from the rubber plug (2) (illustr. 69).
5. Slip the **rubber plug (2)** onto the **LAN cable (4)** which shall be used for the permanent connection between the flushing station and the building network (illustr. 70).
6. Insert the **plug of the LAN cable (A)** into the **LAN socket (B)** on the main circuit board of the controller until it engages with an audible click (illustr. 71).



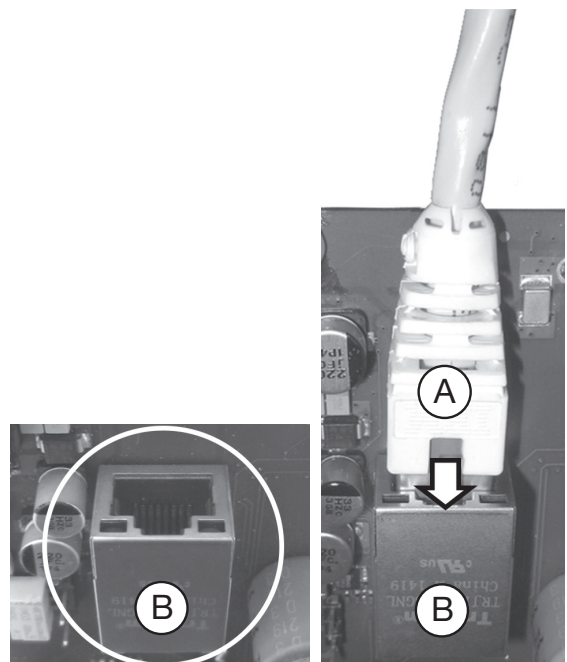
Illustr. 69



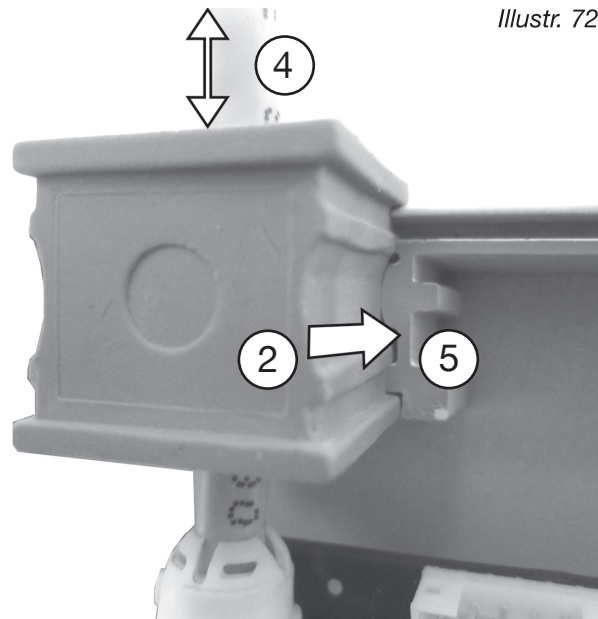
Illustr. 70



Illustr. 71



7. Insert the **rubber plug (2)** exactly into the **guide (5)** of the lower shell. If required, the position of the LAN cable (4) has to be readjusted (illustr. 72).
 8. Refit the controller casing (1).
 9. Connect the other end of the LAN cable to the LAN socket of the building network (illustr. 74).
 10. Re-connect the plug for the power supply to the 24 V connection of the controller (illustr. 43, paragraph 4.6).
- The flushing station is now connected to a building network via a LAN cable and can be configured **remotely** (see also network configuration under paragraph 6.4.1).



Illustr. 72

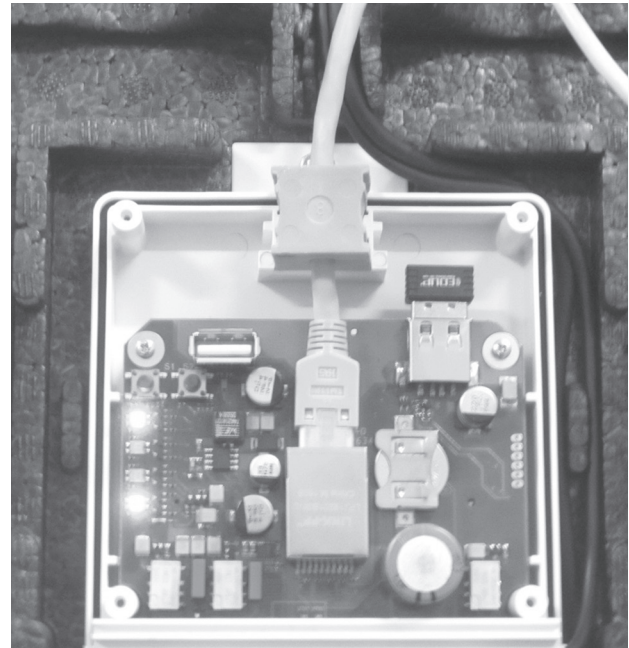


If the initial configuration of the operating parameters is **not** carried out via the building network, it **must** be carried out via a mobile terminal or laptop. **In this case, please proceed as described in the paragraphs 5.1 (WLAN access) and 5.2 (access to the user interface).**

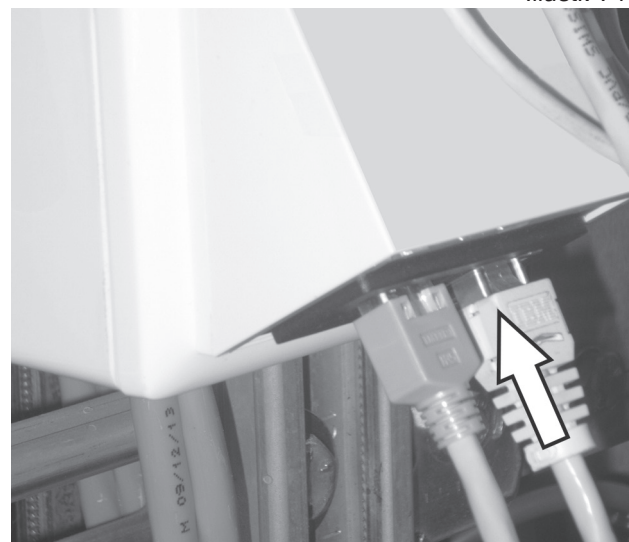


In case of a LAN connection, the Dynamic Host Configuration Protocol (DHCP) in the network settings stored in the controller is active by default (see paragraph 6.4.1). In this mode, the user interface can only be accessed via the IP address which was assigned to the station in the building network. If required, the IT officer of the building can provide you with the corresponding IP address.

It must be observed that the IP 192.168.199.1 mentioned under paragraph 5.2 will only work in case of direct WLAN access and **not** in case of connection via a LAN cable.



Illustr. 73



Illustr. 74

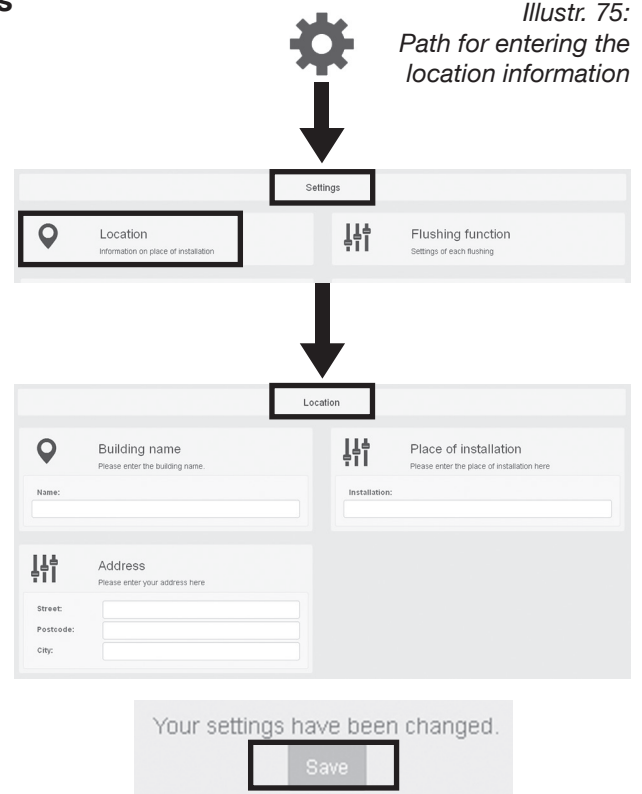
5.4 Configuration of the operating parameters

This paragraph describes how to carry out the settings via the user interface (illustr. 64) for a correct and safe operation of the Oventrop flushing stations.

5.4.1 Location

The information on the location of the flushing station(s) is entered first.

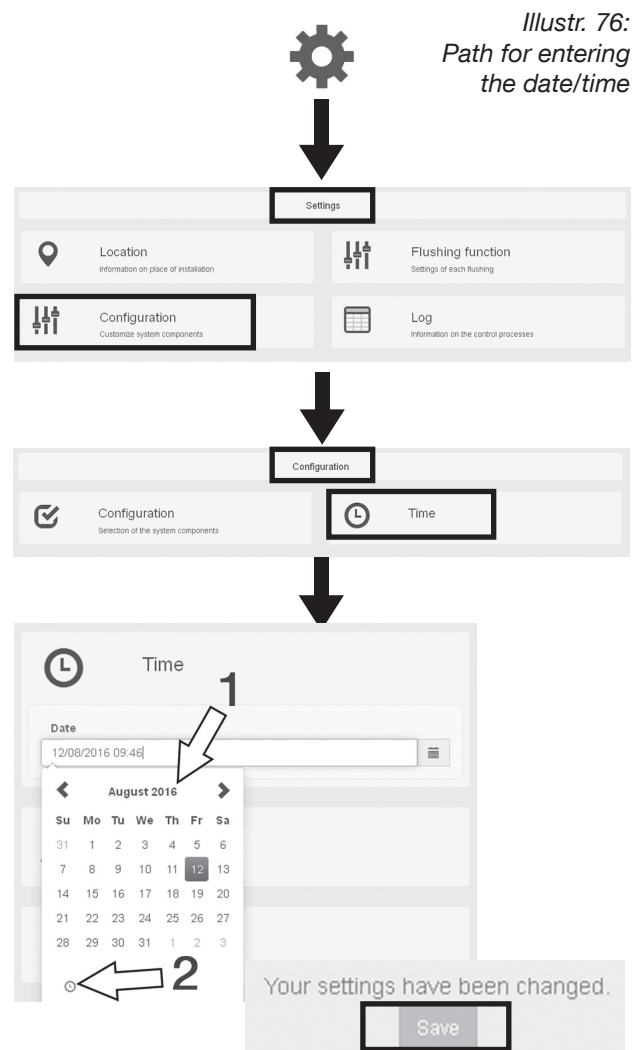
1. Select the **cogwheel symbol** on the user interface to access the main level **SETTINGS**.
 2. Select the button **LOCATION** in the main level **SETTINGS**.
 3. Enter the location information in the text fields **Building name**, **Address** and **Place of installation** in the submenu **LOCATION**.
 4. Confirm the entries with a click on the **SAVE** button.
- The information on the location of the flushing station is stored in the controller.



5.4.2 Date/time

Enter the current system time.

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
 2. Select the button **CONFIGURATION** in the main level **SETTINGS**.
 3. Select the button **TIME** in the submenu **CONFIGURATION**.
 4. Click on the **date line**. Select the current **month/year** and **day** in the calendar (1). Now click on the **clock symbol** (2) and enter the current **time**.
 5. Confirm your entries with a click on the **SAVE** button.
- The current system time is stored in the controller.



5.4.3 Co-ordination of the flushing station and the potable water installation



A **default configuration** for the **assignment of the flushing risers** is stored in the controller:

As for "Regudrain Uno", riser 2 (right hand side) with "cold water" setting (PWC) is active (ON). As for "Regudrain Duo", riser 1 (left hand side) with "hot water" (PWH) setting and riser 2 with "cold water" (PWC) setting are active (ON). **If this configuration applies to your potable water installation, it does not need to be changed.**

On principle, the flushing risers are **freely assignable**, i.e. you may also assign two hot water or two cold water flushing risers of the station (only model "Duo"). The corresponding settings are carried out in the **menu CONFIGURATION**.

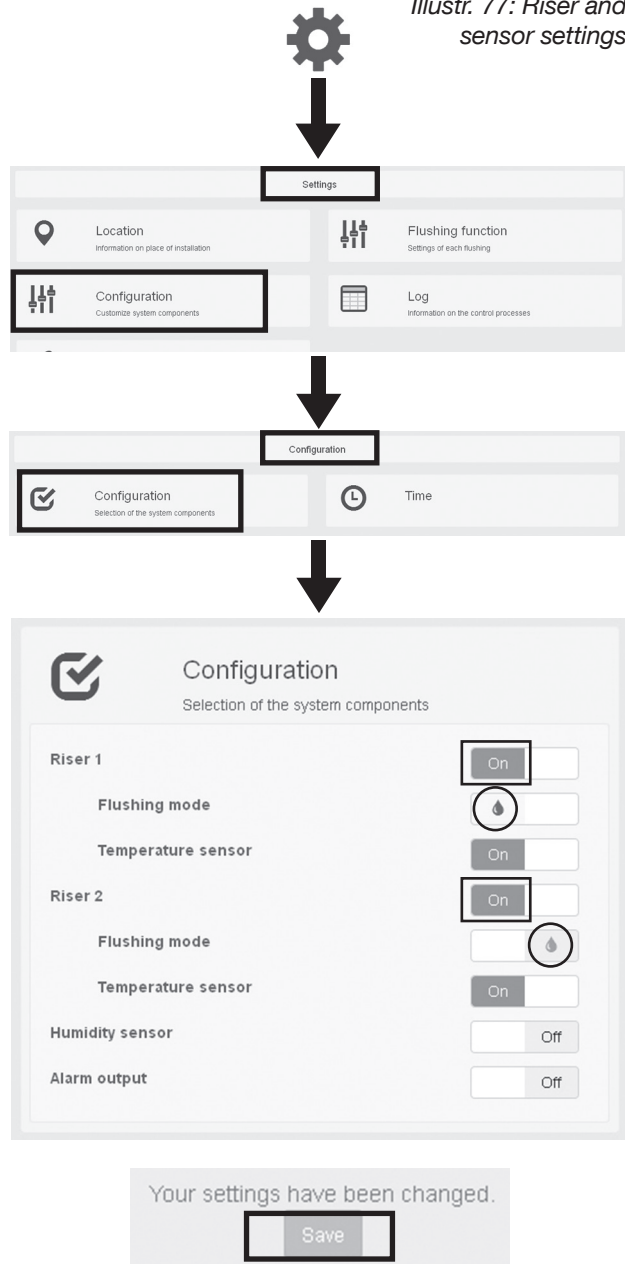


If **sensors (temperature/humidity)** are used, they **have to be activated in this menu** as they are deactivated (OFF) by default.

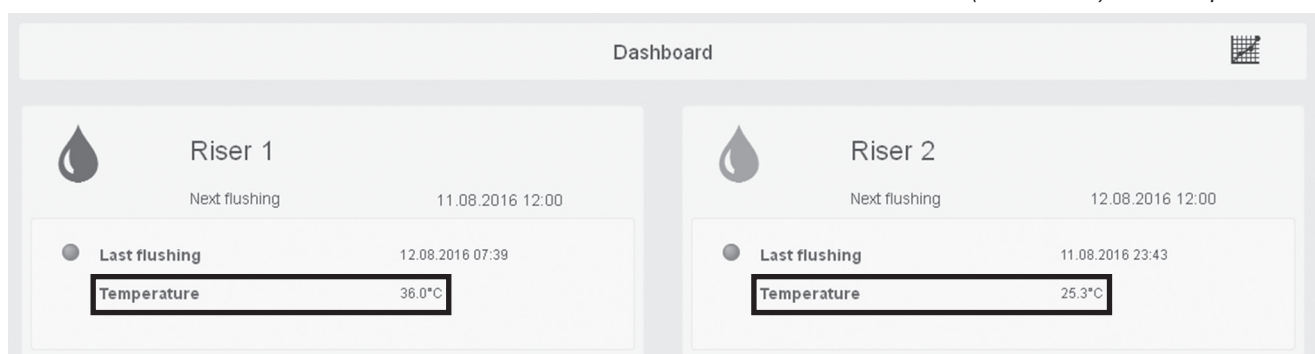
1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **CONFIGURATION** in the main level **SETTINGS**.
3. Select the button **CONFIGURATION** in the submenu **CONFIGURATION**.
4. If you want to change the assignment of the risers, you have to specify for each whether it is connected to a **hot water** or a **cold water pipe**. If the riser is connected to a **hot water pipe**, activate the **left hand side red drop symbol** in the line **flushing mode**. The **right hand side blue drop symbol** indicates that the riser is connected to a **cold water pipe**. You can switch between the symbols by clicking on the empty field.
5. Specify for each riser whether a **temperature sensor** has been connected (**ON**) or not (**OFF**). In the example on the right hand side, a temperature sensor is active in each riser. Proceed in the same way for a **humidity sensor** and the **alarm output** (if existing respectively connected to a building control system).
6. **SAVE** your entries.

- In addition to the two risers, temperature sensors are now active, too. **The current water temperatures are displayed** on the user interface ("Dashboard").

Illustr. 77: Riser and sensor settings



Illustr. 78: User interface (Dashboard) with temperatures



5.4.4 Presetting and hygienic flushing process

On delivery, the following preset flushing processes (see paragraph 5.4.6) for the riser (model “Uno”) or the risers (model “Duo”) are active:

- **Start time: 12.00 h**
- **Then flushing interval every 72 hours**
- **Flushing volume per interval: 10 litres.**

These values are identical to the preset values for the **hygienic flushing process**. The hygienic flushing process is a **safety function** which will trigger an automatic flushing process even if the flushing times or flushing volume were set wrongly (see paragraphs 5.4.6 and 5.4.7). Even if a flushing interval of 96 hours has been set by mistake, a hygienic flushing process will be triggered after **72 hours** to effectively prevent a development of legionella in the installation. This operation mode is called **hygienic flushing interval**.



The presetting of 72 hours for the hygienic flushing interval should not be increased.

The volume of water to be flushed depends on the pipe volume (length x inner surface) of the potable water installation and should be entered individually. We recommend entering a **hygienic flushing volume** of at least 1.5 times the pipe volume.



The safety function “Hygienic flushing” is only active if:

**FLUSHING FUNCTION > BASIC SETTINGS
> HYGIENIC FLUSHING INTERVAL**
is **checkmarked**.

Illustr. 79:
Preset flushing processes on delivery

Illustr. 80:
Path for hygienic flushing process

5.4.5 Upper limits for flushing volume and timer

The **upper limits** for the **volume of water** to be flushed and the **flushing time** can be set in the menu **BASIC SETTINGS**.

During operation of the flushing station, these basic settings are **prioritised**, i.e. you may not enter values exceeding these limits during configuration of the start and stop conditions of the flushing processes (see paragraphs 5.4.6 and 5.4.7).

Illustr. 81: Limits for flushed water quantities

5.4.6 Configuration of start conditions for the flushing processes

The flushing times for each riser are set here. The **start conditions** for the flushing processes are entered first (**calendar, interval, temperature**) and then the **stop conditions** (**period, volume, temperature**).



Temperature guided flushing processes can only be triggered if a **temperature sensor** has been connected and activated.

⚠ WARNING

Danger from development of legionella!

Wrongly set flushing times may impair the potable water hygiene and encourage the development of legionella.

- The water in the potable water installation has to be **exchanged** completely after **72 hours** at the latest.

START CONDITION >> CALENDAR

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **FLUSHING FUNCTION** in the main level **SETTINGS**.
3. Select a **riser** (riser 1 in the example on the right hand side) in the submenu **FLUSHING FUNCTION**.
4. Specify whether **flushing** of the riser shall be **calendar, interval or temperature guided** (optional). The start conditions via a **calendar entry** are described first. Click on **CALENDAR** in the selection menu **START AT**.
5. Click on the **pen symbol**. A summary showing the seven days of the week will be displayed.
6. **Select one or several days** on which the riser shall be flushed by **checkmarking** the box in front of the required day and by selecting the **pen symbol**. The example on the right hand side shows the configuration on a Saturday.
7. Set the **start time** for the first flushing process by clicking into the **input field for the flushing time**.
8. Confirm your entries by clicking on the **SAVE** button.



If several flushing processes shall be triggered (on that day), open further input fields with the help of the plus symbol: 

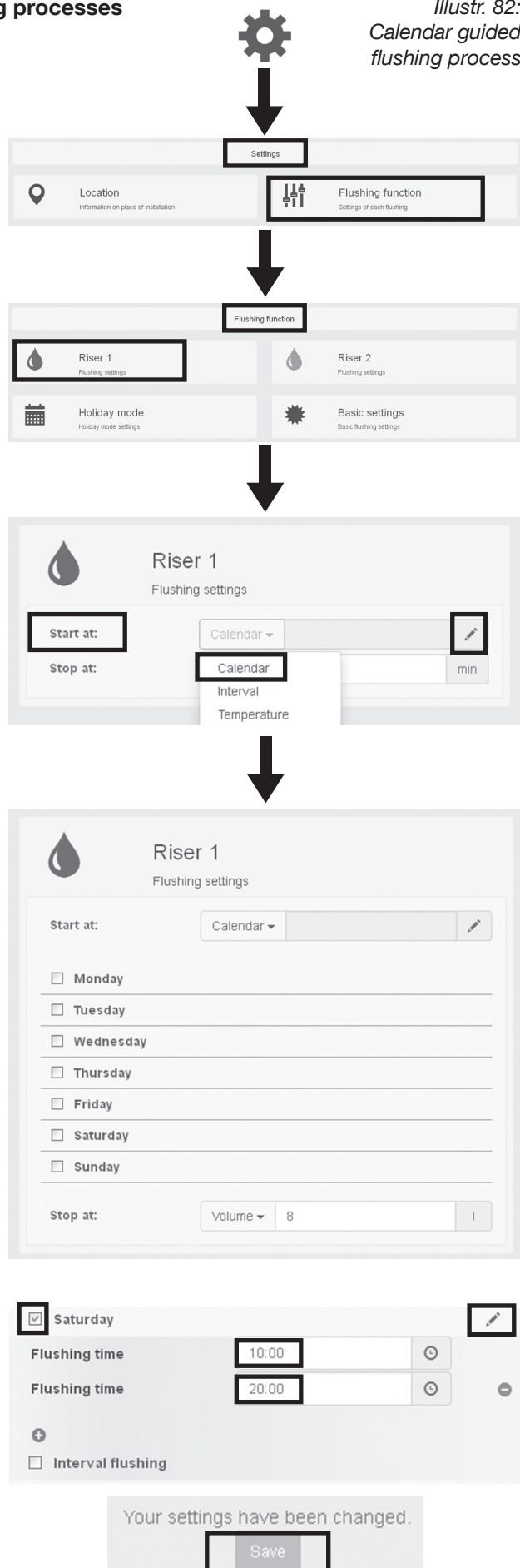
Defined flushing times can be deleted with the help of the minus symbol: 

- Two start times for riser 1 of the flushing station are set in the example on the right hand side. From now on, a flushing process will be triggered every Saturday at 10.00 h and 20.00 h.



Please observe that a **stop condition** for the individual flushing processes still needs to be defined (see paragraph 5.4.7).

*Illustr. 82:
Calendar guided
flushing process*



The **calendar mode** does **not only** allow for the setting of flushing processes at a fixed time but you may also define **time intervals**. Depending on the setting, the flushing processes will then be triggered **at time intervals during a day defined before**.

1. As described before, select the day for which an interval shall be defined (Saturday in our example) and click on the pen symbol.
 2. Checkmark the box **Interval flushing**. Input fields for the entire period of the flushing intervals and the number of hours after which the flushing interval shall be repeated within this period will be displayed.
 3. Enter your data.
 4. **SAVE** your entries.
- In the example on the right hand side, the flushing station will trigger a flushing process every Saturday at 08.00 h and then **every two hours** until 18.00 h the same day.



Flushing intervals for each day of the week can be programmed in the same manner.

*Illustr. 83:
Interval guided flushing process
(according to calendar on a daily basis)*

☒ Saturday
 Flushing time: 10:00
☒ Interval flushing

☒ Saturday
 Interval from: 8:00
 Interval until: 18:00
☒ Interval flushing: 2 h

Your settings have been changed.

Save

START CONDITION >> INTERVAL

Intervals can also be set independent of the calendar. This means that you do not define intervals for individual days of the week **but intervals starting from a freely selectable start time**.

The next steps describe the configuration of the **start conditions via an interval entry**.

You are in the **menu FLUSHING FUNCTION** and a riser has been selected.

1. Click on **INTERVAL** in the selection menu **START AT**.
2. Click on the **pen symbol**. The dialogue window for entering the interval will open.
3. Enter the required start time for the first flushing process and the time interval after which the next flushing process shall be triggered. The interval is entered on an hourly basis irrespective of the calendar day.
4. **SAVE** your entries.

► In the example on the right hand side, the flushing station will trigger a flushing process at **15.00 h** and then **every 48 hours** (without time limit).



Please observe that a **stop condition** for the individual flushing processes still needs to be defined (see paragraph 5.4.7).

Illustr. 84:

Interval guided flushing process

The screenshot shows the 'Riser 1 Flushing settings' window. The 'Start at:' dropdown is set to 'Interval'. A 'pen' icon is clicked, opening a sub-dialogue. In this sub-dialogue, 'Start time' is set to '15:00' and 'Interval' is set to '48'. The unit is 'h'. A 'Save' button is visible at the bottom.

HOLIDAY MODE

The **holiday mode** is a special function which allows defining flushing intervals which will be effective for **weeks and months** without the need to intervene (for instance in case of longer absence).

You are in the **menu FLUSHING FUNCTION**.

1. Select the button **HOLIDAY MODE**.
 2. Checkmark the box **HOLIDAY MODE** and click on the pen symbol.
 3. Enter the period (date and time) during which the **HOLIDAY MODE** shall be effective as well as the required intervals for the flushing processes.
 4. **SAVE** your entries.
- The holiday mode will start on the entered date (in the example on the right hand side on Christmas Eve at 16.00 h). After expiry of the period, the operating mode set before will again be active.

Illustr. 85:

Entry of a period for the holiday mode

The screenshot shows the 'Holiday mode' settings window. The 'Holiday mode' checkbox is checked. The 'From date' is '08/07/2016 16:00' and the 'Until date' is '09/08/2016 18:00'. The 'Interval' is set to '24' with unit 'h'. A 'Save' button is visible at the bottom.

START CONDITION >> TEMPERATURE

You have become acquainted with the definition of the flushing times via calendar entries (on a daily basis) and intervals. The start conditions of the flushing processes can also be defined by **measuring the temperatures in the potable water pipe(s)**. This possibility is optional and requires the installation of **temperature sensors** (see paragraphs 3.3 and 4.4).



Correct positioning of the temperature sensor is of major importance for a temperature guided control of the flushing station. The installation position has to be chosen carefully and depends on the pipe guiding of the potable water installation. Please make sure that the temperature sensors are installed at the correct positions to avoid a wrong control of the flushing station.

The next steps describe the **start condition via temperature measurement**.

You are in the **menu FLUSHING FUNCTION** and a riser has been selected.

1. Click on **TEMPERATURE** in the selection menu **START AT**.
2. Click on the **pen symbol**. The dialogue window for setting the temperatures will open.
3. Enter the temperature for the selected riser at which a flushing process shall be triggered by the flushing station.

**WARNING****Danger from development of legionella!**

If the temperature values are set wrongly, potable water hygiene will no longer be ensured by the flushing station and the risk of legionella development will increase.

- The potable water temperature in the hot water riser (PWH) must not drop below **55 °C**.
- The potable water temperature in the cold water riser (PWC) must not exceed **25 °C**.

Illustration 87 shows the exemplary setting of the hot water riser (PWH) to 55 °C.

Illustration 88 shows the exemplary setting of the cold water riser (PWC) to 25 °C.

4. **SAVE** your entries.

► From now on, the flushing station will trigger a flushing process once the temperature sensor measures a **critical temperature of less than 55 °C** in the **hot water pipe** or a **critical temperature of more than 25 °C** in the **cold water pipe**.

Illustr. 86:
Temperature guided flushing process

Illustr. 87:
Setting for the hot water riser (PWH)

Illustr. 88:
Setting for the cold water riser (PWC)

Your settings have been changed.

Save



If the start conditions for the flushing station are defined via temperature measurement as described, the hygienic flushing process (see paragraph 5.4.4) will **always** be **active** by default.

This means that even if the critical temperature is not achieved and a flushing process therefore will not be triggered, a hygienic flushing process will however always be triggered automatically after 72 hours.

It might occur that flushing processes are triggered at short intervals or very frequently as the temperature in the potable water installation is constantly close to the critical limit. In this case, **the number of flushing processes per day should be limited** to avoid an excessive consumption of potable water.

A maximum number of flushing processes can be defined starting from the submenu **FLUSHING FUNCTION >> BASIC SETTINGS >> TEMPERATURE FLUSHING >> flushings/day**.



Please observe that the limitation of the flushing processes is only a measure to reduce the potable water consumption. If too many flushing processes are triggered via temperature control, this indicates a problem in the potable water installation.



Illustr. 89: Limitation of the number of flushing processes per day

The screenshot shows the settings interface for the Regudrain flushing station. The path to limit flushing processes per day is highlighted with red boxes and arrows:

- Settings** (top menu)
- Flushing function** (submenu)
- Basic settings** (subsubmenu)
- Temperature flushing** (subsubmenu)
- Flushings / day** (input field, set to 5)

Below the settings, a message states: "Your settings have been changed." with a **Save** button.

After having defined and saved the start conditions, the user interface (“Dashboard”) will provide information on the **next scheduled flushing process (1)** (if it is not temperature guided) and the **last flushing process (2)**. Moreover, the **green point (3)** will signalise that the planned volume of water has been flushed during the last flushing process. An **error** would be signalled by a **red point**.

Illustr. 90: Information on the next and last flushing process

The screenshot shows the Dashboard for the Regudrain flushing station. It displays information for two risers, Riser 1 and Riser 2. The information is organized into two columns, one for each riser. The data is as follows:

Riser	Next flushing (1)	Last flushing (2)	Temperature	Green point (3)
Riser 1	11.08.2016 12:00	12.08.2016 07:39	36.0°C	Green point (3)
Riser 2	12.08.2016 12:00	11.08.2016 23:43	25.3°C	Green point (3)

5.4.7 Configuration of stop conditions for the flushing processes



WARNING

Danger from development of legionella!

If the flushing volumes are set wrongly, potable water hygiene will no longer be ensured by the flushing station and the risk of legionella development will increase.

- The flushing volumes have to be adapted to the pipe volume (length x inner surface).
We recommend a flushing volume of at least 1.5 times the pipe volume.

Value table for the calculation of the volume per meter of pipe length (stainless steel/copper pipes):

	d _{outside} [mm]	d _{inside} [mm]	V/L [l/m]
DN 10	12	10	0.08
DN 12	15	13	0.13
DN 15	18	16	0.20
DN 20	22	20	0.31
DN 25	28	25	0.49



On principle, any stop condition can be combined with any start condition. Only exception: When using temperature sensors, the start condition "Temperature" has to be linked to the stop condition "Temperature".

STOP CONDITION >> VOLUME

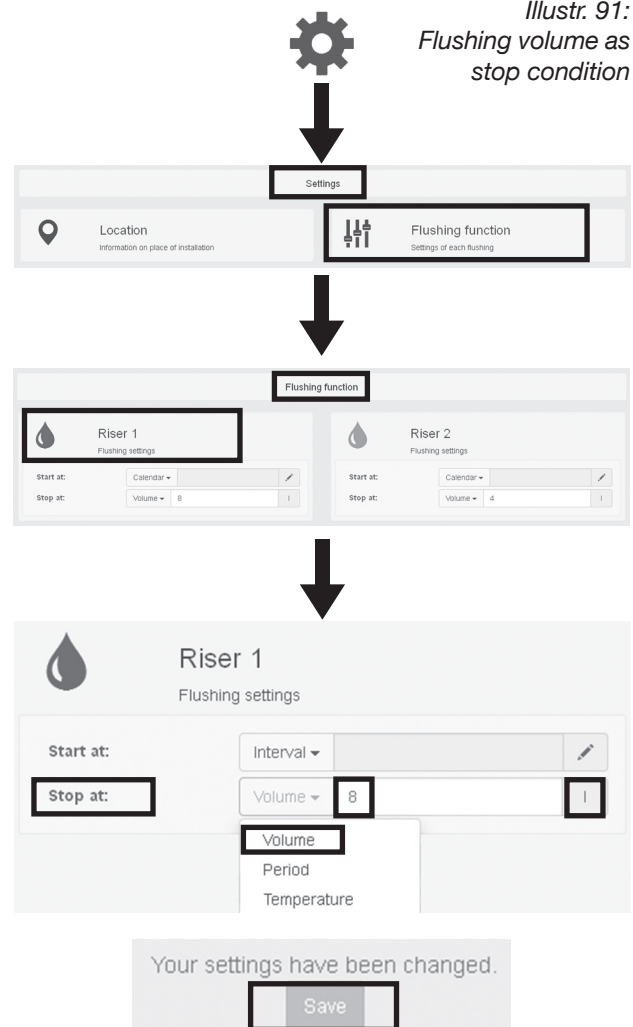
In the previous paragraph, you defined the start conditions for the flushing processes for a flushing station. This means, that the flushing processes will be triggered according to calendar entries, at intervals (starting from a defined time) or by a temperature sensor.

The duration of the individual flushing processes and the volume of water to be flushed are defined in the stop conditions.

The **stop condition** by entering a **flushing volume in litres** is described first.

- Select the **cogwheel symbol** to access the main level **SETTINGS**.
 - Select the button **FLUSHING FUNCTION** in the main level **SETTINGS**.
 - Select a riser in the submenu **FLUSHING FUNCTION**.
 - Click on **Volume** in the selection menu **STOP AT** and enter the required **flushing volume in litres**.
 - SAVE** your entries.
- In the example on the right hand side, **8 litres of potable water** will be flushed during the (interval guided) flushing processes.

Illustr. 91:
Flushing volume as
stop condition



STOP CONDITION >> PERIOD

When entering the flushing time, the flow controller installed in the flushing riser has to be taken into account. On delivery, 5 l/min. are flushed by the station (yellow flow controller). If the 5 l/min. flow controller is replaced with the 7 l/min. flow controller supplied with the station, a shorter flushing time can be entered.



*Illustr. 92:
Flushing period as stop condition*

The next steps describe a **stop condition by entering the flushing time in minutes.**

You are in the **menu FLUSHING FUNCTION** and a riser has been selected.

1. Click on **PERIOD** in the selection menu **STOP AT** and enter the **flushing time in minutes.**

2. **SAVE** your entries.

► In the example on the right hand side, each (interval guided) **flushing process will last 2 minutes** and 10 litres of water will be flushed during this period (with a 5 l/min. flow controller).



STOP CONDITION >> TEMPERATURE

The next steps describe a stop condition by entering a **target temperature for a hot water and a cold water riser**. Corresponding **temperature sensors** have to be installed and be **activated** in the menu CONFIGURATION for this purpose.

You are in the **menu FLUSHING FUNCTION** and the **hot water riser (1)** has been selected.

1. Click on **TEMPERATURE** in the selection menu **STOP AT**.
 2. Enter the **target temperature** at which the triggered **flushing process shall be stopped**. The target temperature in the **hot water pipe must always lie above 55 °C** (in the example on the right hand side it amounts to 60 °C).
 3. **SAVE** your entries.
- The flushing process will (only) be stopped as soon as the temperature sensor in the hot water pipe detects a temperature of 60 °C.

Illustr. 93:

Entry of target temperatures as stop condition

Define a **target temperature** for the **cold water riser (2)** at which the flushing process shall be stopped. It **must always lie below 25 °C** (in the example on the right hand side it amounts to 20 °C).



To guarantee a normal operation of the flushing station, further settings are required in addition to the stop condition.

Apart from the target temperatures, the **minimum flushing volumes** for each riser (S1/S2) need to be defined as it may happen that the target temperature is achieved **before** the required volume of water has been flushed.

Illustr. 94:

Entry of minimum flushing volumes

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **FLUSHING FUNCTION** in the main level **SETTINGS**.
3. Select the button **BASIC SETTINGS** in the submenu **FLUSHING FUNCTION**.

4. Enter the required minimum flushing volumes for the risers in the entry fields of **TEMPERATURE FLUSHING**.



The minimum flushing volumes are determined by the pipe volume between the temperature sensor and the flushing station.

5. **SAVE** your entries.

- In the example on the right hand side, a minimum flushing volume of 5 litres is defined for riser 1 and riser 2.

This means that at least 5 litres of water will always be flushed in the hot water riser even if the target temperature of 60 °C entered before is achieved earlier.

5 litres of water will accordingly be flushed in the cold water riser even if the target temperature of 20 °C is achieved earlier.



In the **opposite case**, i.e. if the target temperatures are **not** achieved, **upper limits for the flushing volumes and flushing time are stored in the flushing station by default**. These upper limits can be defined freely as described under **paragraph 5.4.5** (safety parameters per riser).

The flushing process will be stopped, whichever upper limit is achieved first.

Basic settings
Basic flushing settings

Temperature limits interval- / calendar flushing

☐ Max. PWC temperature
25 °C

☐ Min. PWH temperature
55 °C

Temperature flushing

Min. flush volume S1
5 l

Min. flush volume S2
5 l

Flushings / day
5

Your settings have been changed.
Save

*Illustr. 95:
Determination of the upper limits for flushing processes*

Upper limit per riser

Max. flushing volume
25 l

Max. flushing period
5 min

5.4.8 Additional functions with connected temperature sensors

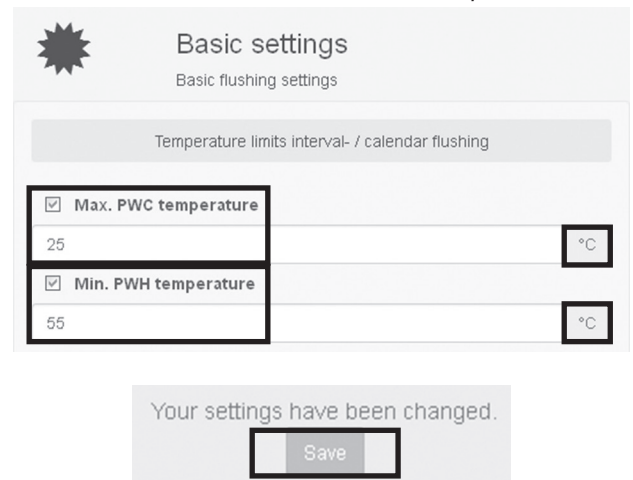
Omission of calendar and interval guided flushing processes

If temperatures sensors have been installed and activated, they can be used to **reduce** the **water consumption** within the time controlled flushing schedule.

Provided that the critical water temperatures are not achieved, i.e. 55 °C in the hot water pipe and 25 °C in the cold water pipe, calendar and interval guided flushing processes can be omitted. If the water temperatures remain uncritical in the long term, flushing processes will be omitted **until the next hygienic flushing process will be triggered** (normally after 72 hours, see paragraph 5.4.4). **The hygienic flushing interval must be activated!**

The corresponding limits can be defined in the submenu **BASIC SETTINGS >> TEMPERATURE LIMITS INTERVAL-/CALENDAR FLUSHING**. To do so, the hot and cold water pipe have to be **checkmarked** and the limits have to be **saved** (illustr. 96).

Illustr. 96:
Activation of temperature limits



Basic settings
Basic flushing settings

Temperature limits interval- / calendar flushing

☒ Max. PWC temperature	25	°C
☒ Min. PWH temperature	55	°C

Your settings have been changed.

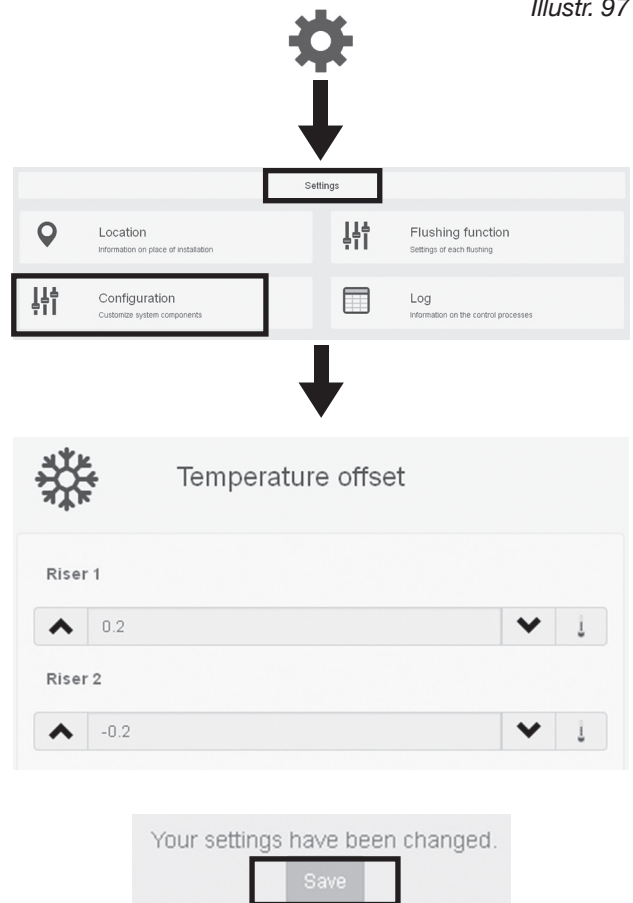
Save

Temperature offset

Possible tolerances in the measured water temperature can be balanced via the function **Temperature offset**. The **measured temperature can be increased and reduced** for each **temperature sensor** in a riser (see appendix “Resistance table / Cable lengths”).

Temperature offset is accessed via the main level **SETTINGS** and the submenu **CONFIGURATION**.

Illustr. 97



Settings

Location
Information on place of installation

Flushing function
Settings of each flushing

Configuration
Customize system components

Log
Information on the control processes

Temperature offset

Riser 1

0.2

Riser 2

-0.2

Your settings have been changed.

Save

Support of thermal disinfection

If a temperature sensor is connected, thermal disinfection which is carried out by the boiler at regular intervals can be supported by the flushing station by opening the solenoid valve of the hot water riser over a (pre-) set period. This will happen, once the set temperature (e.g. 70 °C) is detected by the temperature sensor connected to the hot water pipe. Disinfection of the connection pipe to the flushing station is also guaranteed this way.

You are in the **menu FLUSHING FUNCTION** which is accessed via the main level **SETTINGS**.

1. Select the submenu **BASIC SETTINGS**.
 2. **Checkmark Thermal disinfection support**.
 3. Enter the disinfection start temperature, opening period of the solenoid valve (**at least 3 minutes!**) and a target temperature for normal operation.
 4. **SAVE** your entries.
- From now on, the flushing station will recognize a thermal disinfection carried out by the boiler and will open the solenoid valve (during the defined opening period), once a water temperature of 70 °C is detected by the temperature sensor.

i During thermal disinfection, the scheduled flushing processes (normal operation) will be ignored. Once the defined target temperature for normal operation is undercut (60 °C in the example on the right hand side), the scheduled flushing processes will again be carried out.

*Illustr. 98:
Entries for thermal disinfection*

The image shows a two-step process for configuring thermal disinfection. The first step is the 'Flushing function' menu, which has four options: 'Riser 1', 'Riser 2', 'Holiday mode', and 'Basic settings'. 'Basic settings' is highlighted with a black box. An arrow points down to the second screen, 'Thermal disinfection'. This screen has a checkbox for 'Thermal disinfection support' which is checked. Below this are three input fields: 'Disinfection starts at' with a value of 70 °C, 'Opening period' with a value of 5 min, and 'Normal operation from' with a value of 60 °C. At the bottom, a message box says 'Your settings have been changed.' with a 'Save' button highlighted by a black box.

5.4.9 Functional test and automatic valve actuation (maintenance flushing/system check)

After having entered all operating parameters, a functional test of the solenoid valves should be carried out. This test flushing process is also triggered via the user interface.

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **MAINTENANCE** in the main level **SETTINGS**.
3. Click on the button **MAINTENANCE FLUSHING** for one or both risers.
4. Click on the button **START**, to trigger the maintenance flushing process and stop it with a click on the STOP button.

► The functional test is successfully completed.



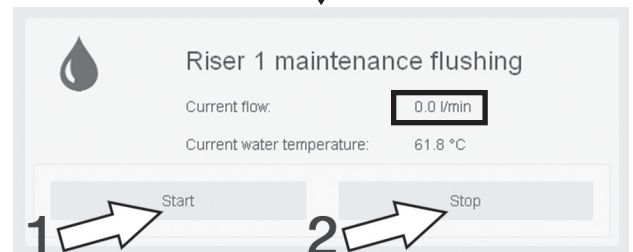
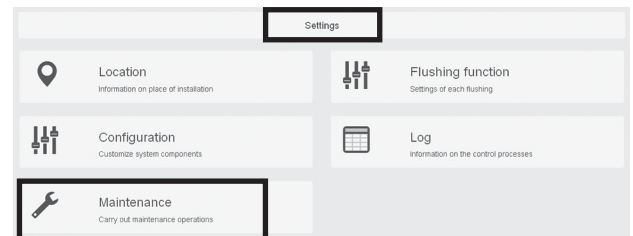
If the flushing station does not carry out a maintenance flushing process, please check the correct positioning of all plugs connected to the controller and make sure that the maintenance ball valve is in the open position.



If the maintenance flushing process is not terminated by a checkmark on the STOP button, the flushing process will be **terminated automatically after one minute**.



Illustr. 99: Triggering the flushing process via user interface



System check

The function “system check” allows for a scheduled actuation of the solenoid valve by defining an interval which will open the valve for a maximum of **10 seconds** from a defined point in time.

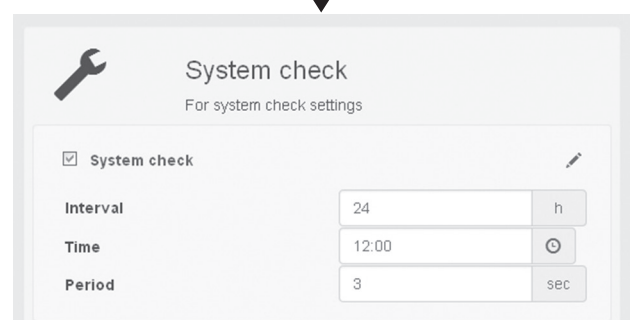
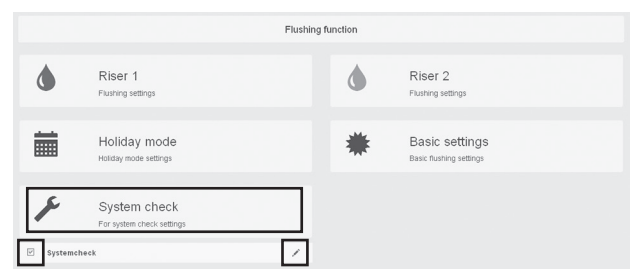
The solenoid valve should be actuated at regular intervals to **prevent odour emissions in the siphon**.

You are in the **menu FLUSHING FUNCTION**.

1. Select the button **SYSTEM CHECK**.
2. Checkmark the box **Systemcheck** and click on the **pen symbol**.
3. Define at what time and which intervals the solenoid valve shall be opened briefly.
4. **SAVE** your entries.

► In the example on the right hand side, the station will open the valve at 12.00 h and then every 24 hours for 3 seconds.

Illustr. 100: Entry of the interval for “system check”



Your settings have been changed.

Save

6. Use and operation

6.1 Information for the user



The user has to be informed by the qualified tradesman as to the safe and correct use of the flushing station.

The trouble-free normal operation of the flushing station has to be checked at regular intervals – at least every 4 weeks. The operating conditions are displayed by the 4 LEDs at the **outer controller casing**.



When using a surface-mounted cover, the LEDs will be concealed and has to be removed.

If the 4 LEDs **glow green**, this indicates a trouble-free **normal operation** of the station. If an LED **glows or flashes red**, this indicates a **malfunction**.

Meaning of the LED flash codes:

- **Power**
- **riser 1**
- **riser 2**
- **WLAN / LAN**

GREEN		RED		off
glows	flashes	glows	flashes	
Normal operation	–	–	Error message exists	Station switched off
Normal operation	Flushing process running	Malfunction during flushing	–	Riser 1 deactivated
Normal operation	Flushing process running	Malfunction during flushing	–	Riser 2 deactivated
WLAN stick or network cable connected	–	No WLAN stick or no network cable connected	–	–

- **Power**
- ↓
- **riser 1**
- ↓
- **riser 2**
- ↓
- **WLAN / LAN**

"Running lights"	"Running lights"
Maintenance flushing System test running	Safety shutdown: Float switch/humidity sensor triggered



If one or several LED(s) **glow/flash red or not at all**, please contact the **specialist company** that installed the flushing station for **fault elimination**.

Half-yearly inspection

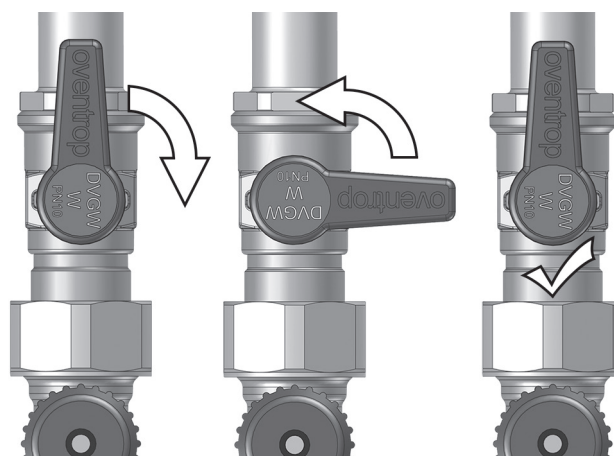
A visual test should be carried out by the user of the system at least every six months.

1. Remove the front insulation shell made of EPP.
2. Check the flushing risers and pipe connections for leaks.
3. Check the firm seating of the plug-in connections and of the cables connected to the controller.
4. Actuate the **maintenance ball valves** of the flushing risers by **opening and closing them** (illustr. 101).



During normal operation, the ball valves are in the open position.

Illustr. 101



6.2 Evidence of correct use via log entries

The **evaluation of logs** is of major importance for the operation of the flushing station. On the one hand, logs provide **evidence of correct use** with regard to the **potable water hygiene** and the **system condition**.

On the other hand, they serve the **registration and identification of errors**, such as flushing process interruptions which call for a quick reaction (see paragraph 6.3).

The log entries which are **listed chronologically** can be viewed via the user interface at any time.



The log entries can be accessed **directly** via the “dashboard” (illustr. 102) or via the main menu SETTINGS (illustr. 103).

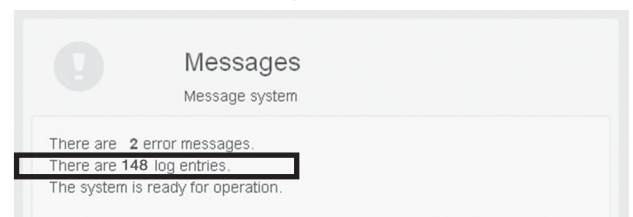
The flushing station records information on completed and running flushing processes, volume flows, flushing volumes and errors. If temperature sensors (optional) are connected to the flushing station, the water temperatures in the riser are recorded, too.



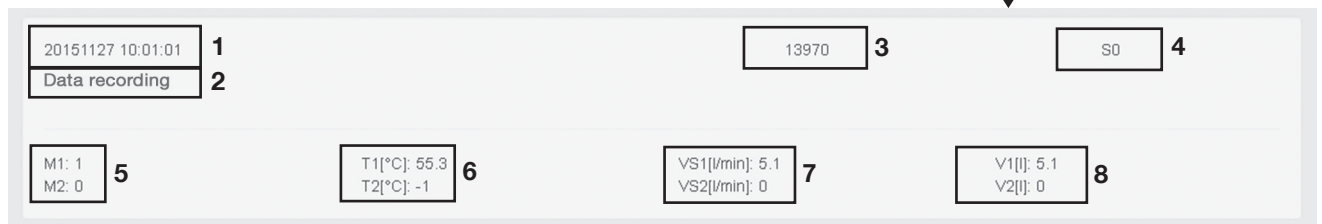
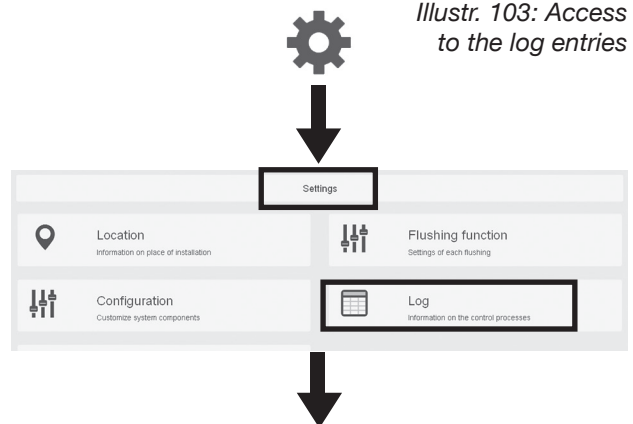
On delivery, **data is recorded** every 60 minutes. This interval can be changed in the menu DATA STORAGE (**SETTINGS >> CONFIGURATION**) (see illustr. 104).

Events, such as a flushing process or error, will interrupt the 60 minute interval. They are recorded at one-minute intervals, e.g. with details on the flushed water quantities. In case of an event, data will thus be recorded at one-minute intervals.

Illustr. 102: Direct access to the log entries via the user interface



Illustr. 103: Access to the log entries



Legend of log entries (using the example of data recording):

- Date and system time** (time of the current log entry according to recording interval or event)
- Type of information** (here “data recording”, “Error” and “Hints” are also possible)
- Consecutive number of the log entries**
- Internal code for type of information** (here S0 data recording)
- Position of solenoid valve (M1 = riser 1; M2 = riser 2); Position 1: open; Position 0: closed**
- Water temperature in °C (T1 = riser 1; T2 = riser 2);**
Is only displayed if a temperature sensor has been connected (-1 = temperature sensor not connected)
- Volume flow** (currently measured in litres/minute); for riser 1 (VS1) or riser 2 (VS2)
- Flushing volume in litres** (added up for the recorded flushing processes)



A list showing all codes for the types of information can be found on page 54.

Data recording

“**Data recording**” is a type of information of the log entries recorded by the flushing station. They are to be distinguished from the other types of information “**Error**” and “**Hints**” (see paragraph 6.3). Data recordings are coded “S0” and are carried out according to an **interval** which can be defined freely (see right hand side).

Interval guided data recording is particularly important in conjunction with connected **temperature sensors** as the water temperatures are recorded at regular intervals (evidence of correct use).

To avoid an excessively long and unclear log list, the interval guided data recording is hidden by default, i.e. “Hide record (S0)” is checkmarked in the log menu:



To display **all recorded data** – such as the hourly temperature registrations per riser, for instance – remove the checkmark with a single click. The complete list will then be displayed.

Deletion of log entries in the displayed list

Depending on the configuration of the flushing station (see paragraph 5.4) and the defined recording intervals, many log entries may appear in the list after a short time. In order not to lose track, it is therefore recommended to clean the list at regular intervals. This is done by clicking on the button **Reset messages**. All log entries will now be deleted from the list.



i The log entries are only deleted from the displayed list and are still stored in the memory of the controller. To access them, a **log export** should be carried out in order to save the data separately on the mobile terminal or to send it by E-mail (see paragraph 6.4.1). The **log export** can be used irrespective of the entries displayed in the list (see paragraph 6.2.1).

! The **error messages** signalled by the **LEDs (flashing or glowing red)**, are also **acknowledged** with the **button Reset messages**. All messages are to be reset after each error correction. The red LEDs indicating an error will turn green again which indicates normal operation.

Illustr. 104:
Path to recording intervals

Illustr. 105:
Deletion of log entries from the list

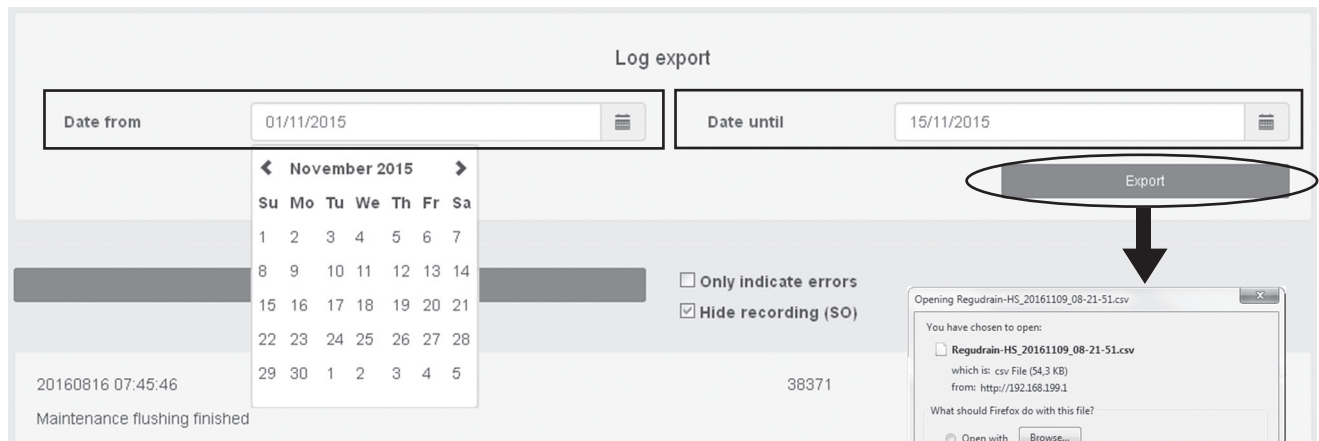
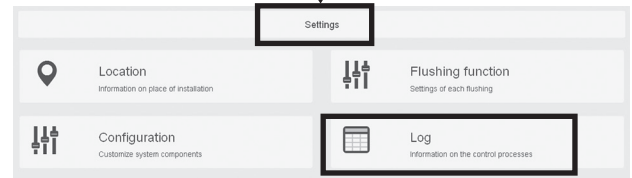
6.2.1 Data export in CSV format

Data is exported in the menu LOG:

1. Select the **cogwheel symbol** to access the main level **SETTINGS**.
2. Select the button **LOG** in the main level **SETTINGS**.
3. Define a **period** for which the data shall be saved as a separate file in the field **Log export**. To do so, click into the input fields **Date from** and **Date until** and select a day.



*Illustr.106:
Creation and saving
of a CSV file*



4. Click on the button **EXPORT**. A **CSV file** will now be generated.
5. **SAVE** this file on your data carrier in the opening dialogue window. It should now be displayed in the **download folder** of your laptop or mobile terminal.

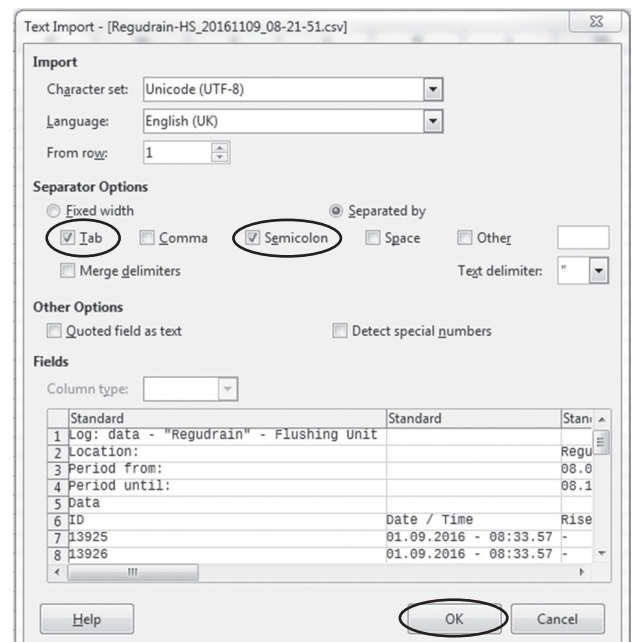
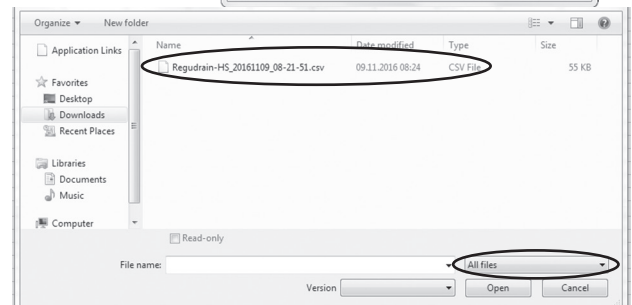
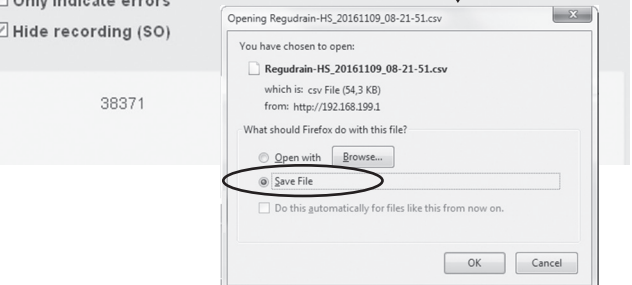


The CSV file should always be **saved locally first** and **not** be opened via the dialogue window. In the Windows environment the CSV file is normally opened with MS-Excel. If the exported file is **not displayed or cannot be selected** in the download folder, **select "All Data Sources"** in the dialogue window under **"Files of type"**.

6. Open the CSV file. The **Text Import Wizard** will appear.
 7. **Activate** the selection **"Semicolon"** in the dialogue window "Delimiters" (the selection "Tab" also has to be activated!).
 8. Now select the button **"Advanced..."** and replace the comma by a **dot** in the dialogue window **"Decimal separator"** (confirm with OK).
 9. Click on the button **Finish**.
- The CSV file is formatted and can be correctly displayed in MS-Excel.



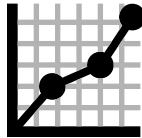
A **CSV viewer** has to be installed as **app** on a tablet PC or smartphone (Android) for a correct display of the file.



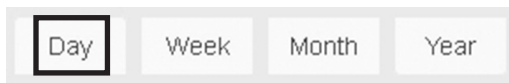
6.2.2 Trend recording

Trend recording allows for the visual analysis of all **completed flushing processes** and of the **temperature ranges** of the cold/hot water risers (if temperature sensors have been connected) which are displayed chronologically. Line charts on a **daily, weekly, monthly and yearly basis** can be displayed.

The recorded trends are called up via the user interface or the dashboard by selecting the following icon:

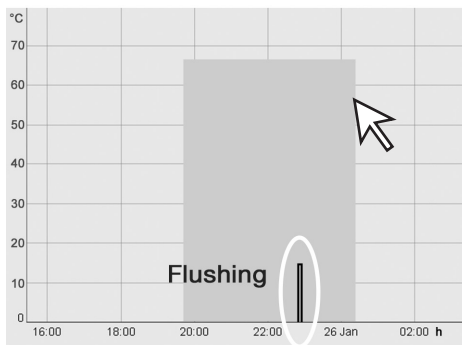


A period which shall be analysed, for instance **day**, can be selected via the following bar.

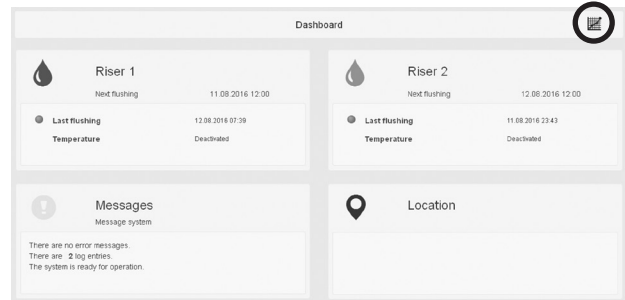


Zoom into the chart to enlarge the view. Select a starting point and drag the mouse to the right to define a display area which will be highlighted in grey.

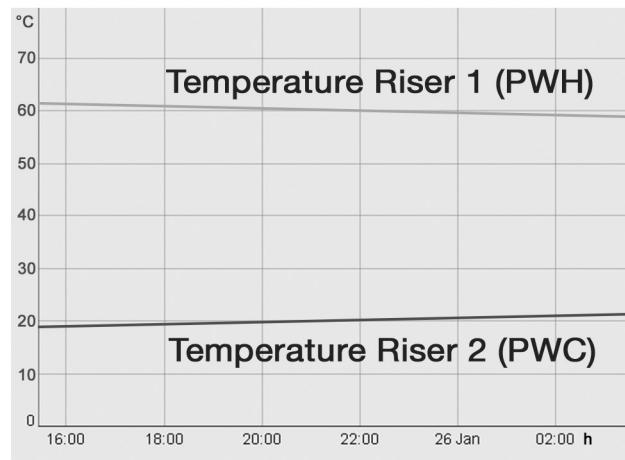
The resolution of the divisions on the x and y-axis will be improved and changes in the trends will be easier to detect.



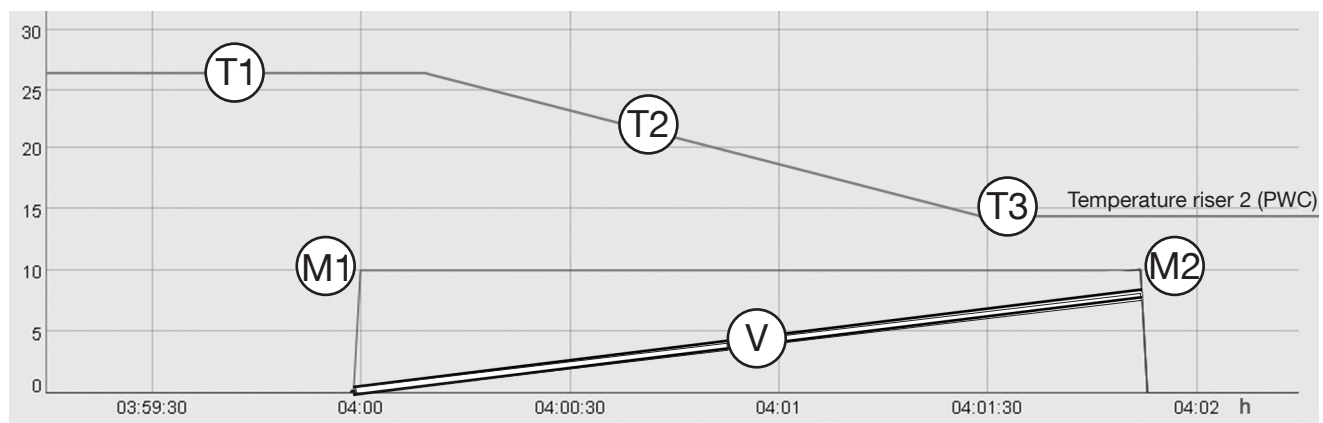
Illustr. 107:
Access to trend recording via dashboard



Illustr. 108:
Example of registered temperatures on a daily basis



Illustr. 109:
Temperature changes after triggered flushing process (detailed view)



T1: Temperature in the cold water riser (PWC) in a critical area (too warm)

T2: Temperature in the cold water riser (PWC) drops after actuation of the solenoid valve (water is flushed)

T3: Temperature in the cold water riser (PWC) again in the normal area

M1: Solenoid valve riser 2 is actuated, valve opens, flushing process is triggered

M2: Solenoid valve riser 2 is actuated, valves closes, flushing process completed

V: Flushing volume in litres (8 l in the example)

6.3 Errors and hints

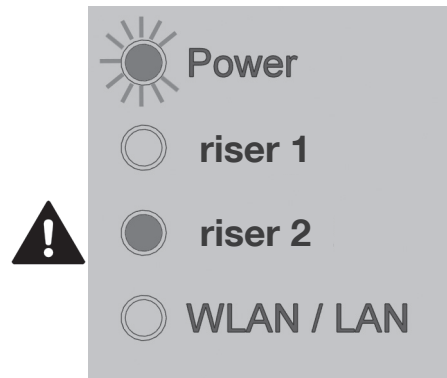
To ensure constant potable water hygiene, disturbances in normal operation of the flushing station have to be detected and remedied promptly. This requires corresponding error messages.

As already mentioned in paragraph 6.1, errors are displayed by the LEDs on the outer controller casing. In this case, the LED will **flash red** and the respective riser (possibly both risers) will **glow red continuously**.

If this occurs (or the LEDs do not glow at all), an **error analysis** has to be carried out without fail. Electronic **error messages** are recorded by the flushing station for this purpose. Each error can be **clearly identified via a code** (see below table).

Although the error messages are part of the log list (of all events), they can be **selected**. Select the button MESSAGES on the dashboard level and you will reach the submenu LOG.

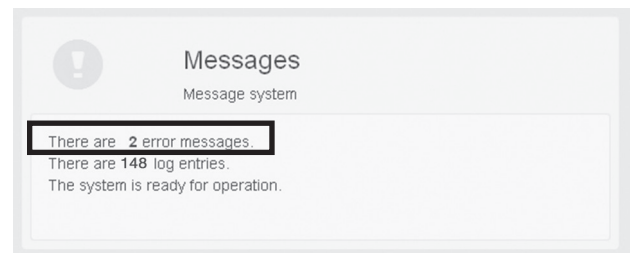
*Illustr. 110:
Flash code for a disturbance during flushing (S2)*



Illustr. 111: Error message on the dashboard level



If **only the error messages** shall be displayed, the box has to be **checkmarked**. Otherwise all log entries will be displayed.



Error list: codes, messages and meanings

S2 (R) / S1 (L)	Error message	Meaning/required action
„R11“ („L11“)	No volume flow at riser 2 (S1)	Solenoid valve actuated: no volume flow signal
„R12“ („L12“)	Flushing process cannot be stopped	Valve does not close, close the isolating ball valve of the respective riser!
„R23“ („L23“)	Max. flushing time exceeded	Upper flushing time limit exceeded, but volume has not been achieved
„R24“ („L24“)	Max. flushing time exceeded	Upper flushing time limit exceeded, but temperature stability has not been achieved
„R25“ („L25“)	Max. flushing volume exceeded	Upper flushing volume limit exceeded, but flushing time has not been achieved
„R26“ („L26“)	Max. flushing volume exceeded	Upper flushing volume limit exceeded, but temperature stability has not been achieved
„R31“ („L31“)	Max. flushings/day achieved	The max. permissible flushing processes per day at start condition "temperature" have been achieved
„R33“ („L33“)	Stop condition – temperature –not reached	The defined stop condition according to temperature has not been reached
„R34“ („L34“)	Stop condition – volume –not reached	The defined stop condition according to volume has not been reached
„R35“ („L35“)	Stop condition – time – not reached	The defined stop condition according to time has not been reached
„S11“	Temperature detection not possible – riser 2	No signal of the temperature sensor at riser 2
„S12“	Temperature detection not possible – riser 1	No signal of the temperature sensor at riser 1
„S16“	Float switch triggered	Uncontrolled escape of water possible! Immediate maintenance required!
„S18“	Humidity sensor triggered	Uncontrolled escape of water possible! Immediate maintenance required!
„S20“	Battery completely discharged	The battery has to be replaced immediately! The system settings may be lost.

Hints

S2 (R) / S1 (L)	Message	Meaning/required action
„R32“ („L32“)	Temperature limit not achieved	No scheduled flushing process as the temperature values are within range
„S21“	No power supply	Restart of the system has been carried out
„S22“	Initialized system	Restart or reset of the flushing station to factory settings
„S28“	Holiday mode started	
„S29“	Holiday mode finished	

Data recording and further log entries

S2 (R) / S1 (L)	Message	Meaning/required action
„S0“	Data recording temperatures (interval), position solenoid valves, flushed volumes	For information only, no action required
„R1“ („L1“)	Flushing process riser 2 (riser 1) started	
„R2“ („L2“)	Flushing process riser 2 (riser 1) finished	
„R27“ („L27“)	Maintenance flushing started	Manual functional flushing process has been launched
„R28“ („L28“)	Maintenance flushing finished	Manual functional flushing processes has been stopped
„R29“ („L29“)	System check started	Scheduled opening of solenoid valve
„R30“ („L30“)	System check finished	Scheduled closure of the solenoid valve
„R36“ („L36“)	Thermal disinfection support started	
„R37“ („L37“)	Thermal disinfection support finished	
„S26“	Hygienic flushing started	
„S27“	Hygienic flushing finished	

6.4 Automatic receipt of error messages

The user of the flushing station – be it the user of the system or the specialist company that is responsible for installation and maintenance – can and **should be informed remotely as to possible errors during the flushing processes**. This especially applies if the flushing station and LEDs at the controller casing (see illustr. 110) are not inspected visually at regular intervals.

For this reason, the flushing station cannot only be accessed via a WLAN-compatible terminal, but the **error messages can also be sent via E-mail**. Moreover, the error messages can also be transmitted to a **centralised building control system** via the **alarm output** (see also paragraph 4.5).

6.4.1 E-mail dispatch via network connection

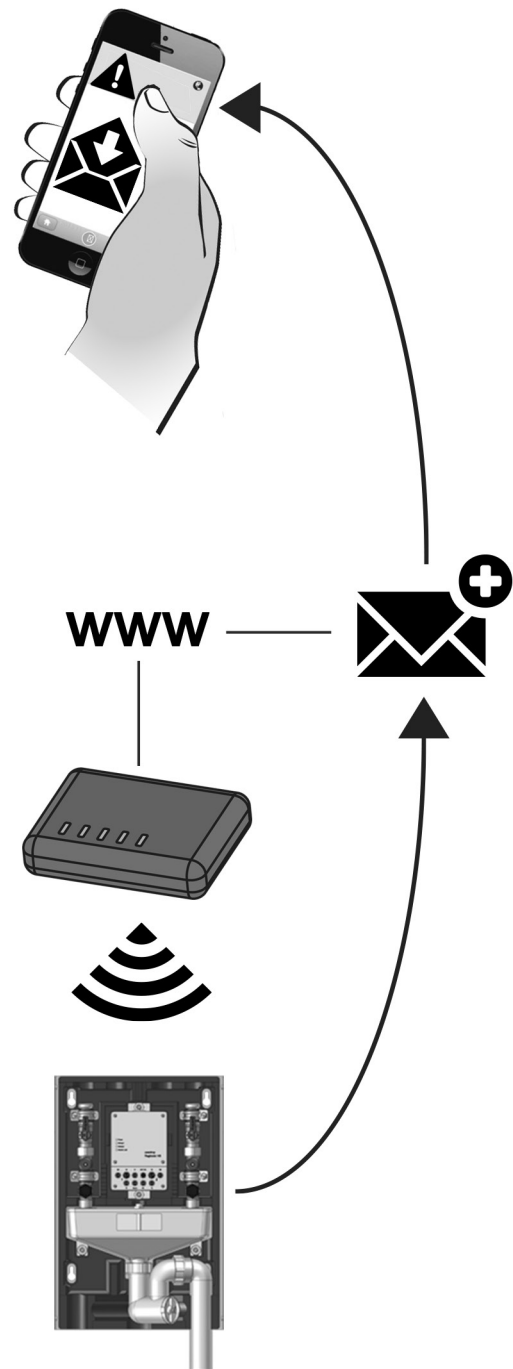


E-mail communication is only possible if the flushing station is **permanently connected to the Internet** (wirelessly via a WLAN network or via a LAN connection in the building network). Moreover an **E-mail server has to be set up** for the dispatch of the error messages.

The installer of the flushing station(s) has to contact the IT officer of the building as system-technical questions regarding the existing infrastructure or the rights of access still have to be clarified.

Illustr. 112:

Remote access to error messages via E-mail



Connection to the building network and the settings for E-mail communication are carried out via the menu **SETTINGS >> CONFIGURATION**.

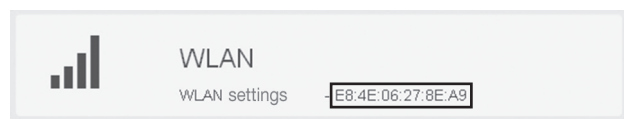
The settings for a permanent internet connection are defined via the buttons **WLAN** or **NETWORK** (for LAN connection) (illustr. 113).

In the WLAN settings, the **Access Point Mode** is active by default. In this operating mode, the **WLAN stick** (see illustr. 4, pos. 2) preinstalled on the controller circuit board will provide an own WLAN network which can be accessed by the user via his mobile terminal as described under paragraph 5.1 for the configuration of the station.



It must be observed that interferences may occur in buildings with several active WLAN networks. **The controller transmits via channel 3 by default. Please observe the last point in the malfunction table (appendix).**

When switching to the **Station mode** (illustr.114), the WLAN stick will no longer be used as transmitter but for the connection of the flushing station to **another wireless network** (as receiver). The **unique MAC address** of the WLAN stick which is displayed on the **button WLAN** (SETTINGS >> CONFIGURATION) on the user interface is required for this purpose.



In case of a LAN connection to a building network, **Activation of DHCP** is checkmarked by default (illustr. 115). This means that an IP address will **automatically** be assigned to the flushing station by the building network for communication purposes.

A **fixed IP address** can be assigned by deactivating the DHCP and by entering the corresponding communication data manually.

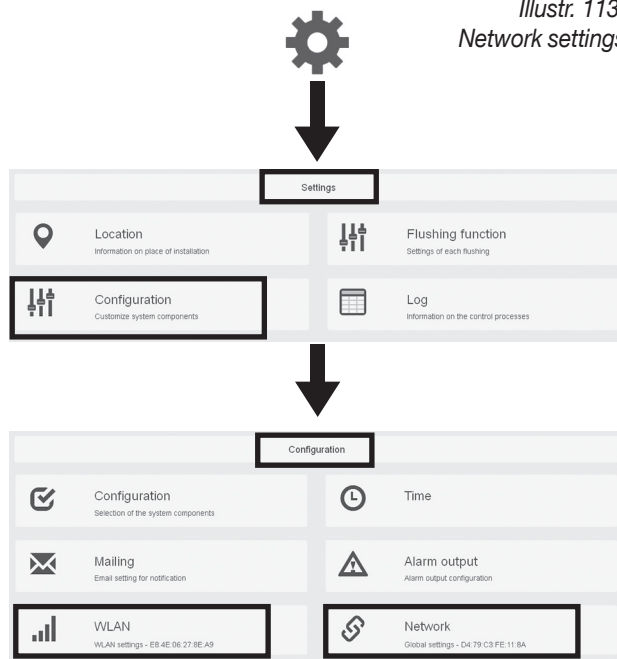


Please observe that the current WLAN connection between the mobile terminal and the user interface will be interrupted when switching the WLAN stick to station mode. The flushing station can then only be accessed indirectly with a mobile terminal via the wireless network selected in the station mode before.

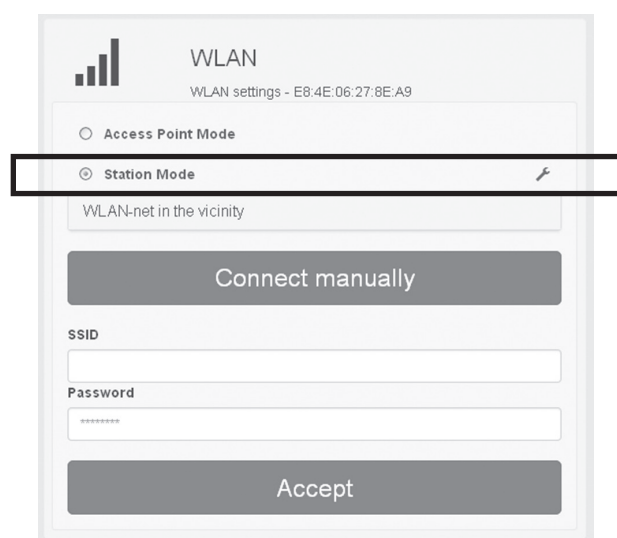
In case of access errors, the controller can be reset to the factory settings by pressing the two reset keys on the main circuit board (see paragraph 7.3).

After that, the flushing station can again be accessed by WLAN via the Access Point Mode, i.e. the IP address 192.168.199.1 can be used.

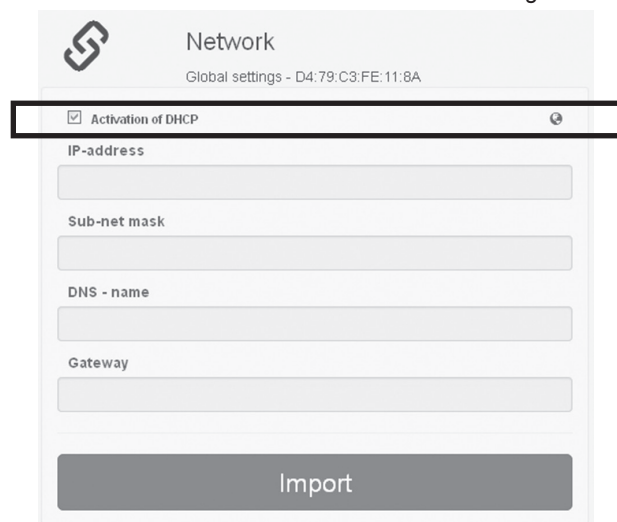
Illustr. 113:
Network settings



Illustr. 114: Connection to WLAN network



Illustr. 115: Connection to building network



The communication data of the E-mail server (an account must exist) and the E-mail address to which the messages generated by the flushing station shall be sent are entered in the menu **SETTINGS >> CONFIGURATION >> MAILING**. The E-mail function can be checked by clicking the button **TEST**.

! If you do not receive a test e-mail, the settings stored with the e-mail provider have to be checked. **Please pay particular attention to authorizations for external E-mail programmes which allow to access the E-mail account used for the flushing station.**

The next step is to define which **status messages** you wish to receive. This can be **error messages** only or **error messages and hints** (see tables on page 54).

i A status message will be transmitted immediately after an error has occurred so that it can be remedied promptly. A CSV log file is attached to each E-mail with an error message (see page 51).

Apart from the status messages you may also receive a list with all log entries for a defined period. In this case, **a CSV file** will be generated **automatically** (contrary to the CSV file generated by yourself as described under paragraph 6.2.1) and will be attached to the E-mail.

If “day” is, for instance, activated in the selection menu **log shipping**, you will receive a daily summary of all events (flushing processes, riser temperatures etc.) of the last 24 hours. It is also possible to receive the summary on a weekly or monthly basis.

SAVE your selection.

6.4.2 Alarm output

Information on errors can also be supplied via the alarm output. As the information is only supplied via a control signal (see paragraph 4.5), the errors can only be displayed as events but cannot be specified in detail.

i The alarm output first has to be activated in the menu **SETTINGS >> CONFIGURATION >> CONFIGURATION** (see illustr. 118 and paragraph 5.4.3).

Select the option **Error** in the menu **CONFIGURATION >> ALARM OUTPUT >> SWITCH OUTPUT**. Save your setting.

Illustr. 116: E-mail server settings

The screenshot shows the 'Mailing' configuration screen. At the top, there is an envelope icon and the title 'Mailing' with the subtitle 'Email setting for notification'. Below this, there are several input fields: 'SMTP - Server', 'Port', 'Email address', 'User name', 'Password', and 'Receiver'. At the bottom, there is a large 'Test' button.

Illustr. 117: Selection of notification

The first screenshot shows the 'Email dispatch' settings. Under 'Status message', 'Error' is selected. Under 'Log shipping', 'Error and hints' is selected. The second screenshot shows the same settings, but 'Week' is selected for 'Log shipping'. At the bottom, a message says 'Your settings have been changed.' with a 'Save' button.

Illustr. 118: Activation alarm output

The screenshot shows the 'Configuration' screen. It has a 'Time' section on the right. The main area has sections for 'Riser 1', 'Riser 2', 'Humidity sensor', and 'Alarm output'. Each section has a 'Flushing mode' and a 'Temperature sensor' (or 'Humidity sensor') with 'On' and 'Off' buttons. The 'Alarm output' section has a 'Switch output' button and a dropdown menu set to 'Error'. At the bottom, a message says 'Your settings have been changed.' with a 'Save' button.

7. Maintenance and repair

WARNING

Danger in case of inadequate qualification!

Unprofessional maintenance of the flushing station may lead to extensive injuries to persons and damage to property.

- Maintenance must only be carried out by a **heating, gas and water specialist**.

7.1 Inspection

The flushing station is a safety-relevant component ensuring optimum potable water quality. The following points should be checked every four weeks:

- Cable connections
- Visual inspection of the "power" LED (in case of error messages see paragraph 6.3)
- Functional control through maintenance flushing (see paragraph 5.4.9)

7.2 General maintenance work

Have all maintenance work described in this chapter carried out **once a year**.

Check screen of the solenoid valve for impurities

The flushing capacity of the flushing risers can be impaired if the screen of the solenoid valve is contaminated with deposits and dirt. For this reason, the **solenoid valve** has to be **removed**, the **screen** has to be **checked** and **cleaned** if required each time the flushing station is maintained:

1. **Close the maintenance ball valve (1)** (model "Uno") or maintenance ball valves (model "Duo") of the flushing riser(s) (illustr. 119).



CAUTION If the maintenance ball valve of the hot water riser is not closed, there will be risk of scalding due to an uncontrolled escape of hot water.



2. Disconnect the **cable of the solenoid valve (2)** from the **controller connection M1 (3)** (as for the model "Duo" also from the controller connection **M2**).
3. Unscrew the **solenoid valve (4)** from the flushing valve body with the help of a 21 mm **spanner** (illustr. 120).



A residual quantity of water will escape from the flushing valve body after having removed the solenoid valve.

WARNING



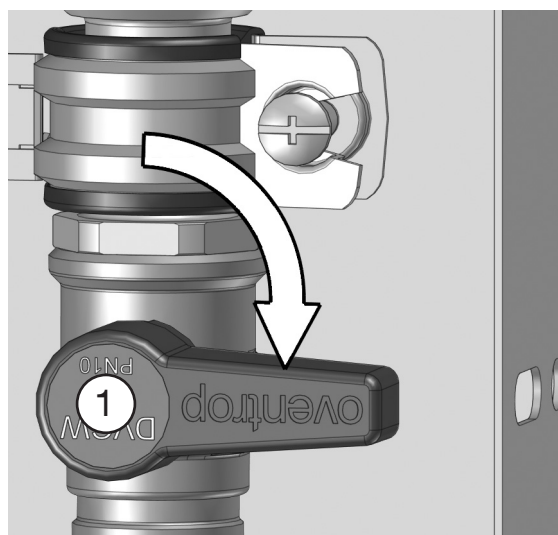
Risk of scalding from hot water!

When working on a potable water installation **during operation**, there is a risk of scalding if pressurised hot water escapes.

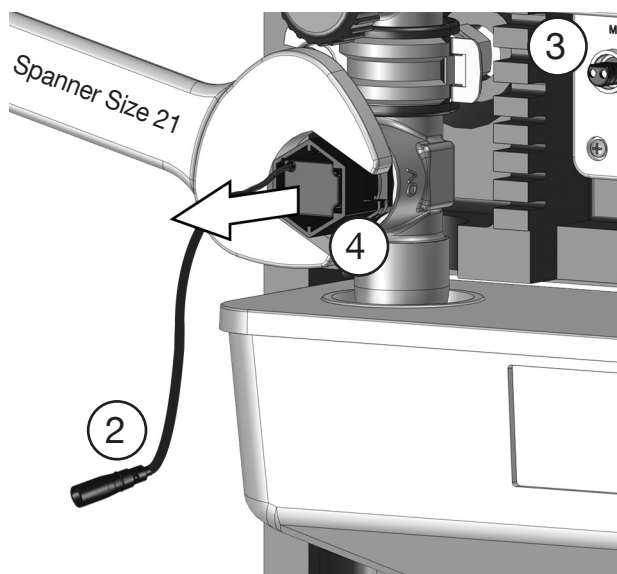


- **Close all maintenance ball valves** before work commences.
- Wear **safety goggles** and **safety gloves** if required.

Illustr. 119

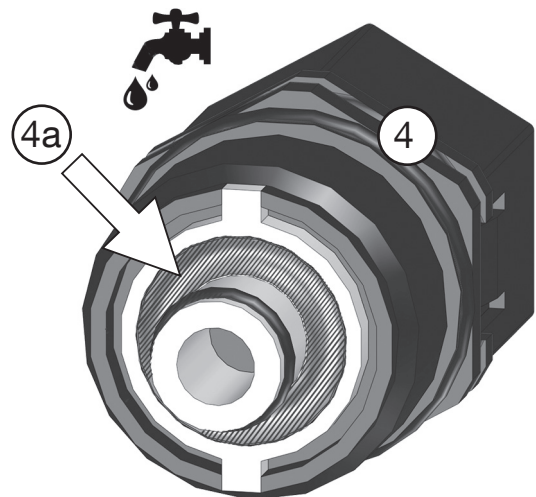


Illustr. 120



4. Check the **screen (4a)** (illustr. 121) for impurities. In case of deposits, rinse them out with water. Do not use pointed objects for cleaning.
5. Screw the **solenoid valve (4)** back into the flushing valve body. **The max. tightening torque must not exceed 1 Nm!**
6. Re-connect the **cable of the solenoid valve (2)** to the **controller connection(s) M1 (3)** (model "Uno") and **M2** (model "Duo").
7. Open the maintenance ball valve (1) so that a normal operation will be guaranteed after maintenance.
8. Launch a **maintenance flushing process** (see paragraph 5.4.9) to ensure correct positioning of the solenoid valve cable and actuation of the solenoid valve.

► Maintenance of the solenoid valve is completed.



Illustr. 121

Manual functional test of safety shutdown

A safety shutdown is triggered via the **float switch (S)** if the flushed water quantities cannot drain away and accumulate in the free outlet. In this case, the 4 LEDs at the outer controller casing will flash sequentially (see also paragraph 6.1). This error message is visible even with mounted front insulation shell.

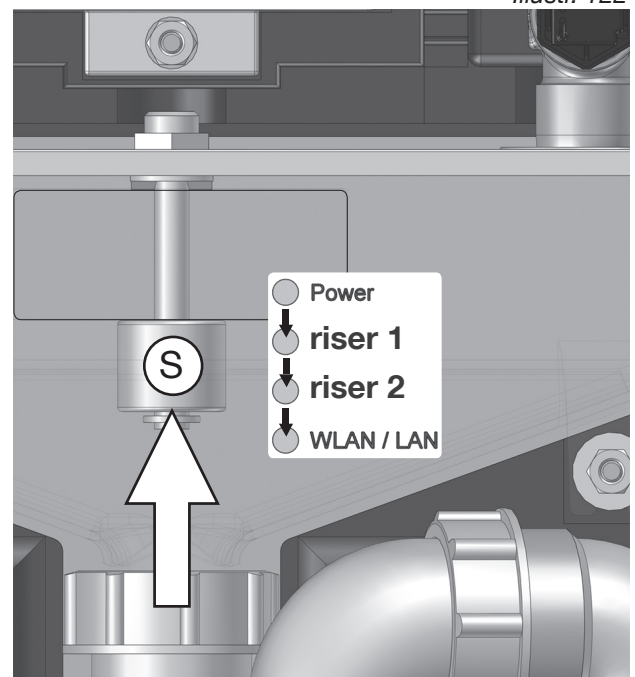
1. Push the float switch (s) upwards by hand. Use the inspection opening on the front side of the free outlet for this purpose. A click will signalise that the safety shutdown has been triggered.
2. Check that the LEDs flash red sequentially. The Power LED will continue to flash red (error message) and the three other LEDs will glow green continuously.
3. The error has to be acknowledged via the **user interface** so that the fault indicator turns off. To do so, select the **menu LOG** and select the button **Reset messages** (see also paragraph 6.2).



4. Check whether the power LED glows green continuously which signalises normal operation.

Leakage test

Check the risers and the potable water installation for leaks of water.



Illustr. 122

7.2 Manual flushing

Correct operation of the flushing station must also be guaranteed in case of particular circumstances, such as longer mains voltage breakdowns or defects and this is why the flushing station can be flushed manually.

Normally, the flushing processes are triggered by the solenoid valve. As the solenoid valve will always be closed without current or controller impulse, it has to be removed from the flushing valve body to trigger a manual flushing process.

1. **Close the maintenance ball valve (1)** (model “Uno”) or maintenance ball valves (model “Duo”) of the flushing riser(s) (illustr. 123).



CAUTION If the maintenance ball valves of the flushing risers are not closed, there will be risk of scalding due to an uncontrolled escape of hot water.

2. Disconnect the **cable of the solenoid valve (2)** from the **controller connection M1 (3)** (as for the model “Duo” also from the controller connection **M2**).
3. Unscrew the **solenoid valve (4)** from the flushing valve body with the help of a 21 mm **spanner** (illustr. 124).



A residual quantity of water will escape from the flushing valve body after having removed the solenoid valve.

4. Screw the supplied **blind plug (5)** into the free female thread of the flushing valve body to obturate it (illustr. 125).
5. **Open the maintenance ball valve (1)** to trigger the flushing process. About **5 litres of water** will be flushed per minute (illustr. 126).

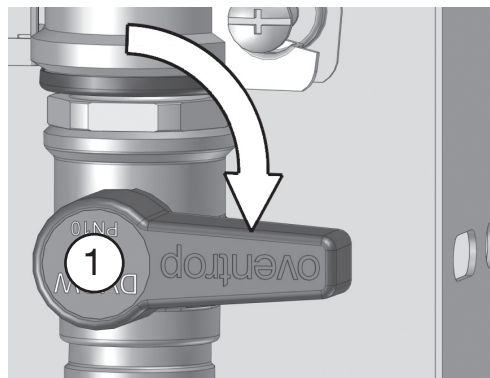


The duration of the flushing process depends on the length and size of the potable water pipes.

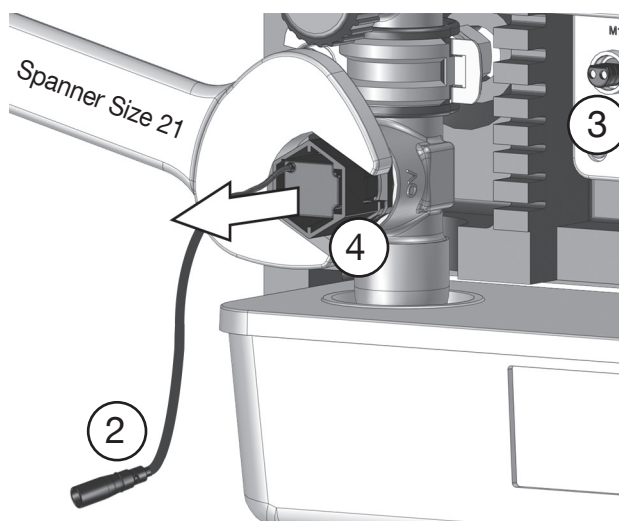
6. **Close the maintenance ball valve (1)** after flushing (illustr. 123).
7. Unscrew the **blind plug (5)** from the flushing valve body.
8. Screw the **solenoid valve (4)** back into the flushing valve body. **The max. tightening torque must not exceed 1 Nm!**
9. Re-connect the **cable of the solenoid valve (2)** to the **controller connection(s) M1 (3)** (model “Uno”) and **M2** (model “Duo”).
10. **Open the maintenance ball (1)** so that a normal operation will be guaranteed.

► Manual flushing is completed.

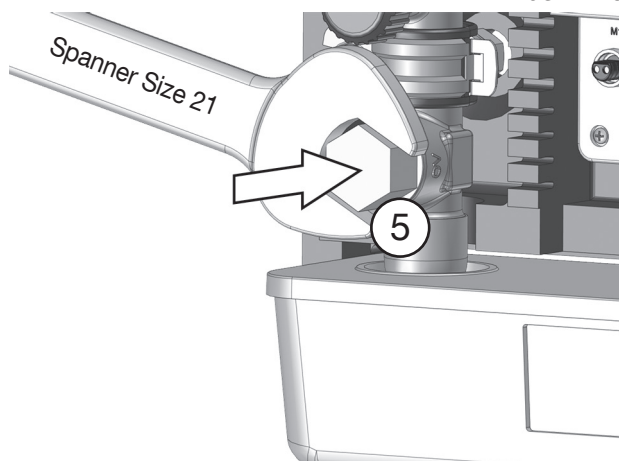
Illustr. 123



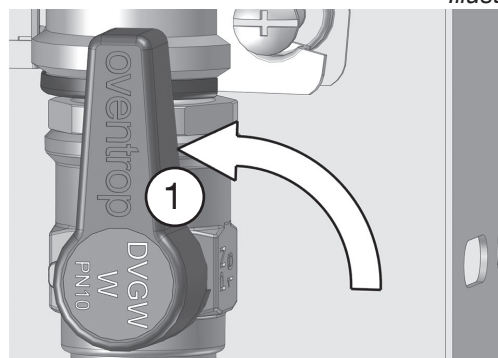
Illustr. 124



Illustr. 125



Illustr. 126



7.3 Reset to factory settings

A reset to factory settings might become necessary if a password for the browser access no longer exists or new flushing plans have to be set up.

A **reset to factory settings** can be carried out via the **user interface (SETTINGS >> CONFIGURATION)** or by pressing the **reset keys on the main circuit board** (see illustr. 4 and 127). To do so, open the controller casing and press both keys **simultaneously for at least 6 seconds**.

After a reset, the entry "**Initialized system**" will appear in the log list. Now the user interface can only be accessed with the **IP address 192.168.199.1** and the **password regudrain**.

After a reset, the following settings will, amongst others, be active:

- **Hygienic flushing interval** set (every 72 h; 10 litres)
- **System check** set (the solenoid valve will open for one second every 24 hours at 12.00 h).
- **Menu CONFIGURATION:** Temperature sensors, humidity sensor, alarm output set to position **OFF**.



A manual maintenance flushing process can also be triggered with the help of the reset keys. Riser 2 is flushed with the help of the right hand side key (illustr. 128). As for the model "Duo", riser 1 is flushed with the help of the left hand side key.

7.4 Replacement of the storage battery

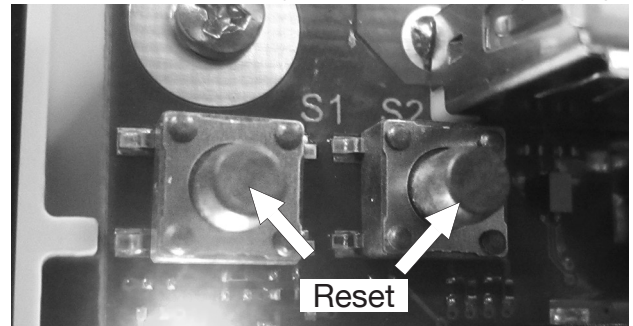
The date and time set via the user interface (see paragraph 5.4.2) are buffered by the internal storage battery and the settings will be maintained even in the event of a power failure.

Although the time controlled flushing schedules (according to calendar or interval) will not get lost if the battery is empty, a discharge should be avoided so that the flushing plans will not be governed by a wrong system time.

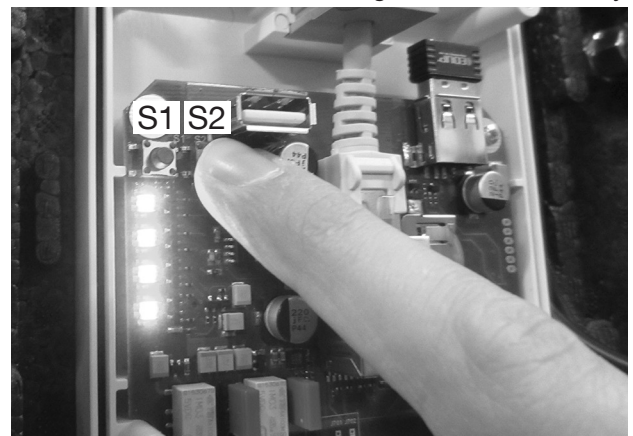
An empty battery is an error (code "S20") which will be signalled by a flashing power LED at the controller casing, be displayed in the log list and be transmitted by E-mail or via the alarm output.

1. **Disconnect the flushing station from the power supply** (disconnect the plug from the 24 V connection).
2. Remove the **controller casing**.
3. Remove the empty battery from the bracket by pushing it to the right. Use a thin Allen key if required (no sharp-edged tool!). If a LAN cable has been connected to the respective socket it might become necessary to disconnect it temporarily to facilitate access.
4. Insert a new **CR 1632 type storage battery** (3 V) into the bracket (**positive terminal pointing upwards**).
5. Refit the controller casing and reconnect the power supply.
6. Check current **date** and correct **time** and **reset if required** (see paragraph 5.4.2)!

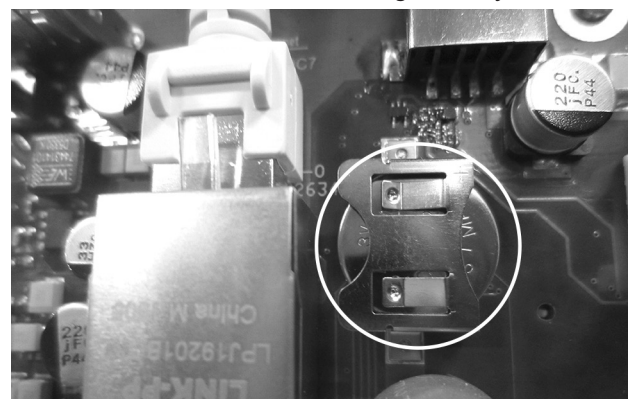
Illustr. 127: Press both keys simultaneously to restore the factory settings



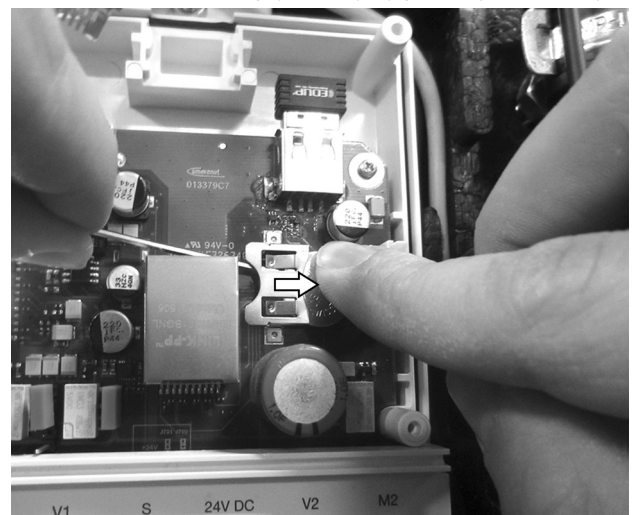
Illustr. 128: Functional flushing riser 2 with reset key



Illustr. 129: Storage battery in bracket



Illustr. 130: Remove empty battery by pushing it to the right



8. Decommissioning and removal

 **DANGER**

 **Danger to life due to electric shock!**
 Unprotected work on the flush-mounted power pack (230 V) will lead to a fatal electric shock.

- The flush-mounted power pack must only be **removed** by a **qualified electrician**.
- The following 5 safety regulations must be observed during installation and cabling:
 - Disconnect
 - Protect against accidental restart
 - Check that no voltage is present
 - Earth and short-circuit
 - (If necessary) Cover adjacent live parts.

After use or in case of irreparable defects, the flushing station has to be removed and be disposed of in an environmentally friendly manner or its components have to be recycled.

Dismantling flush-mounted power pack

1. Switch off the current supply of the **flush-mounted power pack**.
2. Remove the cover from the **flush-mounted power pack**.

 **DANGER**

Check that no voltage is present before disconnecting the cables.

3. Disconnect the cabling between the **primary cables L, N** and the **230 V connection of the building**.
4. Remove the **power pack** from the **flush socket** (see also paragraph 4.6).

Dismantling potable water installation

 **!**

After dismantling of the flushing station it has to be checked whether a part of the pipework has to be removed. Stagnant water in sections of the pipework is inadmissible.

Disposal

- Metals are to be scrapped
- Plastic parts are to be recycled
- Other components are to be disposed accordingly depending on the material they are made of.

 **!**

Disposal with the standard waste is inadmissible!

 **WARNING**

 **Risk of scalding due to an uncontrolled escape of hot water!**
 When working on a potable water installation **during operation**, there is a risk of scalding if hot water escapes.

- Before dismantling, drain the potable water installation or isolate the supply pipes of the corresponding section.

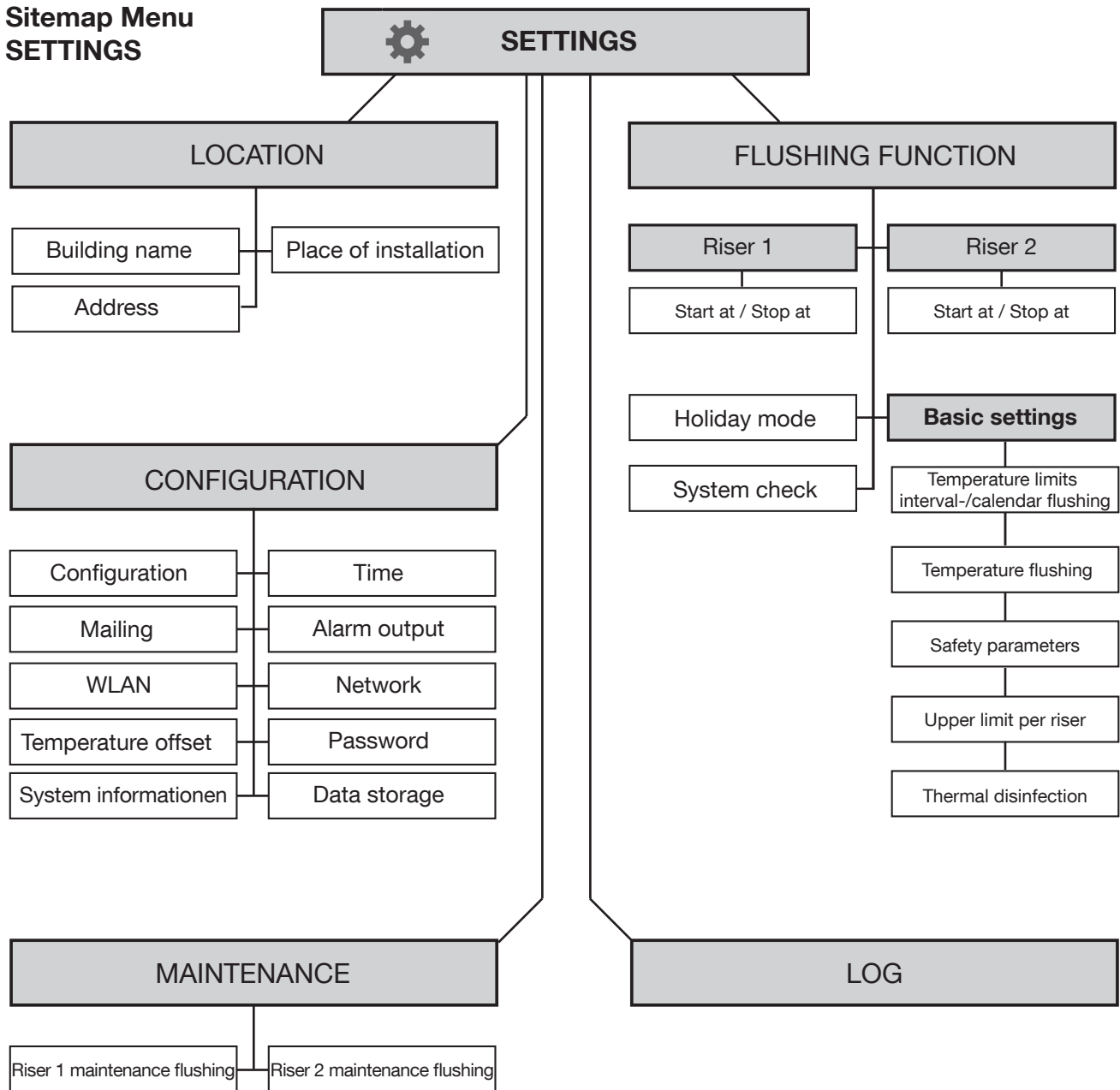
 **WARNING**

 **Risk of burns due to hot plant components!**
 Components of a potable water installation may get very hot **during operation**.

- Wear safety gloves if required.

Malfunctions and remedial measures

Malfunction	Cause	Remedy
No WLAN access to the flushing station via mobile terminal	The distance between the mobile terminal and the flushing station is too far	Reduce distance (at least within sight)
	Malfunction of the WLAN stick	Restart required: Disconnect the 24 V DC plug from the controller, wait 10-15 seconds and reconnect
	Flushing station in "Station mode" (is connected to another WLAN network)	Reset to "Access Point Mode" required
User interface cannot be accessed via browser (in "Access Point Mode")	IP address entered in the browser line possibly incorrect	Enter IP address 192.168.199.1 in the browser line
Incorrect user interface display	Outdated browser programme	Install latest version of the used browser programme
No access to the user interface via password query	Entered password possibly incorrect or caps lock key activated	Enter regudrain in lower case letters
	Password has been changed and is no longer known	Carry out reset to factory settings
LEDs flash red (running light), valve permanently closed, flushing operation no longer possible	Float switch disconnected from controller input S	Restore connection
	Humidity sensor disconnected from controller input FS	Restore connection
	Float switch triggered (water accumulates in the free outlet, siphon possibly blocked)	Check siphon and outlet
Maintenance flushing not successful (no water flushed from the riser)	Ball valve closed	Open ball valve
	Solenoid valve disconnected from the controller input M1 and/or M2	Restore connection
	Pipe pressure too low	Observe minimum pressure for solenoid valve
No scheduled flushing processes	Programming possibly incorrect	Check settings via user interface Check log entries
No scheduled hygienic flushing	Hygienic flushing deactivated in the menu FLUSHING FUNCTION >> SAFETY PARAMETERS	Activate hygienic flushing interval (checkmark the box) Check log entries
Flushing process is interrupted after a few seconds, power LED flashes	Volume flow sensor disconnected from controller input V1 and/or V2	Restore connection
	Volume flow sensor possibly defective	Replace flushing valve of the respective riser
No temperature values despite connected temperature sensor, dashboard displays "888"	Sensor cable disconnected from controller input T1 and/or T2	Restore connection
No temperature value despite connected temperature sensor, dashboard displays "Deactivated"	Temperature sensor inactive	Activate temperature sensor in the menu CONFIGURATION
Odours from the siphon	Dry siphon	Check settings SYSTEM CHECK
Overlapping channels between the controller of the flushing station and an existing WLAN network in the building.	Controller and existing WLAN network transmit on the same channel.	Select another channel for the controller under SETTINGS >> CONFIGURATION >> WLAN  or: Set the controller to "Station mode" in the same menu after commissioning .

**Sitemap Menu
SETTINGS**

Date:		
Installation location address/building:		
Address of user:		
Address of installation company:		
Serial number "Regudrain":		
	Tick as appropriate	Remarks/settings
Installation Flushing station		
01. Model "Regudrain Uno "	☐	
Model "Regudrain Duo "	☐	
02. Installed accessories		
Temperature sensor Riser 1	☐	
Temperature sensor Riser 2	☐	
Humidity sensor	☐	
03. Connection alarm output to CBC	☐	
04. LAN connection to network	☐	
05. Flushing station checked for leaks	☐	
06. Ball valve(s) in the open position	☐	
07. All LEDs at controller glow green	☐	
Basic settings software / Configuration		
01. Location set	☐	
02. Time settings checked	☐	
03. Password changed	☐	
04. Riser 1: Hot water PWH	☐	
Cold water PWC	☐	
Temperature sensor activated	☐	
05. Riser 2: Hot water PWH	☐	
Cold water PWC	☐	
Temperature sensor activated	☐	
06. Humidity sensor activated	☐	
07. Alarm output activated	☐	

Please observe reverse side!

Correct use / Flushing settings		
01. Start conditions Riser 1		
Calendar	☐	
Interval	☐	
Temperature	☐	
02. Stop conditions Riser 1		
Volume	☐	
Period	☐	
Temperature	☐	
03. Start conditions Riser 2		
Calendar	☐	
Interval	☐	
Temperature	☐	
04. Stop conditions Riser 2		
Volume	☐	
Period	☐	
Temperature	☐	
05. Upper limits & flushing volumes per riser adapted to potable water installation	☐	
06. Hygienic flushing activated	☐	
Hygienic flushing interval and hygienic flushing volume adapted	☐	___ h ___ litres
Test run / Test flushing		
01. Maintenance flushing carried out		
Riser 1	☐	___ litres / min
Riser 2	☐	___ litres / min
02. Messages reset	☐	
Instruction / Handover		
The installer informed the user as to - the function and correct use of the Flushing station ☐ - the correct use of potable water installations ☐ The relevant documents were handed over to the user ☐		
Information on the correct use of potable water installations: - Stagnation has to be avoided, a regular exchange of the potable water must be guaranteed - $T_{PWH} > = 60\text{ °C}$ has to be kept at the potable water outlet - The circulation system has to be designed so that the potable water temperature will not exceeded by more than 5 K compared to the storage cylinder outlet temperature of $> = 60\text{ °C}$ - $T_{PWC} < 25\text{ °C}$ has to be kept at the cold water outlet		
Installer / Installation company _____ Date / Signature / Stamp		
Handover report received (to be signed by the user) _____ Date / Signature		

Access options to the user interface of the flushing station

Type of connection between mobile terminal and flushing station	Connection	Entry on user interface (Regudrain)	
		IP address	Host name
PC/laptop ⇒ router ⇒ Flushing station	LAN-cable***	DHCP**	http://regudrainyyyy.local* or http://regudrainyyyy*
PC/laptop ⇒ Flushing station	WLAN (Access-Point-Mode)	192.168.199.1	http://regudrainyyyy.local*
iOS (e.g. tablet) ⇒ Flushing station	WLAN (Access-Point-Mode)	192.168.199.1	http://regudrainyyyy.local
Android (e.g. tablet) ⇒ Flushing station	WLAN (Access-Point-Mode)	192.168.199.1	http://regudrainyyyy.local
PC/laptop ⇒ router ⇒ Flushing station	WLAN (Station-Mode)	DHCP**	http://regudrainyyyy.local*
iOS (e.g. tablet) ⇒ router ⇒ Flushing station	WLAN (Station-Mode)	DHCP**	http://regudrainyyyy.local
Android (e.g. tablet) ⇒ router ⇒ Flushing station	WLAN (Station-Mode)	DHCP**	–

* from Windows Vista® / Mac OS 10.2®

These types of connection **do not allow for an access via the IP address 192.168.199.1 as the intermediate router will assign a different IP address to the flushing station. This corresponding IP address must be known and is entered in the address line of the browser programme.

***Depending on the router / operating system / network structure; use fixed IP address if required. Contact your IT officer.

Additional information on the use of the temperature sensor PT 1000

Resistance table temperature sensor PT 1000

Correct functioning of the temperature sensors (if existing) can be checked with a measuring device with the help of

the table below. Note: Very long cables and small cable cross-sections may lead to measurement errors.

Temperature in °C	Resistance in Ohm	Temperature in °C	Resistance in Ohm
-30	882,24	45	1174,69
-25	901,94	50	1193,95
-20	921,61	55	1213,19
-15	941,25	60	1232,39
-10	960,86	65	1251,57
-5	980,45	70	1270,72
0	1000,00	75	1289,84
5	1019,53	80	1308,93
10	1039,02	85	1327,99
15	1058,49	90	1347,02
20	1077,93	95	1366,03
25	1097,34	100	1385,00
30	1116,72	120	1460,61
35	1136,07	140	1535,75
40	1155,39	200	1758,40

Cabling / Cable lengths

The cables of the temperature sensors (PT 1000) can be extended. **A cross-section of 2 x 0,5 mm² is required for a length up to 15 m and 2 x 0,75 mm² for a length up to 50 m.**

Shielded extension cables are required for long connections.

The polarity of the two cores of temperature sensors needs to be observed. Please ensure a clean clamping connection with low contact resistances.



Sensor cables and 230V cables have to be laid separate from each other as otherwise interferences may occur. A minimum distance of 15 cm should be kept.



Please also observe setting of the temperature offset (paragraph 5.4.8).

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