



11213758

Please read this manual carefully to get the best performance from this unit.  
Please keep this manual carefully.

## Safety advice

Please pay attention to the following safety advice in order to avoid danger and damage to people and property.

## Instructions

Attention must be paid to the valid local standards, regulations and directives!

## Information about the product

### Proper usage

The controller is designed for use in heating systems in compliance with the technical data specified in this manual.

Improper use excludes all liability claims.

### CE Declaration of conformity

The product complies with the relevant directives and is therefore labelled with the CE mark.



#### Note

Strong electromagnetic fields can impair the function of the controller.

- Make sure the controller as well as the system are not exposed to strong electromagnetic fields.

**Subject to technical change. Errors excepted.**

## Target group

These instructions are exclusively addressed to authorised skilled personnel.

Only qualified electricians should carry out electrical works.

Initial commissioning must be effected by the system installer or qualified personnel named by the system installer.

## Description of symbols

**WARNING!** Warnings are indicated with a warning triangle!



→ **They contain information on how to avoid the danger described.**

Signal words describe the danger that may occur, when it is not avoided.

- **WARNING** means that injury, possibly life-threatening injury, can occur.
- **ATTENTION** means that damage to the appliance can occur.



#### Note

Notes are indicated with an information symbol.

- Arrows indicate instruction steps that should be carried out.

## Disposal

- Dispose of the packaging in an environmentally sound manner.
- At the end of its working life, the product must not be disposed of as urban waste. Old appliances must be disposed of by an authorised body in an environmentally sound manner. Upon request we will take back your old appliances bought from us and guarantee an environmentally sound disposal of the devices.



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## Navigator

**Installation** **page 5**

For mounting and connecting the controller; see page 5.

**Commissioning** **page 13**

For commissioning the controller; see page 13.

**Settings** **page 15**

For making adjustments in the main and additional functions (including chimney sweep-er and screed drying); see page 15.

**Data communication** **page 44**

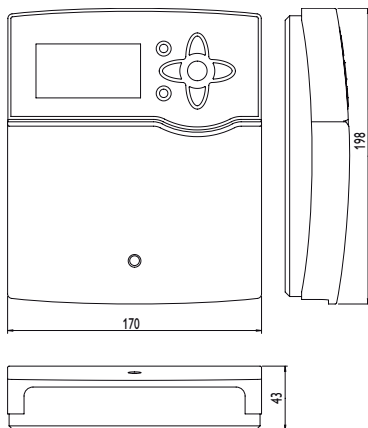
For establishing communication to the controller; see page 44.

**Troubleshooting** **page 49**

When an error has occurred, see page 49 for diagnostics and troubleshooting.

## 1 Overview

- Extra large graphic display
- 5 relay outputs
- 8 (9) inputs for Pt1000, Pt500 or KTY temperature sensors (system dependent)
- 2 inputs for digital Grundfos Direct Sensors™
- 2 PWM outputs for speed control of high-efficiency pumps
- Datalogging / firmware updates via SD memory card
- Pre-programmed basic systems
- 1 mixed heating circuit, 1 unmixed heating circuit
- Pre-programmed optional functions
- DHW heating
- Circulation
- Thermal disinfection
- S-Bus
- Energy-efficient switching-mode power supply
- Modulating heating control with 0-10 V boiler control
- Weather-compensated control with room influence or demand-based room control with up to 5 room temperature sensors
- Remote access with a room control unit



### Technical data

**Inputs:** 8 (9) inputs for Pt1000, Pt500, or KTY temperature sensors (can optionally be used for remote controls), 1 impulse input V40, inputs for 2 digital Grundfos Direct Sensors™, 1 input for an irradiation sensor

**Outputs:** 2 semiconductor relays, 2 electromechanical relays, 1 potential-free relay, 2 PWM outputs, 24 V output

**PWM frequency:** 1000 Hz

**PWM voltage:** 10.5 V

**Switching capacity:**

1 (1) A 240 V~ (semiconductor relay)

4 (2) A 240 V~ (electromechanical relay)

4 (1) A 240 V== (potential-free relay)

4 (1) A 24 V == (potential-free relay)

**Total switching capacity:** 4 A 240 V~

**Power supply:** 100–240 V~ (50–60 Hz)

**Supply connection:** type Y attachment

**Standby:** 1.55 W

**Temperature controls class:** VIII

**Energy efficiency contribution:** 5 %

**Mode of operation:** type 1.B.C.Y action

**Rated impulse voltage:** 2.5 kV

**Data interface:** S-Bus, SD card slot

**S-Bus current supply:** 60 mA

**Functions:** screed drying, weather-compensated heating circuit control, backup heating, DHW heating with priority logic, circulation, thermal disinfection, heat quantity measurement, optional functions such as solid fuel boiler, return preheating, etc.

**Housing:** plastic, PC-ABS and PMMA

**Mounting:** wall mounting, also suitable for mounting into patch panels

**Indication/Display:** full graphic display, operating control LED (directional pad) and background illumination

**Operation:** 7 buttons at the front of the housing

**Protection type:** IP 20 / DIN EN 60529

**Protection class:** I

**Ambient temperature:** 0... 50 °C

**Degree of pollution:** 2

**Dimensions:** 198 x 170 x 43 mm

## 2 Installation

### 2.1 Mounting

#### **WARNING!** Electric shock!



Upon opening the housing, live parts are exposed!

→ **Always disconnect the device from power supply before opening the housing!**



#### **Note**

Strong electromagnetic fields can impair the function of the device.

→ Make sure the device as well as the system are not exposed to strong electromagnetic fields.

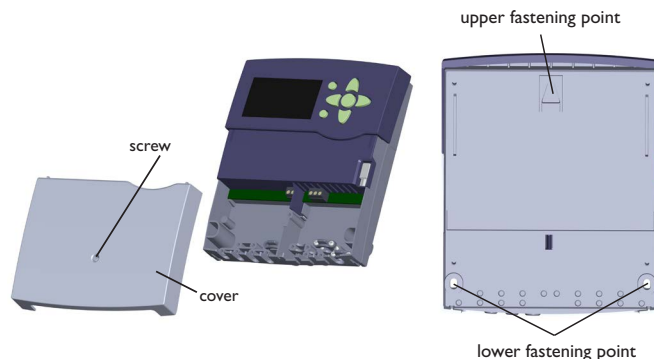
The unit must only be located in dry interior rooms.

The controller must additionally be supplied from a double pole switch with contact gap of at least 3 mm.

Please pay attention to separate routing of sensor cables and mains cables.

In order to mount the device to the wall, carry out the following steps:

- Unscrew the cross-head screw from the cover and remove it along with the cover from the housing.
- Mark the upper fastening point on the wall. Drill and fasten the enclosed wall plug and screw leaving the head protruding.
- Hang the housing from the upper fastening point and mark the lower fastening points (centres 150 mm).
- Insert lower wall plugs.
- Fasten the housing to the wall with the lower fastening screw and tighten.
- Carry out the electrical wiring in accordance with the terminal allocation (see page 6).
- Put the cover on the housing.
- Attach with the fastening screw.



### 2.2 Electrical connection

#### **WARNING!** Electric shock!



Upon opening the housing, live parts are exposed!

→ **Always disconnect the device from power supply before opening the housing!**

#### **ATTENTION!** ESD damage!



Electrostatic discharge can lead to damage to electronic components!

→ **Take care to discharge properly before touching the inside of the device! To do so, touch a grounded surface such as a radiator or tap!**



#### **Note**

Connecting the device to the power supply must always be the last step of the installation!



#### **Note:**

The pump speed must be set to 100% when auxiliary relays or valves are connected.

Depending on the product version, cables are already connected to the device. If that is not the case, please proceed as follows:

The controller is equipped with 5 **relays** in total to which loads such as pumps, valves, etc. can be connected:

Relays 1 and 4 are electromechanical relays.

Relays 2 and 3 are semiconductor relays, designed for pump speed control.

Conductor R1 ... R4

Neutral conductor N (common terminal block)

Protective earth conductor  $\oplus$  (common terminal block)

Relay 5 is a potential-free relay:

The connection to R5 can be made with either polarity.

The connector marked **24V** is used for connecting the actuator for the transmission station.

The **temperature sensors** (S1 to S8) have to be connected to the terminals S1 ... S8 and GND (either polarity).

The terminal S9 can be used as an impulse input for an impulse flow rate sensor or as an input for a flow switch.

An impulse flow rate sensor can be connected to the terminals S9/V40 and GND (either polarity).

Connect the **irradiation sensor** to the terminals CS10 and GND with correct polarity. To do so, connect the cable marked GND to the GND common terminal block, the cable marked CS to the terminal marked CS10.

In the menu, the irradiation sensor will be indicated as CS10.

The connector marked **PWM/0-10V** contains the 2 PWM/0-10V control signal outputs for high-efficiency pumps or the 0-10V boiler control respectively.

### 0-10V/PWM

A B



1 2 3 4

1 = output A, control signal

2 = output A, GND

3 = output B, GND

4 = output B, control signal

In the In-/Outputs menu, relays can be allocated to the PWM outputs.

Connect the **digital Grundfos Direct Sensors™** to the VFD and RPD inputs.

The controller is supplied with power via a mains cable. The power supply of the device must be 100–240V~ (50–60 Hz).

The **mains connection** is to be made at the following terminals:

Neutral conductor N

Conductor L

Protective earth conductor  $\oplus$  (common terminal block)

### WARNING! Electric shock!



L' is a fused contact permanently carrying voltage.

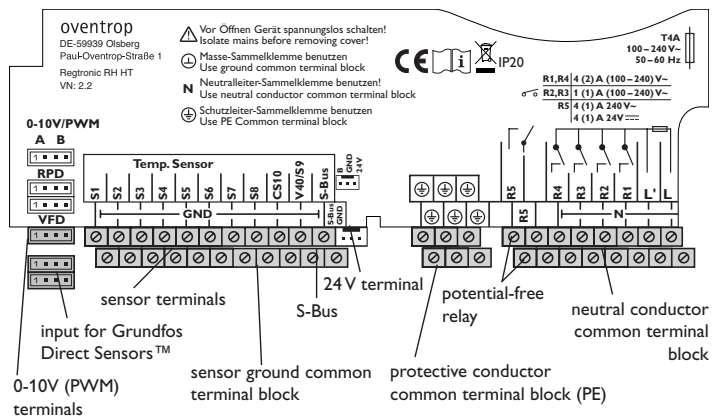
→ Always disconnect the device from power supply before opening the housing!

Conductor L' (L' is not connected with the mains cable. L' is a fused contact permanently carrying voltage.)



### Note

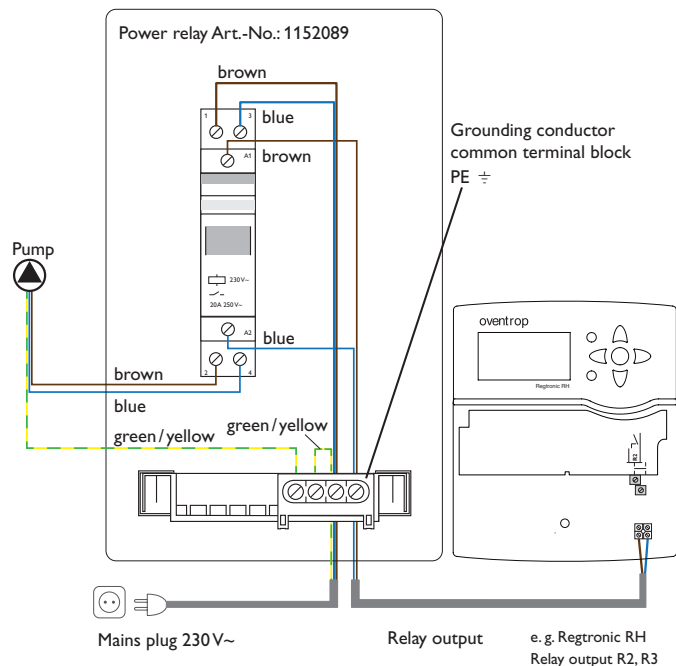
For more details about the commissioning procedure see page 13.



## WARNING! Electric shock!



Upon opening the housing, live parts are exposed!  
 → **Always disconnect the device from power supply before opening the housing!**



## Note:

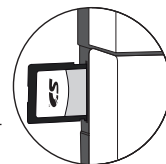
The following pumps have to be controlled over the power relay:

- Pumps with a nominal current > 1A (see indication on the type label of the pump)
- Pumps listed in the following:  
 e. g. Grundfos Magna 3, Wilo Stratos 50/1-12, Wilo Stratos 40/1-8, KSB Calio 30-120

## 2.3 Data communication / Bus

The controller is equipped with the **S-Bus** for data transfer with external modules. The connection is carried out at the two terminals marked S-Bus and GND (either polarity). One or more S-Bus modules can be connected via this data bus, such as:

- CS-BS1 Communication module
- CS-BS6 Datalogger
- EM Extension module



## 2.4 SD card slot

The controller is equipped with an SD card slot.

With an SD card, the following functions can be carried out:

- Store measurement and balance values onto the SD card. After the transfer to a computer, the values can be opened and visualised, e. g. in a spreadsheet.
- Prepare adjustments and parameterisations on a computer and transfer them via the SD card.
- Store adjustments and parameterisations on the SD card and, if necessary, retrieve them from there.
- Download firmware updates from the Internet and install them on the controller.

For more information about using an SD card, see page 44.

Relays 1 and 4 are electromechanical relays for loads with high current consumption. If loads with high current consumption are to be connected to relay 2 and / or 3, pay attention to the following note:

### 3 Operation and function

#### 3.1 Buttons

The controller is operated via the 7 buttons next to the display. They have the following functions:

Button ① - scrolling upwards

Button ③ - scrolling downwards

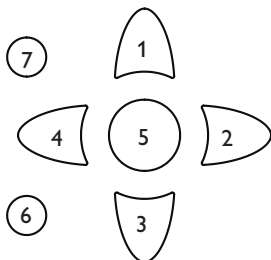
Button ② - increasing adjustment values

Button ④ - reducing adjustment values

Button ⑤ - confirming

Button ⑥ - entering the status menu/chimney sweeper mode or screed drying mode (system-dependent)

Button ⑦ - escape button for changing into the previous menu



#### Operating control LED (in the directional pad)

Green: Everything OK

Red: Error/cancellation screed drying

Red flashing: Sensor fault, initialisation

Green flashing: Manual mode

#### 3.2 Selecting menu points and adjusting values

During normal operation of the controller, the display is in the Status menu. If no button is pressed for a few seconds, the display illumination goes out.

Press any key to reactivate the display illumination.

→ In order to scroll through a menu or to adjust a value, press either buttons ① and ③ or buttons ② and ④.

→ To open a sub-menu or to confirm a value, press button ⑤.

→ To re-enter the status menu, press button ⑥ – unconfirmed adjustments will not be saved.

→ To enter the previous menu, press button ⑦ – unconfirmed adjustments will not be saved.

Use the buttons ② and ④ for scrolling through the status menu.

|          |         |
|----------|---------|
| HC 1     | E 12:23 |
| Op. mode | Auto    |
| Status   | Day     |
| Flow     | 40 °C   |

②

④

|             |         |
|-------------|---------|
| HC 2 static | E 12:23 |
| Op. mode    | Auto    |
| Status      | Summer  |
| Flow        | 50 °C   |

With the parameters **Mixer** and **HC pump** in the **status menu of the heating circuits**, a shortcut to the **Manual mode** is possible, for example, for carrying out a mixer test.

→ In order to enter the **Manual mode**, press button ⑤.

→ In order to get back to the status menu of the heating circuit, press button ⑦.

If no button has been pressed within a couple of minutes, the adjustment is cancelled and the previous value is retained.



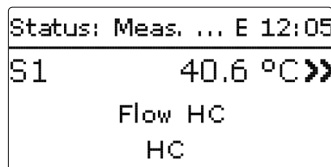
#### Note:

After having carried out the adjustments, the controller has to be kept switched-on for at least 2 min for storing the adjustments.

#### Chimney sweeper/screed drying

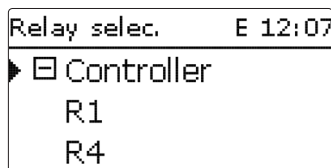
The chimney sweeper or screed drying function can be triggered with the button ⑥. The chimney sweeper function is activated by default. In order to activate the screed drying function, the chimney sweeper function must be deactivated in all heating circuits (see page 26).

→ In order to trigger the chimney sweeper or screed drying function, press and hold down button ⑥ for 5 s.

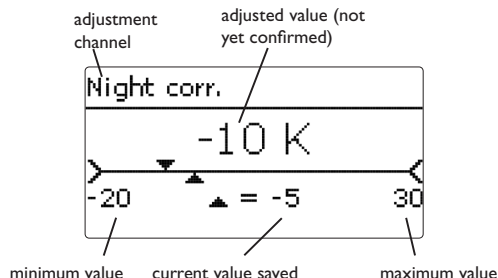


If the symbol ► is shown behind a menu item, pressing button 5 will open a new sub-menu.

The symbol ► at the edge of the display next to a sensor allocated to a function, means that this sensor has several functions. Use buttons 2 and 4 to scroll to these functions.



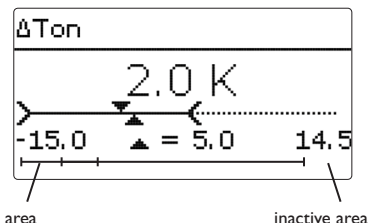
If the symbol ⊕ is shown in front of a menu item, pressing button 5 will open a new sub-menu. If it is already opened, a ⊖ is shown instead of the ⊕.



Values and adjustments can be changed in different ways:

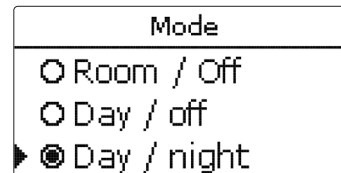
Numeric values can be adjusted by means of a slide bar. The minimum value is indicated to the left, the maximum value to the right. The large number above the slide bar indicates the current adjustment. By pressing buttons 2 or 4 the upper slide bar can be moved to the left or to the right.

Only after the adjustment has been confirmed by pressing button 5 will the number below the slide bar indicate the new value. The new value will be saved if it is confirmed by pressing button 5 again.

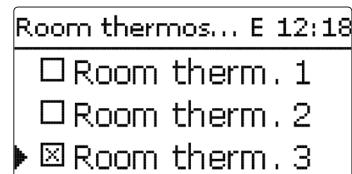


When 2 values are locked against each other, they will display a reduced adjustment range depending on the adjustment of the respective other value.

In this case, the active area of the slide bar is shortened, the inactive area is indicated as a dotted line. The indication of the minimum and maximum values will adapt to the reduction.



If only one item of several can be selected, they will be indicated with "radio buttons". When one item has been selected, the radio button in front of it is filled.



If more than one item of several can be selected, they will be indicated with checkboxes. When an item has been selected, an x appears inside the checkbox.

## Adjusting the timer

When the **Timer** option is activated, a timer is indicated in which time frames for the function can be adjusted.

In the **Day selection** channel, the days of the week are available individually and as frequently selected combinations.

If more than one day or combination is selected, they will be merged into one combination for the following steps.

The last menu item after the list of days is **Continue**. If Continue is selected, the timer menu opens, in which the time frames can be adjusted.

### Adding a time frame:

In order to add a time frame, proceed as follows:

- ➔ Select **New time frame**.

- ➔ Adjust **Start** and **Stop** for the desired time frame.

The time frames can be adjusted in steps of 5 min.

Zone loading

► Day selection  
Reset  
back

Day selection

☐ Mon-Sun  
☐ Mon-Fri  
☐ Sat-Sun  
☒ Mon  
☐ Tue  
☒ Wed  
☐ Thu  
☐ Fri  
☐ Sat  
☒ Sun  
► Continue

Mon, Wed, Sun

00 06 12 18

► New time frame  
Copy from

Mon, Wed, Sun

► Start --:--  
Stop --:--  
back

Start

06:00

- ➔ In order to save the time frame, select **Save** and confirm the security enquiry with **Yes**.

- ➔ In order to add another time frame, repeat the previous steps.

6 time frames can be adjusted per day or combination.

- ➔ Press button ⑦ in order to get back to the day selection.

Stop

08:30

Mon, Wed, Sun

Start 06:00  
Stop 08:30  
► Save

Save

Save? Yes

Mon, Wed, Sun

00 06 12 18

► New time frame  
Copy from

Mon, Wed, Sun

00 06 12 18

► New time frame  
Copy from

Day selection

► Mon, Wed, Sun  
Reset

## Copying a time frame:

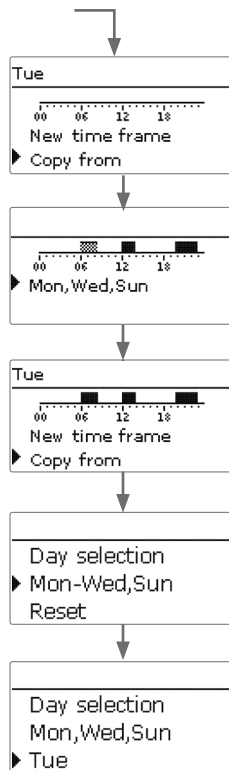
In order to copy time frames already adjusted into another day/another combination, proceed as follows:

- ➔ Choose the day/The combination into which the time frames are to be copied and select **Copy from**.

A selection of days and/or combinations with time frames will appear.

- ➔ Select the day or combination from which the time frames are to be copied.

All time frames adjusted for the selected day or combination will be copied.

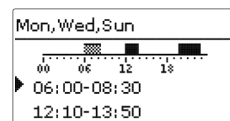


If the time frames copied are not changed, the day or combination will be added to the combination from which the time frames have been copied.

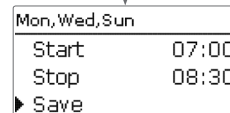
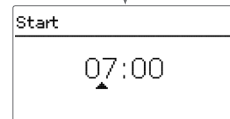
## Changing a time frame:

In order to change a time frame, proceed as follows:

- ➔ Select the time frame to be changed.
- ➔ Make the desired change.



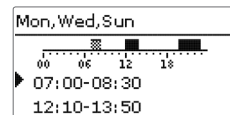
- ➔ In order to save the time frame, select **Save** and confirm the security enquiry with **Yes**.



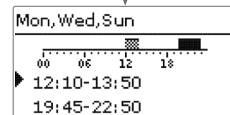
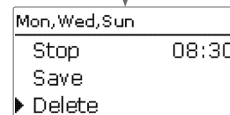
## Removing a time frame:

In order to delete a time frame, proceed as follows:

- ➔ Select the time frame that is to be deleted.



- ➔ Select **Delete** and confirm the security enquiry with **Yes**.



## Resetting the timer:

In order to reset time frames adjusted for a certain day or combination, proceed as follows

→ Select the desired day or combination.

|               |
|---------------|
| Day selection |
| ▶ Mon,Wed,Sun |
| Tue           |



|                |
|----------------|
| Tue            |
|                |
| New time frame |
| ▶ Copy from    |



→ Select **Reset** and confirm the security enquiry with **Yes**.

|                                 |
|---------------------------------|
| Reset                           |
| Reset?                      Yes |



The selected day or combination will disappear from the list, all its time frames will be deleted.

|               |
|---------------|
| Day selection |
| Tue           |
| Reset         |

In order to reset the whole timer, proceed as follows:

|             |
|-------------|
| Mon,Wed,Sun |
| Tue         |
| ▶ Reset     |



→ Select **Reset** and confirm the security enquiry with **Yes**.

|                                 |
|---------------------------------|
| Reset                           |
| Reset?                      Yes |



All adjustments made for the timer are deleted.

|               |
|---------------|
| Day selection |
| ▶ Reset       |
| back          |

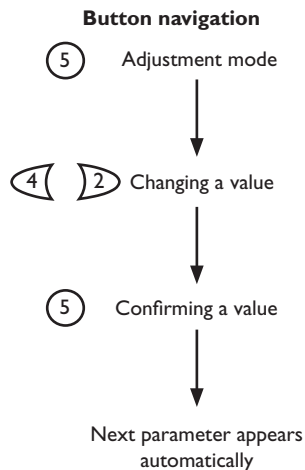
## 4 Commissioning

When the hydraulic system is filled and ready for operation, connect the controller to the mains.

The controller runs an initialisation phase in which the directional pad flashes red. When the controller is commissioned or when it is reset, it will run a commissioning menu after the initialisation phase. The commissioning menu leads the user through the most important adjustment channels needed for operating the system.

### Commissioning menu

The commissioning menu consists of the channels described in the following. In order to make an adjustment, press button **5**. Adjust the value by pressing buttons **2** and **4**, then press button **5** to confirm. The next channel will appear in the display.



#### 1. Language:

→ Adjust the desired menu language.

|           |         |
|-----------|---------|
| Language  | E 12:02 |
| Deutsch   |         |
| ▶ English |         |
| Français  |         |

#### 2. Units:

→ Adjust the desired temperature unit.

|            |
|------------|
| Temp. unit |
| ○ °F       |
| ▶ ● °C     |

→ Adjust the desired volume unit.

|           |
|-----------|
| Flow Unit |
| ○ Gallons |
| ▶ ● Litre |

→ Adjust the desired pressure unit.

|             |
|-------------|
| Press. Unit |
| ○ psi       |
| ▶ ● bar     |

→ Adjust the desired energy unit.

|             |
|-------------|
| Energy Unit |
| ○ BTU       |
| ▶ ● Wh      |

### 3. Daylight savings time adjustment:

- Activate or deactivate the automatic daylight savings time adjustment.

|          |                                                                  |
|----------|------------------------------------------------------------------|
| Auto DST |                                                                  |
| ▶        | <input checked="" type="radio"/> Yes<br><input type="radio"/> No |

### 4. Time:

- Adjust the clock time. First of all adjust the hours, then the minutes.

|      |       |
|------|-------|
| Time |       |
|      | 12:02 |

### 5. Date:

- Adjust the date. First of all adjust the year, then the month and then the day.

|      |            |
|------|------------|
| Date |            |
|      | ??.??.2015 |

### 6. Basic system

- Adjust the desired scheme (heating circuit, demand, DHW heating).

|        |                                    |
|--------|------------------------------------|
| Scheme | E 12:02                            |
|        | Scheme 0<br>Scheme 1<br>▶ Scheme 2 |

### 7. Completing the commissioning menu:

After the scheme has been selected, a security enquiry appears. If the security enquiry is confirmed, the adjustments are saved.

- In order to confirm the security enquiry, press button (5).
- In order to get back to the commissioning menu channels, press button (7).

After you have confirmed the security enquiry, the controller is ready for operation and normally the factory settings will give close to optimum operation.

|          |     |
|----------|-----|
| Scheme 2 |     |
| Save?    | Yes |



### Note:

The adjustments carried out during commissioning can be changed any-time in the corresponding adjustment channel.

Additional functions and options can also be activated or deactivated.

**Set the code to the customer code before handing over the controller to the customer (see page 45).**

## 4.1 Schemes with basic settings

The controller is preprogrammed for several basic systems. The basic pre-adjustments have already been made. The selectable schemes can be found in the appendix of the "Regudis H-HT" manual.

Relay and sensor allocations correspond to the figures.

Scheme 0 has no pre-adjustments.

## 4.2 Step-by-step parameterisation

The heating controller Regtronic RH is a controller that offers a broad variety of functions to the user. At the same time, the user has a lot of freedom in configuring them. Therefore, to set up a complex system, careful planning is required. We recommend drawing a sketch of the system first.

If planning, hydraulic construction and electrical connection have all been carried out successfully, proceed as follows:

### 1. Running the commissioning menu

After the commissioning menu has been finished (see page 13), further adjustments can be made. The commissioning menu can be repeated any time by means of a reset (see page 43). Additional adjustments will be deleted.

### 2. Registering modules and sensors

If an impulse flow rate sensor, a switch, Grundfos Direct Sensors™ and/or external extension modules are connected, these have to be registered in the In-/Outputs menu.

For further information about the registration of modules and sensors see page 46.

### 3. Adjusting heating circuits and activating optional heating functions

Now, further heating circuits can be activated and adjusted.

For the heating part of the arrangement, optional functions can be selected, activated and adjusted.

- DHW heating
- Circulation
- Thermal disinfection

Heating circuits and their optional functions can use shared relays for (boiler) demands, loading pumps or valves. They have to be selected in the **Shared relays** menu first (see page 18). All free relays available on the controller and on the modules connected can be used.

The controller always suggests the numerically smallest free relay.

Sensors can be allocated to more than one function.

For further information about heating circuits and optional heating functions see page 29.

## 4. Adjusting the operating mode

After commissioning the heating circuit will be in automatic mode. The operating mode can be changed in the status menu:

- Automatic
- Day
- Night
- Summer
- Holiday
- Off

The operating mode of the first heating circuit also applies to all further heating circuits (via extension modules), if they are linked. If you wish to operate one of the heating circuits 2 ... 7 independently, deactivate the linking of the corresponding heating circuit (see page 27).

## 5. Activating optional arrangement functions

Now, optional functions for the arrangement can be selected, activated and adjusted:

- Heat exchange
- Return preheating
- Solid fuel boiler
- Mixer
- Parallel relay
- Irradiation switch
- Zone loading
- Error relay
- Function block

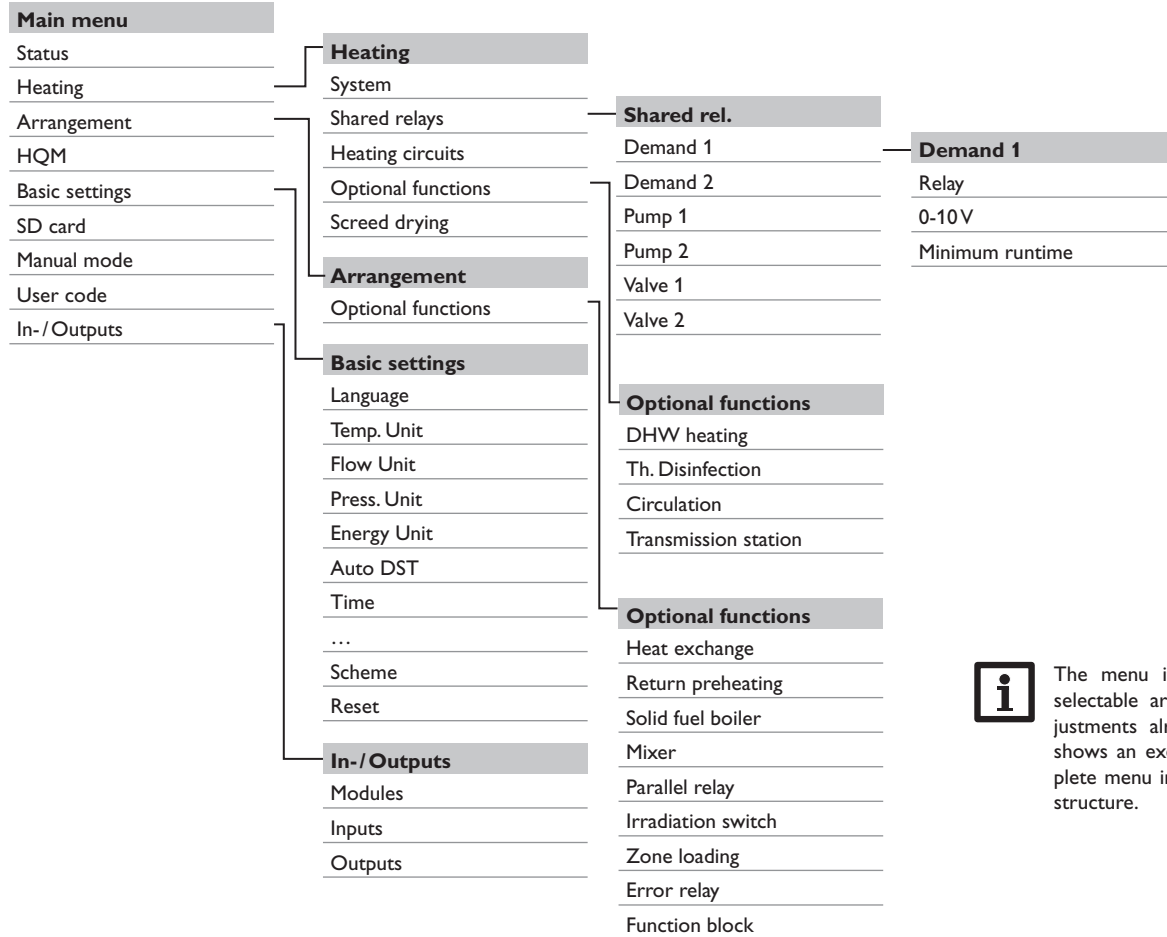
Free relays can be allocated to optional functions which require a relay. The controller always suggests the numerically smallest free relay.

Sensors can be allocated to more than one function.

For further information about the optional arrangement functions see page 35.

## 5 Functions and options

### 5.1 Menu structure



The menu items and adjustment values selectable are variable depending on adjustments already made. The figure only shows an exemplary excerpt of the complete menu in order to visualise the menu structure.

## 5.2 Status menu

|             |         |
|-------------|---------|
| Status      | E 12:19 |
| ▶ Heating   |         |
| HC          | >>      |
| DHW heating | >>      |

The status menu contains information about the current states of all activated heating circuits, optional functions and HQM. Furthermore, measured and balance values as well as messages are indicated.

Use the buttons **2** and **4** for scrolling through the status menu.

|            |         |                          |             |         |
|------------|---------|--------------------------|-------------|---------|
| HC 1       | E 12:23 | <b>2</b><br><br><b>4</b> | HC 2 static | E 12:23 |
| ▶ Op. mode | Auto    |                          | ▶ Op. mode  | Auto    |
| Status     | Day     |                          | Status      | Summer  |
| Flow       | 40 °C   |                          | Flow        | 50 °C   |

## 5.3 Heating

|            |         |
|------------|---------|
| HC 1       | E 12:23 |
| ▶ Op. mode | Auto    |
| Status     | Day     |
| Flow       | 40 °C   |

In the **Status/Heating** menu, the status of the heating circuits activated as well as of the selected optional functions is indicated.

The status of the first heating circuit is also the home screen of the controller. In this menu, the operating mode of the heating circuit can be changed:

**Automatic:** Automatic heating mode with optionally activated DHW heating and circulation.

**Day:** Constant heating mode with the adjusted day correction.

**Night:** Constant heating mode with the adjusted night correction and the selected correction mode.

**Summer:** The heating circuit is switched off. The optionally activated DHW heating and circulation remain active.

**Off:** The heating circuit as well as the optionally activated DHW heating and circulation are switched off.

**Holiday:** Constant heating mode within an adjustable time frame with the adjusted night correction and the selected correction mode.

|                 |
|-----------------|
| Days of absence |
| 7 d             |
| 0 ▲ = 0 200     |

If the operating mode **Holiday** is selected, the adjustment channel **Holiday** will appear for adjusting the days of an absence. The day, on which the adjustment is made, is the first day of absence. The days will be counted backwards at 00:00. The remaining days are indicated in the status menu (countdown). If 0 is reached, the controller automatically switches to the operating mode Automatic.

The operating mode of the first heating circuit also applies to all further heating circuits (via extension modules), if they are linked. If you wish to operate one of the heating circuits 2 ... 7 independently, deactivate the linking of the corresponding heating circuit (see page 27).

## 5.4 Arrangement

|                   |         |
|-------------------|---------|
| Solid fuel boiler | E 12:24 |
| ▶ Status          | Active  |
| SBoiler           | 75 °C   |
| Store             | 45 °C   |

In the **Status/Arrangement** menu, the status information (Active, Inactive, Deactivated), the temperatures of the relevant sensors and the relays states are indicated.

## 5.5 HQM

|             |         |
|-------------|---------|
| HQM         | E 12:25 |
| ▶ Status    | Active  |
| Sen. Flow   | 42 °C   |
| Sen. Return | 23 °C   |

In the **Status/HQM** menu, all current measured values of the flow and return sensors, flow rate and power as well as heat quantity are indicated.

## 5.6 Meas./Balance values

In the **Status/Meas./Balance** menu, all current measurement values as well as a range of balance values are displayed. Some of the menu items can be selected in order to enter a sub-menu.

Each sensor and relay is indicated with the component or function it has been allocated to. The symbol ► at the edge of the display next to a sensor allocated to a function, means that this sensor has several functions. Use buttons **2** and **4** to scroll to these functions. The sensors and relays of the controller and all modules connected are listed in numerical order.

```
Status: Meas. ... E 12:05
S1          40.6 °C ►►
              Flow HC
              HC
```

When a line with a measurement value is selected, another sub-menu will open.

```
S1          E 12:25
► Minimum   23.2 °C
Maximum    46.4 °C
back
```

If, for example, **S1** is selected, a sub-menu indicating the minimum and maximum values will open.

## 5.7 Messages

```
Status: Messages E 12:26
► Everything OK
Version     1.09
back
```

In the **Status/Messages** menu, error and warning messages are indicated.

During normal operation, the message **Everything OK** is indicated.

A line break or short circuit in a sensor line is indicated as **!Sensor fault**. A precise error code can be found in the Status/Meas.-/Balance values menu.

## 6 Heating

```
Heating      E 12:26
► Shared relays
  HCs
  Opt. functions
```

In this menu, all adjustments for the heating part of the arrangement or for the heating circuits respectively can be made.

Shared relays for demands, loading pumps or valves can be activated, heating circuits can be configured and optional functions can be selected and adjusted.

In this menu, the screed drying function can be activated and adjusted.

```
Heating      E 12:26
  Opt. functions
  Screed drying
► back
```

### 6.1 Shared relays

```
Heating / Shar... E 12:26
  Dem. 1   Activated
► Dem. 1   ►►
  Dem. 2   Deactivated
```

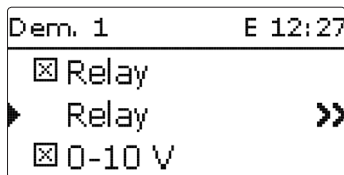
In this menu, adjustments for heat generators, loading pumps and valves which are shared by several heating circuits and their optional functions can be made.

Further options such as boiler protection, start-up and overrun are also available. Shared relays will be available for selection under **Virtual** in the heating circuits and in the relay allocation channels of the corresponding optional functions of the Heating menu. This way, several heating circuits and optional functions (heating) can demand the same heat source, use the same loading pump or switch a shared relay (e.g. a valve).



#### Note:

Activate and adjust the shared relays first. They will then be available in the heating circuits and optional functions.



## Heating/Shared rel.

| Adjustment channel | Description                          | Adjustment range/selection | Factory setting |
|--------------------|--------------------------------------|----------------------------|-----------------|
| Dem. 1 (2)         | Demand 1 (2)                         | Activated, Deactivated     | Deactivated     |
| Relay              | Relay option                         | Yes, No                    | No              |
| Relay              | Relay sub-menu                       | -                          | -               |
| Output             | Output selection                     | system dependent           | R5              |
| Boiler pr. min     | Option for boiler protection min     | Yes, No                    | No              |
| Tmin               | Minimum boiler temperature           | 10 ... 90 °C               | 55 °C           |
| Boiler pr. max     | Option for boiler protection max     | Yes, No                    | No              |
| Tmax               | Maximum boiler temperature           | 20 ... 95 °C               | 90 °C           |
| Sensor Boiler      | Boiler sensor selection              | system dependent           | S4              |
| 0-10 V             | 0-10 V option                        | Yes, No                    | No              |
| 0-10 V             | 0-10 V sub-menu                      | -                          | -               |
| Output             | Output selection                     | -, A, B                    | D               |
| Tset 1             | Lower boiler temperature             | 10 ... 90 °C               | 10 °C           |
| Volt 1             | Lower voltage                        | 0.0 ... 10.0 V             | 1.0 V           |
| Tset 2             | Upper boiler temperature             | 10 ... 90 °C               | 80 °C           |
| Volt 2             | Upper voltage                        | 0.0 ... 10.0 V             | 8.0 V           |
| Tmin               | Minimum boiler temperature           | 1 ... 90 °C                | 10 °C           |
| Tmax               | Maximum boiler temperature           | 1 ... 90 °C                | 80 °C           |
| Sen. Flow          | Flow sensor option                   | Yes, No                    | No              |
| Sensor             | Flow sensor selection                | system dependent           | S4              |
| Interval           | Monitoring period                    | 10 ... 600 s               | 30 s            |
| Hysteresis         | Correction hysteresis                | 0.5 ... 20.0 K             | 1.0 K           |
| Correction         | Correction of the voltage signal     | 0.1 ... 1.0 V              | 0.1 V           |
| Min. runtime       | Minimum runtime option               | Yes, No                    | No              |
| Min. runtime       | Minimum runtime                      | 0 ... 120 min              | 10 min          |
| Pump 1 ... 2       | Shared relay option for loading pump | Activated, Deactivated     | Deactivated     |

| Adjustment channel    | Description                                    | Adjustment range/selection | Factory setting  |
|-----------------------|------------------------------------------------|----------------------------|------------------|
| Relay                 | Relay selection                                | system dependent           | system dependent |
| Start-up              | Pump delay                                     | No, Time, Temperature      | No               |
| Delay                 | Delay to a demand                              | 0 ... 300 s                | 60 s             |
| TStart-up             | Boiler start-up temperature                    | 10 ... 90 °C               | 60 °C            |
| Overrun               | Pump overrun                                   | No, Time, Temperature      | No               |
| Overrun time          | Overrun time                                   | 0 ... 300 s                | 60 s             |
| TOverrun              | Remaining boiler temperature                   | 10 ... 90 °C               | 50 °C            |
| Sensor Boiler 1 ... 2 | Boiler sensor selection                        | system dependent           | system dependent |
| Valve 1 ... 2         | Activation of a shared relay<br>Parallel relay | Activated, Deactivated     | Deactivated      |
| Relay                 | Relay selection                                | system dependent           | system dependent |
| back                  |                                                |                            |                  |

In this menu, up to 2 heating demands can be activated and adjusted.

**Activated demands will be available for selection in the output allocation channels of the backup heating in heating circuits and heating optional functions. This way, several heating circuits and optional functions can demand the same heat source.**

Every demand can be carried out by means of a relay and/or a 0-10 V output. If both the Relay and the 0-10 V option are activated, the demand will use both outputs in parallel.

### Relay option

If the **Relay** option is activated, the sub-menu **Relay** appears, in which a relay can be allocated to the demand.

The options **Boiler protection min** and **Boiler protection max** can be activated for the demand via a relay, allowing temperature-dependent control of the boiler demand. For this purpose, a boiler sensor (**Sensor Boiler**) is required.

The **Boiler pr. min** option is used for protecting an older type boiler against cooling. If the temperature falls below the adjusted minimum temperature, the allocated relay is energised until the minimum temperature is exceeded by 2 K.

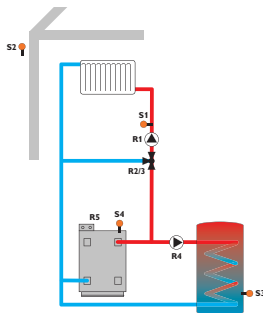
The **Boiler pr. max** option is used for protecting an older type boiler against overheating. If the adjusted maximum temperature is exceeded, the allocated relay is switched off until the temperature falls by 2 K below the maximum temperature.

**Example:**

The potential-free relay R5 can be allocated to the demand. R5 will then become available for potential-free boiler demand in the heating circuits and e.g. the DHW heating function.

**Example:**

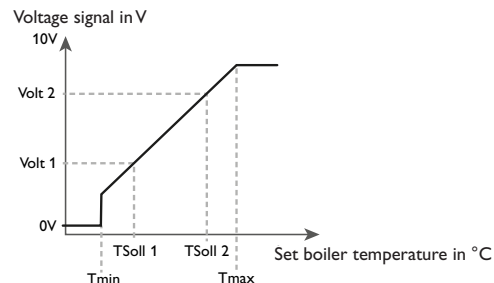
The potential-free relay R5 can be allocated to the shared relay **Demand 1**. R5 will then become available for potential-free boiler demand in the heating circuits and e.g. the DHW heating function.

**0-10V option**

If the **0-10V** option is activated, the sub-menu 0-10V will appear, in which a 0-10V output can be allocated to the demand.

With this option, the controller can demand modulating heat generators equipped with a 0-10V interface.

The characteristic curve of the 0-10V signal as a function of the boiler set temperature are defined by means of 2 set points according to the specifications of the boiler manufacturer. At a temperature of **Tset 1**, the voltage signal of the heat generator is **Volt 1**. At a temperature of **Tset 2**, the voltage signal of the heat generator is **Volt 2**. The controller automatically calculates the characteristic curve resulting from these values.



By means of the adjustment channels **Tmax** and **Tmin** the maximum and minimum limitations for the boiler set temperature can be defined.

When the **Sensor flow** option is activated, the controller will monitor whether the heat generator actually reaches the desired set temperature and will, if necessary, adjust the voltage signal accordingly. In order to do so, the controller will check the temperature at the boiler flow sensor when the **Interval** has elapsed. If the temperature measured deviates from the boiler set temperature by more than the **Hysteresis** value, the voltage signal will be adapted by the **Correction** value. This process will be repeated until the temperature measured is identical to the boiler set temperature.

When the **Min. runtime** option is activated, a **Minimum runtime** can be adjusted for the demand.

**Note:**

If the 0-10 V demand is used for DHW heating, the voltage signal will always be identical to **Tmax**.

**Pump**

For loading pumps, the shared relays **Pump 1** and **Pump 2** are available. Concerning a demand, the options **Start-up** and **Overrun** can be activated for the shared relays. The demand can either be time- or temperature controlled. For temperature-dependent control an allocated boiler sensor is required.

```

Heating / Shar... E 12:29
▶ St... Temperature
  TStart-up 60 °C
  Overrun    No
  
```

The **Start-up** option is used for switching on the loading pump with a delay to a demand. If the adjusted minimum temperature at the allocated sensor is exceeded or the adjusted start-up time has elapsed, the corresponding relay switches on.

The **Overrun** option is used for switching off the loading pump with a delay to a demand. If the temperature falls below the adjusted remaining boiler temperature or the adjusted overrun time has elapsed, the corresponding relay switches off.

### Valve

Valves and parallel relays can use the shared relays **Valve 1** and **Valve 2**. These shared relays are energised individually or along with a reference relay (e.g. loading pump).

## 6.2 Heating circuits

The controller has 1 mixed and 1 unmixed weather-compensated heating circuit and is able to control up to 5 further mixed heating circuits by means of extension modules.

|               |         |
|---------------|---------|
| Heating / HCs | E 12:30 |
| HC 1          |         |
| HC 2 static   |         |
| ▶ new HC...   |         |

If one or more extension modules are connected, they have to be registered with the controller. Only registered modules are available in the heating circuit selection (see page 46).

If **New HC...** is selected for the first time, the first heating circuit is allocated to the controller. The operating mode of the first heating circuit also applies to all further heating circuits, if they are linked.

In the heating circuit menu, relays for the heating circuit pump and the heating circuit mixer can be selected. Change the factory setting only if required.

|              |         |
|--------------|---------|
| HC 1         | E 12:30 |
| ▶ HC pump    | R1      |
| Mixer open   | R2      |
| Mixer closed | R3      |

3 free relays are required for a mixed heating circuit. If less than 3 free relays are available on the controller or module, a static (unmixed) heating circuit can be allocated.

If the measured flow temperature deviates from the set flow temperature, the mixer will be activated in order to adjust the flow temperature correspondingly.

The mixer runtime can be adjusted with the parameter **Interval**.

|                    |         |
|--------------------|---------|
| HC 1               | E 12:30 |
| Interval           | 4 s     |
| ▶ Heat. sys. Curve |         |
| Heating curve      | 1.0     |

The heating system **Constant** aims to keep the set flow temperature at a constant value which can be adjusted by means of the parameter **Set temperature**.

An outdoor temperature sensor cannot be allocated.

|                     |         |
|---------------------|---------|
| HC 1                | E 12:31 |
| Heat. sys. Constant |         |
| ▶ Set temp.         | 25 °C   |
| Room therm.         | ➤➤      |

If the heating system **Curve** is selected, the controller calculates a set flow temperature by means of the outdoor temperature and the selected **heating curve**. In both cases, the dial setting of the remote control and the controller day correction or night correction are added.

### Heating system Constant:

Set flow temperature = set temperature + remote control + day correction or night correction

## Heating system Curve:

Set flow temperature = heating curve temperature + remote control + day correction or night correction.

The Remote control allows manual adjustment of the heating curve ( $\pm 15$  K). Furthermore, the heating circuit can be switched off or a rapid heating can be carried out by means of the remote control.

Heating circuit switched off means that the heating circuit pump is switched off and the mixer closed. The flow temperature is boosted to maximum for rapid heating when the remote control is set to rapid heating.

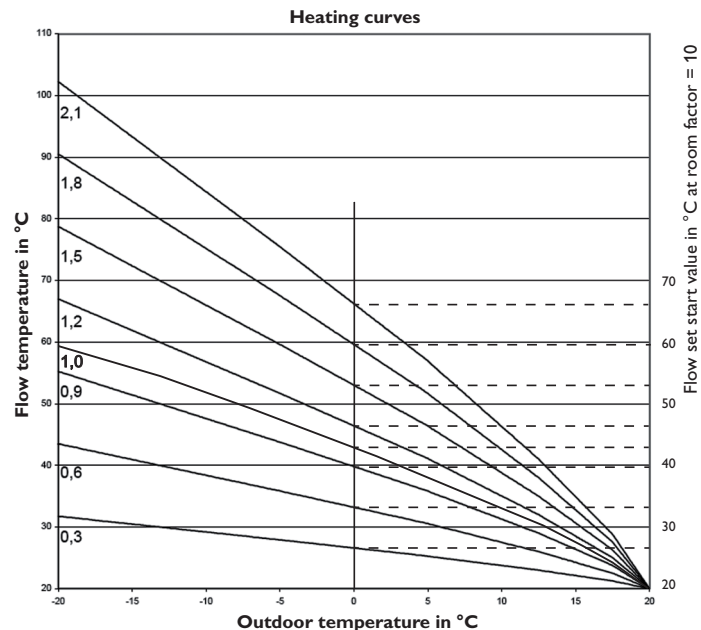
The calculated set flow temperature is limited by the adjusted values of the parameters **set flow temperature** and **minimum flow temperature**.

Maximum flow temperature  $\geq$  set flow temperature  $\geq$  minimum flow temperature

|                                   |         |
|-----------------------------------|---------|
| HC 1                              | E 12:31 |
| Tflowmin                          | 20 °C   |
| ▶ Tflowmax                        | 50 °C   |
| <input type="checkbox"/> Pump off |         |

The parameter **Pump off** is used for switching off the heating circuit pump, if the adjusted value of the maximum flow temperature is exceeded by 5 K.

If the outdoor temperature sensor is defective, an error message will be indicated. For the duration of this condition, the maximum flow temperature -5 K is assumed as the set flow temperature.



## Room influence

If the heating system **Constant** is selected, the **Room influence** option will be available. The weather-compensated set flow temperature will thus be expanded by a demand-based room control.

|                                                    |         |
|----------------------------------------------------|---------|
| HC 1                                               | E 12:32 |
| Heating curve                                      | 1.0     |
| <input checked="" type="checkbox"/> Room influence |         |
| ▶ Room factor                                      | 5       |

The parameter **Room factor** can be used for determining the intensity of the room influence.

### Room factor < 10

If the room factor is < 10, the controller will calculate the set flow temperature using the heating system Curve plus the room influence:

Set flow temperature = set temperature + remote control + day correction or night correction + room influence.

### Room factor = 10

If the room factor is equal to 10, the controller will calculate the set flow temperature by means of the room influence, the outdoor temperature will not be taken into account.

An outdoor temperature sensor cannot be allocated. The parameters **Day/Night correction**, **Timer** and **TSummer** will not be indicated.

The start value of the set flow temperature can be influenced by the parameter **Heating curve**. The start value corresponds to the set flow value of the selected curve at an outdoor temperature of 0°C.

Set flow temperature = set flow start value + room influence

|               |         |
|---------------|---------|
| HC 1          | E 12:34 |
| Room factor   | 10      |
| ▶ Room therm. | ➤➤      |
| Sensor Flow   | S1      |

In order to calculate the deviation of the room temperature from the adjusted set value, a room thermostat is required. The adjustments can be made using the parameter **RTH(1 ... 5)**. RTH1 is always pre-adjusted for the room influence with a room factor < 10.

### Room control

For the **Room control** with room factor = 10, the adjustment of all room thermostats activated will be considered. The controller will calculate the average value of the deviations measured.

### Room thermostat option

In order to integrate room thermostats into the control logic without activating the room influence option, proceed as follows:

|                                                     |
|-----------------------------------------------------|
| Room thermos... E 12:18                             |
| <input type="checkbox"/> Room therm. 1              |
| <input type="checkbox"/> Room therm. 2              |
| ▶ <input checked="" type="checkbox"/> Room therm. 3 |

With the **Room thermostat** option, up to 5 room thermostats can be integrated into the control logic.

To each room thermostat, a sensor input can be allocated. The temperature at the allocated sensor is monitored. If the measured temperature exceeds the adjusted value **TambSet** at all activated room thermostats and if the parameter **HC off** is activated, the heating circuit will switch off.

Common room thermostats with potential-free outputs can be used alternatively. In this case, **Switch** must be selected in the **Type** channel. The corresponding input must beforehand be set to Switch in the Inputs/Outputs menu. Only inputs set to Switch will be displayed in the channel **Sen. RTH** as possible inputs for a Switch type room thermostat.

|                         |        |
|-------------------------|--------|
| Room thermos... E 12:34 |        |
| Type                    | Sensor |
| ▶ RTH sen.              | S5     |
| TambSet                 | 18 °C  |

When the **Timer** option is activated, a timer is indicated in which time frames for the function can be adjusted. During these time frames, the adjusted room temperature decreases by the **Correction** value.



#### Note:

For information on timer adjustment see page 10.

```

Room thermos... E 12:37
  ☐ Timer
    Correction    5 K
  ▶ Relay        M1-R1
  
```

To each room thermostat, an additional relay can be allocated. The relay will switch on when the temperature falls below the adjusted room temperature. This way, the room in question can be excluded from the heating circuit via a valve as long as the desired room temperature is reached.

```

Room thermos... E 12:38
  Relay          M1-R1
  ▶ RTH          Activated
  ☒ HC off
  
```

With the parameter **RTH**, the room thermostat can be temporarily deactivated or re-activated respectively. All adjustments remain stored.

### Correction timer

With the **Timer**, the day/night operation can be adjusted. During day phases, the set flow temperature is increased by the adjusted **Day correction** value, during night phases it is decreased by the **Night correction** value (night setback).

```

HC 2 static      E 12:39
  Day correction  0 K
  Night corr.    -5 K
  ▶ ☒ Timer

HC 2 static      E 12:40
  ☒ Timer
  ▶ Mode Day / night
    Timer HC      >>
  
```

The parameter **Mode** is used for selecting between the following correction modes:

**Day/night:** A reduced set flow temperature (night correction) is used during night operation.

**Day/off:** The heating circuit and the optionally activated backup heating are switched off during night operation.

**Room/off:** The heating circuit and the backup heating are switched off during night operation. If the temperature falls below the adjusted limit temperature at the allocated room sensor, the controller changes to the reduced heating mode.

**Outdoor/off:** The heating circuit and the backup heating are switched off during night operation. If the temperature falls below the adjusted limit temperature at the allocated outdoor temperature sensor, the controller changes to the reduced heating mode.

The **Timer HC** parameter can be used for adjusting the time frames for day operation.

### Summer mode

```

HC 2 static      E 12:40
  ▶ TSummer      20 °C
    Daytime on 00:00
    Daytime off 00:00
  
```

The automatic summer mode becomes active when the outdoor temperature exceeds the adjusted summer temperature **TSummer**. This can be limited to a daytime frame with the parameters **Daytime on** and **Daytime off**. Outside the adjusted time frame, the lower temperature **TNight** is used in summer mode. In summer mode, the heating circuit is switched off.

```

HC 2 static      E 12:40
  Daytime on 09:00
  Daytime off 19:00
  ▶ TNight       14 °C
  
```

## Backup heating

|                                                  |         |
|--------------------------------------------------|---------|
| HC 2 static                                      | E 12:41 |
| <input checked="" type="checkbox"/> Afterheating |         |
| ► Afterheating                                   | »       |
| <input type="checkbox"/> DHW priority            |         |

For heating circuit **backup heating**, the calculated set flow temperature is compared with the temperature at one or two store/buffer reference sensors (differential control). If this temperature difference ( $\Delta T_{on}$ ) is too small, backup heating will be activated. It will be switched off, if the difference ( $\Delta T_{off}$ ) between the store and the set flow temperature is large enough.

If **Thermostat** is selected, the set flow temperature is compared with a store reference sensor. If **Zone** is selected, the set flow temperature is compared with 2 reference sensors. The switching conditions have to be fulfilled at both reference sensors.

|                     |         |
|---------------------|---------|
| Afterheating        | E 12:41 |
| $\Delta T_{on}$     | 3.0 K   |
| $\Delta T_{off}$    | 5.0 K   |
| ► $\Delta T_{flow}$ | 0.0 K   |

In the **Set temperature** mode, backup heating will heat to the set flow temperature without a reference sensor. The value  $\Delta T_{flow}$  will be automatically added to the boiler set temperature in order to compensate for e. g. the heat loss in the pipes. This can be used with modulating boilers which provide direct backup heating without a store.

|              |         |
|--------------|---------|
| Afterheating | E 12:41 |
| ► Mode       | Zone    |
| Sensor 1     | S3      |
| Sensor 2     | S4      |

Separate relays can be allocated to a demand and to a boiler loading pump (free relays or shared relays/demand 1, 2 or pump 1, 2 respectively). If **shared relays** are used and have been adjusted and allocated, the parameters **Boiler protection**, **Demand**, **Overrun** become active, provided they have previously been adjusted.

|                                            |         |
|--------------------------------------------|---------|
| Afterheating                               | E 12:42 |
| ► Start. time                              | 0 min   |
| <input checked="" type="checkbox"/> Demand |         |
| Relay                                      | Dem. 1  |

If the Correction mode **Day/Off**, **Room/Off** or **Outdoor/Off** is selected, the heating circuits and the backup heating are completely switched off during night operation. If the system has a store, the **Starting time** can be used for activating the backup heating before the day operation in order to heat the store to a sufficiently high temperature.

|                                                       |         |
|-------------------------------------------------------|---------|
| Afterheating                                          | E 12:42 |
| <input checked="" type="checkbox"/> Boiler loading p. |         |
| Relay                                                 | Pump 1  |
| ► <input type="checkbox"/> SFB Off                    |         |

If **SFB Off** is activated, backup heating will be suppressed as long as a solid fuel boiler is switched on, which has previously been activated in the **Arrangement/Optional functions** menu.

|                                  |         |
|----------------------------------|---------|
| Afterheating                     | E 12:42 |
| <input type="checkbox"/> SFB Off |         |
| ► Funct. Deactivated             | back    |

At first, backup heating is activated and can be temporarily deactivated.

### DHW priority

If the parameter **DHW priority** is activated, the heating circuit will be switched off and the backup heating be suppressed as long as DHW heating takes place, which has previously been activated in the **Heating/Optional functions** menu.

## Remote access

With the parameter **Remote access** different types of remote access to the controller can be activated.

|                                                   |         |
|---------------------------------------------------|---------|
| HC 1                                              | E 12:43 |
| <input checked="" type="checkbox"/> Remote access |         |
| ▶ Sen. RC                                         | S7      |
| <input type="checkbox"/> Valve                    |         |

In the sensor selection menu, only outputs which have previously been selected as the input for remote access in the **Inputs/Outputs** menu will be available.

|                                       |         |
|---------------------------------------|---------|
| Sensor selec.                         | E 12:45 |
| ▶ <input type="checkbox"/> Controller |         |
| S7                                    |         |
| S8                                    |         |

The following types of remote access are possible:

**Remote control:** A device which allows manual adjustment of the heating curve, thus influencing the set flow temperature.

→ In order to use a remote control, set the corresponding input to **Remote control**.

**Room control unit:** A device incorporating a remote control as well as an additional operating mode switch.

→ In order to use a room control unit, set the corresponding input to **OMS**.

The operating mode switch of the room control unit is used for adjusting the operating mode of the controller. If a room control unit is used, the operating mode can be adjusted by means of the room control unit only. The controller menu only allows the activation of the operating mode **Holiday**.

**Remote access with the app:** In addition to the wireline possibilities of remote access, an app can be used as well.

|                                  |         |
|----------------------------------|---------|
| Sensor selec.                    | E 16:47 |
| <input type="checkbox"/> Virtual |         |
| ▶ VF1                            |         |
| VF2                              |         |

→ In order to use an app, adjust the corresponding input to **VF1**.

If you use an app, the operating mode can be adjusted in the controller menu as well as in the app.

## Valve option

|                                  |         |
|----------------------------------|---------|
| HC 2 static                      | E 12:46 |
| ▶ <input type="checkbox"/> Valve |         |
| Sen. Frost                       | Flow    |
| TFrost                           | 5 °C    |

The **Valve** option can be used for allocating a relay which switches in parallel to the heating circuit (free relays or shared relays/valve 1, 2).

## Antifreeze function

The antifreeze function of the heating circuit can be used to temporarily activate an inactive heating circuit during sudden temperature drop in order to protect it against frost damage.

The temperature at the allocated antifreeze sensor **Sen. Frost** is monitored. If the temperature falls below the adjusted antifreeze temperature **TFrost**, the heating circuit will be activated until the antifreeze temperature is exceeded by 2 K, but at least for 30 min.

## Chimney sweeper function

The chimney sweeper function can be used for enabling a quick access to measurement conditions without menu operation for the chimney sweeper.

|                                                     |           |
|-----------------------------------------------------|-----------|
| HC 2 static                                         | E 12:47   |
| <input checked="" type="checkbox"/> Chimney sweeper |           |
| ▶ <input checked="" type="checkbox"/> HC linking    |           |
| Funct.                                              | Activated |

The chimney sweeper function is activated in all heating circuits by default. The chimney sweeper mode can be activated by pressing button ⑥ for 5 s

In the chimney sweeper mode, the heating circuit mixer opens, the heating circuit pump and the backup heating contact are activated. While the chimney sweeper mode is active, the directional pad is flashing red. Additionally, **Chimney sweeper** and a countdown of 30 min are indicated on the display.

When the countdown has elapsed, the chimney sweeper mode is automatically deactivated. If, during the countdown, button ⑥ is again pressed for more than 5 s, the chimney sweeper mode will stop.

Beginning with the second heating circuit, all heating circuits offer the parameter **HC linking**. Using this parameter, the heating circuits adopt the operating mode of the first heating circuit. If you wish to adjust the operating mode of the heating circuits separately, deactivate the linking option.

### Heating/Heating circuits/new HC ... / Internal or Module 1 ... 5

| Adjustment channel  | Description                      | Adjustment range/selection | Factory setting          |
|---------------------|----------------------------------|----------------------------|--------------------------|
| HC pump             | Heating circuit pump             | system dependent           | system dependent         |
| Mixer open          | Relay selection mixer open       | system dependent           | system dependent         |
| Mixer closed        | Relay selection mixer closed     | system dependent           | system dependent         |
| Interval            | Mixer interval                   | 1 ... 20 s                 | 4 s                      |
| Heat. sys.          | Heating system selection         | Curve, Constant            | PWM characteristic curve |
| Heating curve       | Heating curve                    | 0.3 ... 3.0                | 1.0                      |
| Set temp.           | Set temperature                  | 10 ... 100 °C              | 25 °C                    |
| Room influence      | Room influence option            | Yes, No                    | No                       |
| Room factor         | Room influence factor            | 1 ... 10                   | 5                        |
| Room therm.         | Room thermostats sub-menu        | -                          | -                        |
| Room therm. 1 ... 5 | Room thermostat option (1 ... 5) | Yes, No                    | No                       |
| Type                | Room thermostat type selection   | Sensor, Switch             | Sensor                   |
| RTH sen.            | RTH input allocation             | system dependent           | system dependent         |
| TambSet             | Room temperature                 | 10 ... 30 °C               | 18 °C                    |
| Hysteresis          | RTH hysteresis                   | 0.5 ... 20.0 K             | 0.5 K                    |
| Timer               | RTH timer                        | Yes, No                    | No                       |
| Correction          | Correction                       | 1 ... 20 K                 | 3 K                      |
| Relay               | RTH relay selection              | system dependent           | system dependent         |
| RTH                 | Room thermostat                  | Activated, Deactivated     | Activated                |
| HC off              | Heating circuit off option       | Yes, No                    | No                       |

| Adjustment channel | Description                                                        | Adjustment range/selection                        | Factory setting  |
|--------------------|--------------------------------------------------------------------|---------------------------------------------------|------------------|
| Sensor Flow        | Flow sensor selection                                              | system dependent                                  | system dependent |
| Tflowmin           | Minimum flow temperature                                           | 20 ... 89 °C                                      | 20 °C            |
| Tflowmax           | Maximum flow temperature                                           | 21 ... 90 °C                                      | 50 °C            |
| Pump off           | Deactivation of the heating circuit pump when Tflowmax is exceeded | Yes, No                                           | No               |
| Sen. Outd.         | Outdoor sensor selection                                           | system dependent                                  | S2               |
| Day correction     | Day correction                                                     | -5 ... +45 K                                      | 0 K              |
| Night corr.        | Night correction                                                   | -20 ... +30 K                                     | -5 K             |
| Timer              | Timer option                                                       | Yes, No                                           | No               |
| Mode               | Correction mode selection                                          | Day / night, Day / Off, Room / Off, Outdoor / Off | Day / night      |
| Sen. Room          | Room sensor                                                        | system dependent                                  | system dependent |
| TLimit             | Limit temperature                                                  | -20 ... +30 °C                                    | 16 °C / 0 °C     |
| Timer HC           | Heating circuit timer                                              | Yes, No                                           | No               |
| TSummer            | Summer temperature day                                             | 0 ... 40 °C                                       | 20 °C            |
| Daytime on         | Daytime on                                                         | 00:00 ... 23:45                                   | 00:00            |
| Daytime off        | Daytime off                                                        | 00:00 ... 23:45                                   | 00:00            |
| TNight             | Summer temperature night                                           | 0 ... 40 °C                                       | 14 °C            |
| Afterheating       | Backup heating option                                              | Yes, No                                           | No               |
| Mode               | Backup heating mode selection                                      | Therm., Zone, Set temp.                           | Therm.           |
| Sensor 1           | Reference sensor 1                                                 | system dependent                                  | system dependent |
| Sensor 2           | Reference sensor 2 (if mode = Zone)                                | system dependent                                  | system dependent |
| ΔTon               | Switch-on temperature difference                                   | -15.0 ... 44.5 K                                  | 3 K              |
| ΔToff              | Switch-off temperature difference                                  | -14.5 ... 45.0 K                                  | 5 K              |
| ΔTFlow             | Increase for the set flow temperature                              | 0 ... 20 K                                        | 0 K              |
| Start. time        | Backup heating starting time                                       | 0 ... 120 min                                     | 0 min            |
| Demand             | Demand option                                                      | Yes, No                                           | No               |
| Relay              | Relay selection                                                    | system dependent                                  | system dependent |
| Boiler loading p.  | Boiler loading pump option                                         | Yes, No                                           | No               |
| Relay              | Relay selection                                                    | system dependent                                  | system dependent |
| SFB Off            | Solid fuel boiler off option                                       | Yes, No                                           | No               |
| Funct.             | De/activation of the backup heating                                | Activated, Deactivated                            | Activated        |
| DHW priority       | DHW priority option                                                | Yes, No                                           | No               |
| Remote access      | Remote access option                                               | Yes, No                                           | No               |
| Sen. RC            | Remote access input selection                                      | system dependent                                  | system dependent |

| Adjustment channel | Description                                     | Adjustment range/selection   | Factory setting  |
|--------------------|-------------------------------------------------|------------------------------|------------------|
| Valve              | Option valve in parallel to the heating circuit | Yes, No                      | No               |
| Relay              | Relay selection (valve)                         | system dependent             | system dependent |
| Sen. Frost         | Antifreeze sensor                               | Flow, Outdoor                | Flow             |
| TFrost             | Antifreeze temperature                          | +4...+10 °C/<br>-20...+10 °C | +5 °C/0 °C       |
| Chimney sweeper    | Chimney sweeper option                          | Yes, No                      | Yes              |
| Linking            | Linking option Operating mode (HC2...7)         | Yes, No                      | Yes              |
| Funct.             | De/activation of the heating circuit            | Activated/Deactivated        | Activated        |

### Screed drying

This function is used for time- and temperature-controlled screed drying in selectable heating circuits.

|                 |         |
|-----------------|---------|
| Heating         | E 12:50 |
| HCs             |         |
| Opt. functions  |         |
| ► Screed drying |         |



#### Note:

The screed drying function is blocked against the chimney sweeper function. In order to activate the screed drying function, the chimney sweeper function must be deactivated in all heating circuits.

The heating circuits can be selected in the **Heating/Screed drying** menu. At the end of this menu, the function can be set to standby by using the "Activated" item.

|               |         |
|---------------|---------|
| Screed drying | E 12:51 |
| ► HCs         | -       |
| TStart        | 20 °C   |
| TMax          | 30 °C   |

If the button is pressed and held down for at least 5 s, the screed drying programme will start.

The message **Screed drying** will be indicated on the display and the remaining time will be indicated as a countdown (dd:hh). During this process, the directional pad is flashing green.

|                |                    |
|----------------|--------------------|
| Screed drying  |                    |
| ► Phase        | Heating            |
| Remaining time | 14 d, 23 h, 59 min |

If button is pressed again and held down for at least 5 s, the screed drying programme will be cancelled. For this reason, a security enquiry appears. If you wish to interrupt the screed drying function, confirm the security enquiry.

|               |    |
|---------------|----|
| Screed drying |    |
| Cancel?       | No |

At the beginning of the screed drying function, the heating circuits selected are put into operation for the adjusted **Rise time** with the start temperature as the set flow temperature. Afterwards, the set flow temperature increases in steps by the adjustable rise value for the duration of the adjustable rise time until the holding temperature is reached. After the holding time has elapsed, the set flow temperature is reduced in steps until the start temperature is reached again.

|               |         |
|---------------|---------|
| Screed drying | E 12:52 |
| ► Rise        | 2 K     |
| Rise time     | 24 h    |
| tBacking      | 5 d     |

If the set flow temperature is not reached within 24 hours or after the rise time respectively, or if it is constantly exceeded, the screed drying function will be cancelled.

The heating circuit switches off and an error message is displayed. The directional pad flashes red.

Error 1: flow sensor defective

Error 2: the flow temperature is higher than the maximum flow temperature + 5 min for over 5 K

Error 3: the flow temperature is higher than the holding temperature + rise value for over 30 min

Error 4: the flow temperature is higher than the set flow temperature + rise value for over 2 h

Error 5: the flow temperature is lower than the set flow temperature - rise value for over a rise time period

During screed drying of the heating circuits selected, the other heating circuits run corresponding to their operating modes.

Button ⑦ can be used any time for changing to the status or main menu of the controller in order to carry out adjustments.

When the screed drying function has been successfully completed, the corresponding heating circuits change to their operating modes selected.

Screed drying will automatically be deactivated. The chimney sweeper function will be activated in all heating circuits.



#### Note:

Make sure the heating circuits are supplied with heat from a heat source (backup heating).

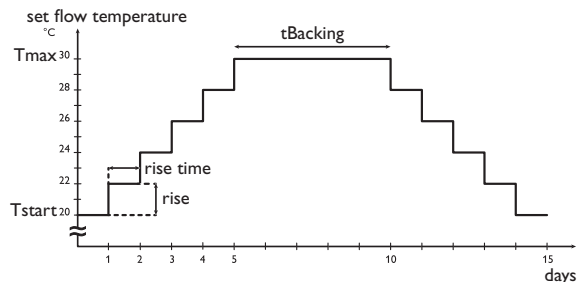


#### Note:

If an SD card has been inserted into the slot, a screed protocol will be generated.

### Heating/Screed drying

| Adjustment channel | Description               | Adjustment range/selection | Factory setting  |
|--------------------|---------------------------|----------------------------|------------------|
| HCs                | Heating circuit selection | HC1 ... 7                  | system dependent |
| TStart             | Start temperature         | 10 ... 30 °C               | 20 °C            |
| TMax               | Holding temperature       | 20 ... 60 °C               | 30 °C            |
| Rise               | Rise                      | 1 ... 10 K                 | 2 K              |
| Rise time          | Rise time                 | 1 ... 24 h                 | 24 h             |
| tBacking           | Tmax holding time         | 1 ... 20 d                 | 5 d              |
| Funct.             | Activation/Deactivation   | Activated/Deactivated      | Deactivated      |



The diagram shows the parameters of the screed drying with the factory settings.

### 6.3 Optional functions

Add new function E 12:52  
 ▶ Th. Disinfection  
 DHW heating  
 Circulation

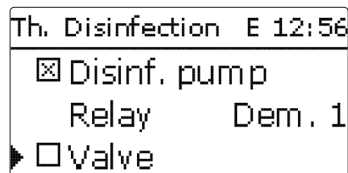
In this menu, optional functions can be selected and adjusted for the heating part of the arrangement.

By selecting **Add new function**, different pre-programmed functions can be selected. The optional functions are available as long as free relays are available.

Th. Disinfection E 12:55  
 ▶ Mode Therm.  
 Sensor 1 S6  
 Interval 1d 0h

When a function is selected, a sub-menu opens in which all adjustments required can be made.

In this sub-menu, a circulating pump relay can be allocated to the function. A relay switching in parallel to the corresponding pump can be selected in the **Valve** menu.



All optional functions of the heating contain the menu items **Demand** and **Boiler loading pump** which can be used for controlling a heat generator for backup heating.

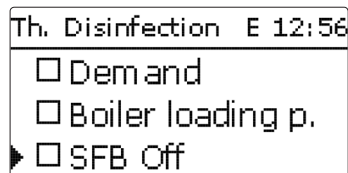
They can be activated separately or in common.

In the **Demand** menu, an backup heating demand relay can be allocated to the function. All free relays are available for selection.

A shared relay **Demand 1/2** can also be selected in this menu (see page 18).

In the **Boiler loading pump** menu, a loading pump can be allocated to the backup heating. Not only is it possible to directly allocate a relay, it is also possible to select a shared relay **Pump 1/2**. When selecting shared relays, further options such as the boiler protection, start-up or overrun function are available (see page 18).

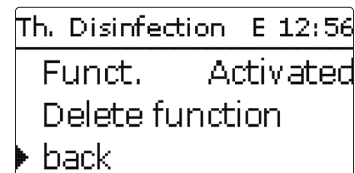
If the parameter **SFB Off** is activated, backup heating will be suppressed as long as a solid fuel boiler is switched on, which has previously been activated in the **Arrangement/Optional functions** menu.



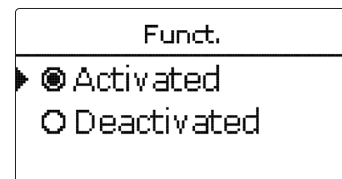
When a function has been selected and adjusted, it will appear in the **Opt. functions** menu above the menu item **Add new function**.

This allows an easy overview of functions already activated.

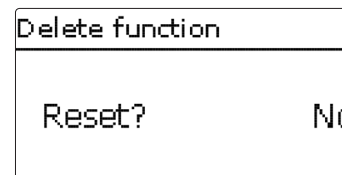
An overview about which sensor has been allocated to which component and which relay has been allocated to which function is given in the **Status/Service** menu.



At the end of each optional function sub-menu, the menu items **Function** and **Delete function** are available.



With the menu item **Function**, an optional function already selected can be temporarily deactivated or re-activated respectively. All adjustments remain stored, the allocated relays remain occupied and cannot be allocated to another function.



If the menu item **Delete function** is confirmed by pressing button (5), a security enquiry appears. The setting can be changed between **Yes** and **No** by pressing buttons (2) and (4). If Yes has been selected and confirmed by pressing button (5), the function is deleted and the corresponding available again.

## DHW heating

|             |         |
|-------------|---------|
| DHW heating | E 12:57 |
| ► Sensor 1  | S7      |
| Ton         | 40 °C   |
| Toff        | 45 °C   |

The DHW heating is used for demanding a backup heating for heating the DHW store.

| Mode       |
|------------|
| ○ Zone     |
| ► ● Therm. |

For the DHW heating, 2 different modes are available:

### Thermal mode

The allocated demand relay is switched on when the temperature at the allocated sensor 1 falls below the adjusted switch-on temperature. If the temperature at the allocated sensor exceeds the adjusted switch-off temperature, the relay is switched off.

### Zone mode

If the Zone mode is selected, the switch-on and switch-off conditions must be fulfilled at 2 sensors for the relay to switch on or off respectively.

If the **Load. temp.** option is activated, the actuator of the transmission station controls the outlet temperature at the secondary side to **Toff** + **ΔTFlow**.

|                                                      |         |
|------------------------------------------------------|---------|
| DHW heating                                          | E 12:58 |
| ► <input type="checkbox"/> Timer                     |         |
| <input checked="" type="checkbox"/> DHW loading p... |         |
| Relay                                                | Dem. 1  |

When the **Timer** option is activated, a timer is indicated in which time frames for the function can be adjusted.



### Note:

For information on timer adjustment see page 10.

## Heating/Opt. functions/Add new function/DHW heating

| Adjustment channel | Description                                       | Adjustment range/selection            | Factory setting  |
|--------------------|---------------------------------------------------|---------------------------------------|------------------|
| DHW heating        | DHW heating                                       | system dependent                      | system dependent |
| Mode               | Mode                                              | Therm., Zone                          | Therm.           |
| Sensor 1           | Reference sensor 1                                | system dependent                      | system dependent |
| Sensor 2           | Reference sensor 2 (if mode = Zone)               | system dependent                      | system dependent |
| Ton                | Switch-on temperature                             | 0 ... 79 °C                           | 40 °C            |
| Toff               | Switch-off temperature                            | 1 ... 80 °C                           | 45 °C            |
| Load. temp.        | Increase for Toff                                 | Yes, No                               | system dependent |
| ΔTFlow             | Increase for set temperature transmission station | 10 ... 20 K                           | 20 K             |
| Timer              | Timer option                                      | Yes, No                               | No               |
| Timer DHW1         | Timer                                             | 00:00 ... 23:45                       | -                |
| Day selection      | Day selection                                     | All days, Monday ... Sunday, Continue | -                |
| DHW loading p...   | DHW loading pump option                           | Yes, No                               | Yes              |
| Relay              | Relay selection DHW loading pump                  | system dependent                      | system dependent |
| Valve              | Valve option                                      | Yes, No                               | No               |
| Relay              | Relay selection                                   | system dependent                      | system dependent |
| Demand             | Demand option                                     | Yes, No                               | No               |
| Relay              | Relay selection                                   | system dependent                      | system dependent |
| Boiler loading p.  | Boiler loading pump option                        | Yes, No                               | No               |
| Relay              | Loading pump relay selection                      | system dependent                      | system dependent |
| SFB Off            | Solid fuel boiler off option                      | Yes, No                               | No               |
| Funct.             | Activation/Deactivation                           | Activated/Deactivated                 | Activated        |
| Delete function    |                                                   |                                       |                  |
| back               |                                                   |                                       |                  |

## Thermal disinfection

This function helps to contain the spread of Legionella in DHW stores by systematically activating the backup heating.

One or two sensors can be selected for this function.

For thermal disinfection, the temperature at the allocated sensor has to be monitored. Protection is ensured when, during the monitoring period, the disinfection temperature is continuously exceeded for the entire disinfection period.

The monitoring period starts as soon as the temperature at the allocated sensor falls below the disinfection temperature. When the monitoring period ends, the allocated reference relay activates the backup heating. The disinfection period starts, if the temperature at the allocated sensor exceeds the disinfection temperature.

Thermal disinfection can only be completed when the disinfection temperature is exceeded for the duration of the disinfection period without any interruption.

If the Zone mode is selected, the switch-on and switch-off conditions must be fulfilled at 2 sensors for the relay to switch on or off respectively.

|                          |       |
|--------------------------|-------|
| Th. Disinfection E 12:59 |       |
| Interval                 | 1d 0h |
| Temperature              | 60 °C |
| ▶ Duration               | 1.0 h |

## Starting time delay

If the starting delay option is activated, a starting time for the thermal disinfection with starting delay can be adjusted. The activation of the backup heating is then delayed until that starting time after the monitoring period has ended.

If the monitoring period ends, for example, at 12:00 o'clock, and the starting time has been set to 18:00, the reference relay will be energised with a delay of 6 hours at 18:00 instead of 12:00 o'clock.

|                                                   |       |
|---------------------------------------------------|-------|
| Th. Disinfection E 12:59                          |       |
| ▶ <input checked="" type="checkbox"/> Start. time |       |
| Start. time                                       | 20:00 |
| Hyst. off                                         | 5 K   |

## Heating/Opt. functions/Add new function/Th. disinfection

| Adjustment channel | Description                                   | Adjustment range / selection | Factory setting  |
|--------------------|-----------------------------------------------|------------------------------|------------------|
| Mode               | Mode selection                                | Therm., Zone                 | Therm.           |
| Sensor 1           | Reference sensor 1 selection                  | system dependent             | system dependent |
| Sensor 2           | Reference sensor 2 selection (if mode = Zone) | system dependent             | system dependent |
| Interval           | Monitoring period                             | 0 ... 30, 1 ... 23 (dd:hh)   | 1d 0h            |
| Temperature        | Disinfection temperature                      | 45 ... 90 °C                 | 60 °C            |
| Duration           | Disinfection period                           | 0.5 ... 24.0 h               | 1.0 h            |
| Start. time        | Starting delay option                         | Yes, No                      | No               |
| Start. time        | Starting time                                 | 00:00 ... 23:30              | 20:00            |
| Hyst. on           | Switch-on hysteresis                          | 2 ... 20 K                   | 5 K              |
| Hyst. off          | Switch-off hysteresis                         | 1 ... 19 K                   | 2 K              |
| Disinf. pump       | Disinfection pump option                      | Yes, No                      | Yes              |
| Relay              | Disinfection pump relay                       | system dependent             | system dependent |
| Valve              | Valve option                                  | Yes, No                      | No               |
| Relay              | Relay Valve                                   | system dependent             | system dependent |
| Demand             | Demand relay selection                        | Yes, No                      | No               |
| Relay              | Relay Demand                                  | system dependent             | system dependent |
| Boiler loading p.  | Option boiler loading pump                    | Yes, No                      | No               |
| Relay              | Relay selection Boiler loading pump           | system dependent             | system dependent |
| SFB Off            | Solid fuel boiler off option                  | Yes, No                      | No               |
| Funct.             | Activation / Deactivation                     | Activated / Deactivated      | Activated        |

## Circulation

|             |         |
|-------------|---------|
| Circulation | E 12:59 |
| ▶ Mode      | Thermal |
| Sensor      | S7      |
| Ton         | 40 °C   |

The **Circulation** function can be used for controlling a circulation pump. For the control logic, 5 different modes are available:

- Demand
- Thermal
- Timer
- Demand + Timer
- Thermal + Timer

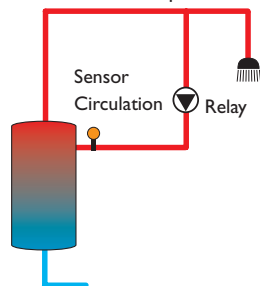
If one of the variants is selected, the corresponding adjustment channels will appear.

### Demand

The switch-on condition is fulfilled, if a demand is being activated for the adjusted switch-on delay (contact closed). The switch-on condition is then met for the adjusted (minimum) runtime. The condition will then be ignored for the adjusted break time, the circulation will be in the break status.

### Thermal

The temperature at the allocated sensor is monitored. The allocated relay switches on when the temperature falls below the adjusted switch-on temperature. If the temperature exceeds the switch-off temperature, the relay switches off.



## Timer

The relay is switched on during the adjusted time frames, outside of them it switches off. For information on how to adjust the timer, see below.

### Demand + Timer

The relay operates when the switch-on conditions of both above mentioned variants are fulfilled.

### Thermal + Timer

The relay operates when the switch-on conditions of both above mentioned variants are fulfilled.

| Mode                                       |
|--------------------------------------------|
| <input type="radio"/> Therm. + Timer       |
| <input type="radio"/> Timer                |
| ▶ <input checked="" type="radio"/> Thermal |



### Note:

If the flow switch is connected to the input S1 ... S8, continuity must be detected for at least 5 s for the controller to react, 1s if the flow switch is connected to an impulse input (S9).

|                                                |         |
|------------------------------------------------|---------|
| Circulation                                    | E 13:00 |
| ▶ Timer                                        | »»      |
| <input checked="" type="checkbox"/> Circ. pump |         |
| Relay                                          | Dem. 1  |

When the **Timer**, **Demand + Timer** or **Therm. + Timer** variant is activated, a timer is indicated in which time frames for the function can be adjusted.



### Note:

For information on timer adjustment see page 10.

## Heating/Opt. functions/Add new function/Circulation

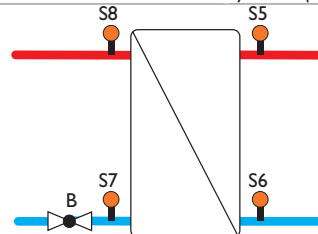
| Adjustment channel | Description                  | Adjustment range/ selection                           | Factory setting  |
|--------------------|------------------------------|-------------------------------------------------------|------------------|
| Mode               | Variant                      | Demand, Thermal, Timer, Demand+Timer, Therm.+ - Timer | Thermal          |
| Sensor             | Circulation sensor selection | system dependent                                      | system dependent |
| Ton                | Switch-on temperature        | 10 ... 59 °C                                          | 40 °C            |
| Toff               | Switch-off temperature       | 11 ... 60 °C                                          | 45 °C            |
| Delay              | Demand switch-on delay       | 0 ... 3 s                                             | 0 s              |
| Runtime            | Runtime                      | 01:00 ... 15:00 min                                   | 03:00 min        |
| Break time         | Break time                   | 10 ... 60 min                                         | 30 min           |
| Timer              | Time frame adjustment        | 00:00 ... 23:45                                       | -                |
| Day selection      | Day selection                | All days, Monday ... Sunday, Continue                 | -                |
| Circ. pump         | Circulation pump option      | Yes, No                                               | Yes              |
| Relay              | Relay selection              | system dependent                                      | system dependent |
| Valve              | Valve option                 | Yes, No                                               | No               |
| Relay              | Relay selection              | system dependent                                      | system dependent |
| Demand             | Demand option                | Yes, No                                               | No               |
| Relay              | Relay selection              | system dependent                                      | system dependent |
| Boiler loading p.  | Boiler loading pump option   | Yes, No                                               | No               |
| Relay              | Relay selection              | system dependent                                      | system dependent |
| SFB Off            | Solid fuel boiler off option | Yes, No                                               | No               |
| Funct.             | Activation/Deactivation      | Activated/Deactivated                                 | Activated        |

## Transmission station

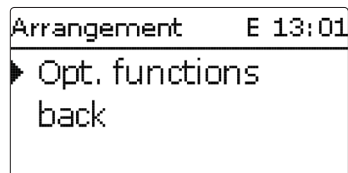
The **Transmission station** function is used for controlling the temperature at the flow of the secondary circuit of the transmission station to the temperature required by the loads (e.g. heating circuit). If the function is activated, the transmission station is available as the virtual relay **Tr.st.** in the relay allocation channels of the demands. Therefore, several heating circuits and optional functions (heating) can demand the same heat source. The **return maximum limitation** controls the temperature at the return sensor of the primary circuit so that it reaches the adjusted temperature **TMax** in order to avoid transferring too high temperatures to the local heating grid.

### Heating/Opt. functions/Add new function/Transm. station

| Adjustment channel | Description                                | Adjustment range/ selection | Factory setting  |
|--------------------|--------------------------------------------|-----------------------------|------------------|
| Primary            | Primary circuit                            |                             |                  |
| Sen. Flow          | Flow sensor primary circuit                | system dependent            | S8               |
| Sen. Return        | Return sensor primary circuit              | system dependent            | S7               |
| Actuator           | Actuator primary circuit                   | system dependent            | B                |
| RE limitation      | Return maximum limitation primary circuit  | Yes, No                     | Yes              |
| TMax               | Return maximum temperature primary circuit | 10 ... 100 °C               | 50 °C            |
| Secondary          | Secondary circuit                          |                             |                  |
| Sen. Flow          | Flow sensor secondary circuit              | system dependent            | S5               |
| Sen. Return        | Return sensor secondary circuit            | system dependent            | S6               |
| Set temp.          | Set temperature option secondary circuit   | Yes, No                     | Nein             |
| Tset               | Set temperature secondary circuit          | 10 ... 100 °C               | 40 °C            |
| Module             | Changeover module option                   | Yes, No                     | system dependent |
| Pump               | Relay selection pump                       | system dependent            | system dependent |
| Valve              | Relay selection valve                      | system dependent            | system dependent |



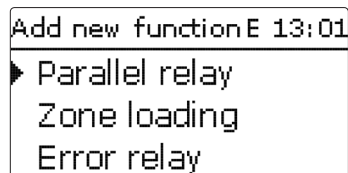
## 7 Arrangement



In this menu, all adjustments for the non-heating part of the arrangement can be made.

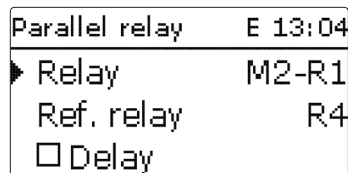
A range of optional functions can be selected and adjusted.

### 7.1 Optional functions



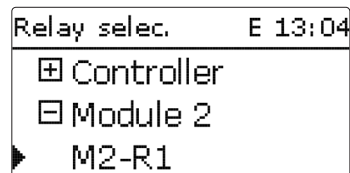
In this menu, additional functions can be selected and adjusted for the arrangement.

By selecting **Add new function**, different pre-programmed functions can be selected. The optional functions are available as long as free relays are available.



When a function is selected, a sub-menu opens in which all adjustments required can be made.

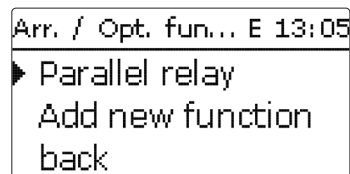
With this sub-menu, a relay and, if necessary, certain system components can be allocated to the function.



The menu item **Relay selec.** is available in all optional functions. Therefore, it will not be explained in the individual function descriptions.

With this menu item, a relay can be allocated to the function. All free relays are available for selection.

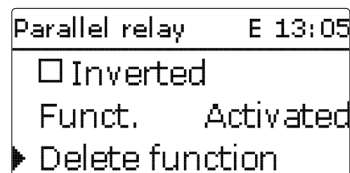
In the sub-menu **Controller**, all free relays of the controller are displayed. If external modules are connected and registered, their relays will be displayed in corresponding sub-menus.



When a function has been selected and adjusted, it will appear in the **Opt. functions** menu above the menu item **Add new function**.

This allows an easy overview of functions already activated.

An overview about which sensor has been allocated to which component and which relay has been allocated to which function is given in the **Status / Meas. / Balance values** menu.



At the end of each optional function sub-menu, the menu items **Function** and **Delete function** are available.

| Funct.                                                                          |
|---------------------------------------------------------------------------------|
| <input checked="" type="radio"/> Activated<br><input type="radio"/> Deactivated |

With the menu item **Function**, an optional function already selected can be temporarily deactivated or re-activated respectively. All adjustments remain stored, the allocated relays remain occupied and cannot be allocated to another function.

| Delete function                |
|--------------------------------|
| Reset?                      No |

If the menu item **Delete function** is confirmed by pressing button ⑤, a security enquiry appears. The setting can be changed between **Yes** and **No** by pressing buttons ② and ④. If Yes has been selected and confirmed by pressing button ⑤, the function is deleted and available under **Add new function** again. The corresponding relays are available again.

## Parallel relay

| Parallel relay                 | E 13:04 |
|--------------------------------|---------|
| ▶ Relay                        | M2-R1   |
| Ref. relay                     | R4      |
| <input type="checkbox"/> Delay |         |

## Arrangement/Opt. functions/Add new function/Parallel relay

| Adjustment channel | Description               | Adjustment range/selection | Factory setting  |
|--------------------|---------------------------|----------------------------|------------------|
| Relay              | Relay selection           | system dependent           | system dependent |
| Ref. relay         | Reference relay selection | system dependent           | system dependent |
| Delay              | Delay option              | Yes, No                    | No               |
| Duration           | Delay time                | 1 ... 30 min               | 1 min            |
| Overrun            | Overrun option            | Yes, No                    | No               |
| Duration           | Overrun time              | 1 ... 30 min               | 1 min            |
| Inverted           | Inverted switching option | Yes, No                    | No               |
| Funct.             | Activation/Deactivation   | Activated/Deactivated      | Activated        |



### Note:

If a relay is in the manual mode, the selected parallel relay will not be energised.

The **Parallel relay** function can be used for operating an allocated parallel relay alongside a selected reference relay. With this function, e. g. a valve can be controlled in parallel to the pump via a separate relay.

If the **Overrun** option is activated, the parallel relay remains switched on for the adjusted **overrun time** after the reference relay has been switched off.

If the **Delay** option is activated, the parallel relay will be energised after the adjusted delay time has elapsed. If the reference relay is switched off again during the delay time, the parallel relay will not be switched on at all.

If the **Inverted** option is activated, the parallel relay switches on when the reference relay switches off and vice versa.

|                |         |
|----------------|---------|
| Mixer          | E 13:06 |
| ▶ Relay closed | M2-R2   |
| Relay open     | M2-R1   |
| Sensor         | M2-S1   |

### Arrangement / Opt. functions / Add new function / Mixer

| Adjustment channel | Description                  | Adjustment range / selection | Factory setting  |
|--------------------|------------------------------|------------------------------|------------------|
| Relay closed       | Relay selection mixer closed | system dependent             | system dependent |
| Relay open         | Relay selection mixer open   | system dependent             | system dependent |
| Sensor             | Sensor selection             | system dependent             | system dependent |
| TMixer             | Mixer target temperature     | 0 ... 130 °C                 | 60 °C            |
| Interval           | Mixer interval               | 1 ... 20 s                   | 4 s              |
| Funct.             | Activation/Deactivation      | Activated/Deactivated        | Activated        |

The **Mixer** function can be used to adjust the actual flow temperature to the desired **mixer target temperature**. The mixer is opened or closed in pulses depending on this deviation. The pulses are determined by the adjustable **Interval**. The pause is determined by the difference between the actual value and the set value.

|          |           |
|----------|-----------|
| Mixer    | E 13:06   |
| ▶ TMixer | 60 °C     |
| Interval | 4 s       |
| Funct.   | Activated |

### Zone loading

|              |         |
|--------------|---------|
| Zone loading | E 13:06 |
| ▶ Relay      | M2-R4   |
| Sensor top   | M2-S1   |
| Sensor base  | M2-S2   |

The **Zone loading** function can be used for loading a store zone between 2 sensors (sensor top and sensor base). For monitoring the switch-on and switch-off conditions, 2 sensors are used. The switch-on and switch-off temperatures **Ton** and **Toff** are used as reference parameters.

If the measured temperatures at both allocated sensors fall below the adjusted switching threshold **Ton**, the relay is energised. It is switched off again when the temperature at both sensors has exceeded **Toff**.

If one of the two sensors is defective, zone loading is suppressed or switched off.

|                                  |         |
|----------------------------------|---------|
| Zone loading                     | E 13:07 |
| Ton                              | 45 °C   |
| Toff                             | 60 °C   |
| ▶ <input type="checkbox"/> Timer |         |

When the **Timer** option is activated, a timer is indicated in which time frames for the function can be adjusted.



#### Note:

For information on timer adjustment see page 10.

### Arrangement / Opt. functions / Add new function / Zone loading

| Adjustment channel | Description                   | Adjustment range / selection          | Factory setting  |
|--------------------|-------------------------------|---------------------------------------|------------------|
| Relay              | Relay selection               | system dependent                      | system dependent |
| Sensor top         | Top sensor selection          | system dependent                      | system dependent |
| Sensor base        | Base sensor selection         | system dependent                      | system dependent |
| Ton                | Boiler switch-on temperature  | 0 ... 94 °C                           | 45 °C            |
| Toff               | Boiler switch-off temperature | 1 ... 95 °C                           | 60 °C            |
| Timer              | Timer option                  | Yes, No                               | No               |
| Timer              | Timer                         | -                                     | -                |
| Day selection      | Day selection                 | All days, Monday ... Sunday, Continue | -                |
| Timer              | Time frame adjustment         | 00:00 ... 23:45                       | -                |
| Funct.             | Activation/Deactivation       | Activated/Deactivated                 | Activated        |

## Heat exchange

|               |         |
|---------------|---------|
| Heat exchange | E 13:07 |
| ► Relay       | M2-R5   |
| Sen. Source   | S8      |
| Sen. Sink     | M2-S6   |

### Arrangement/Opt. functions/Add new function/ Heat exchange

| Adjustment channel | Description                                   | Adjustment range/selection            | Factory setting  |
|--------------------|-----------------------------------------------|---------------------------------------|------------------|
| Relay              | Relay selection                               | system dependent                      | system dependent |
| Sen. Source        | Heat source sensor selection                  | system dependent                      | system dependent |
| Sen. Sink          | Heat sink sensor selection                    | system dependent                      | system dependent |
| ΔTon               | Switch-on temperature difference              | 1.0 ... 30.0 K                        | 6.0 K            |
| ΔToff              | Switch-off temperature difference             | 0.5 ... 29.5 K                        | 4.0 K            |
| ΔTset              | Set temperature difference                    | 1.5 ... 40.0 K                        | 10.0 K           |
| Rise               | Rise                                          | 1.0 ... 20.0 K                        | 2.0 K            |
| Min speed          | Minimum speed                                 | 20 ... 100%                           | 100%             |
| Tmax               | Maximum temperature of the store to be loaded | 10 ... 95 °C                          | 60 °C            |
| Tmin               | Minimum temperature of the store to be loaded | 10 ... 95 °C                          | 10 °C            |
| Timer              | Timer                                         | -                                     | -                |
| Day selection      | Day selection                                 | All days, Monday ... Sunday, Continue | -                |
| Timer              | Time frame adjustment                         | 00:00 ... 23:45                       | -                |
| Funct.             | Activation/Deactivation                       | Activated/Deactivated                 | Activated        |

The **Heat exchange** function can be used for transferring heat from a heat source to a heat sink.

The allocated relay is energised when all switch-on conditions are fulfilled:

- the temperature difference between the allocated sensors has exceeded the switch-on temperature difference
- the temperature difference between the allocated sensors has not fallen below the switch-off temperature difference
- the temperature at the heat source sensor has exceeded the minimum temperature
- the temperature at the heat sink sensor has fallen below the maximum temperature
- one of the adjusted time frames is active (if the **Timer** option is selected)

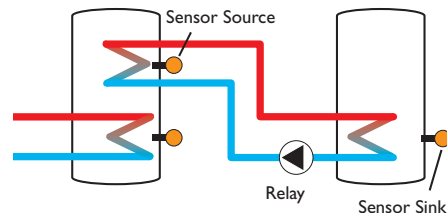
Speed control is deactivated by default. In order to activate speed control, reduce the minimum pump speed.

When the **Set temperature difference** is exceeded, pump speed control starts. If the temperature difference increases by the adjustable Rise value, the pump speed increases by 10 % respectively.



#### Note:

For information on timer adjustment see page 10.



### Return preheating

|               |         |
|---------------|---------|
| Ret. preheat. | E 13:08 |
| ► Relay       | M3-R1   |
| Sen. HS       | M3-S3   |
| Sen. Return   | M3-S2   |

### Arrangement/Opt. functions/Add new function/Ret. preheat.

| Adjustment channel | Description                       | Adjustment range/selection | Factory setting  |
|--------------------|-----------------------------------|----------------------------|------------------|
| Relay              | Relay selection                   | system dependent           | system dependent |
| Sen. HS            | Heat source sensor selection      | system dependent           | system dependent |
| Sen. Return        | Return sensor selection           | system dependent           | system dependent |
| ΔTon               | Switch-on temperature difference  | 2.0 ... 30.0 K             | 6.0 K            |
| ΔToff              | Switch-off temperature difference | 1.0 ... 29.0 K             | 4.0 K            |
| Summer off         | Summer switch-off option          | Yes, No                    | No               |
| Sensor             | Outdoor sensor selection          | system dependent           | system dependent |
| Toff               | Switch-off temperature            | 10 ... 60 °C               | 20 °C            |
| Funct.             | Activation/Deactivation           | Activated/Deactivated      | Activated        |

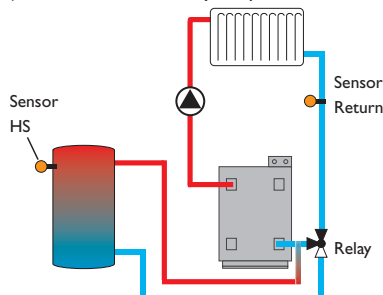
The **Return preheating** function can be used for transferring heat from a heat source to the heating circuit return.

The allocated relay is energised when all switch-on conditions are fulfilled:

- the temperature difference between the allocated sensors has exceeded the switch-on temperature difference
- the temperature difference between the allocated sensors has not fallen below the switch-off temperature difference
- if **Summer off** is activated, the temperature at the outdoor temperature sensor falls below the adjusted outdoor temperature value
- the temperature at the allocated sensor does not exceed the switch-off temperature (if the **Summer off** option is selected)

Speed control is deactivated by default. In order to activate speed control, reduce the minimum pump speed.

With the summer switch-off option, the return preheating can be suppressed outside the heating period. If the heating circuit concerned is controlled by the controller, the adjustments automatically adapt to the heating circuit.



**Solid fuel boiler**

|                           |    |
|---------------------------|----|
| Solid fuel boiler E 13:09 |    |
| ► Relay                   | R4 |
| Sen. Boiler               | S7 |
| Sen. Store                | S8 |

#### Arrangement/Opt. functions/Add new function/Solid fuel boiler

| Adjustment channel | Description                        | Adjustment range/selection | Factory setting  |
|--------------------|------------------------------------|----------------------------|------------------|
| Relay              | Relay selection                    | system dependent           | system dependent |
| Sen. Boiler        | Solid fuel boiler sensor selection | system dependent           | system dependent |
| Sen. Store         | Store sensor selection             | system dependent           | system dependent |

| Adjustment channel | Description                       | Adjustment range/selection | Factory setting |
|--------------------|-----------------------------------|----------------------------|-----------------|
| $\Delta$ Ton       | Switch-on temperature difference  | 2.0 ... 30.0 K             | 6.0 K           |
| $\Delta$ Toff      | Switch-off temperature difference | 1.0 ... 29.0 K             | 4.0 K           |
| $\Delta$ Tset      | Set temperature difference        | 3.0 ... 40.0 K             | 10.0 K          |
| Rise               | Rise                              | 1.0 ... 20.0 K             | 2.0 K           |
| Min speed          | Minimum speed                     | 20 ... 100%                | 100%            |
| Tmax st.           | Maximum temperature               | 4 ... 95 °C                | 60 °C           |
| Tmin boiler        | Minimum temperature               | 4 ... 95 °C                | 60 °C           |
| Funct.             | Activation/Deactivation           | Activated/Deactivated      | Activated       |

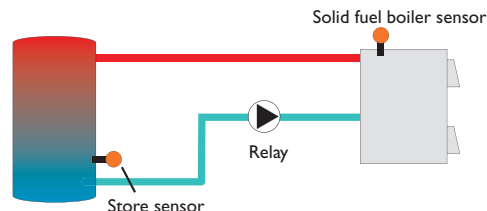
The **Solid fuel boiler** function can be used for transferring heat from a solid fuel boiler to a store.

The allocated relay is energised when all switch-on conditions are fulfilled:

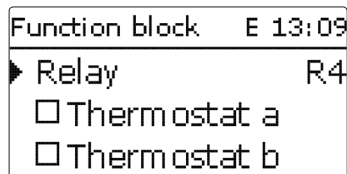
- the temperature difference between the allocated sensors has exceeded the switch-on temperature difference
- the temperature difference between the allocated sensors has not fallen below the switch-off temperature difference
- the temperature at the solid fuel boiler sensor has exceeded the minimum temperature
- the temperature at the store sensor has fallen below the maximum temperature
- one of the adjusted time frames is active (if the **Timer** option is selected)

Speed control is deactivated by default. In order to activate speed control, reduce the minimum pump speed.

When the **Set temperature difference** is exceeded, pump speed control starts. If the temperature difference increases by the adjustable Rise value, the pump speed increases by 10 % respectively.



## Function block



In addition to the pre-defined optional functions, function blocks consisting of thermostat functions, timer and differential functions are available. With the help of these function blocks, further components and functions respectively can be controlled.

To each function block, sensors and free relays can be allocated. Sensors already in use can be allocated again without impeding their control functions.

Within a function block the functions are interconnected (AND gate). This means that the conditions of all the activated functions have to be fulfilled for switching the allocated relay. As soon as one condition is not fulfilled, the relay is switched off.

### Thermostat function

The relay allocated to the function block is switched on, when the adjusted switch-on temperature ( $Th(x)$  on) is reached. It is switched off when the adjusted switch-off temperature ( $Th(x)$  off) is reached. The switching conditions of all other activated functions of the function block have to be fulfilled as well.

Allocate the reference sensor in the **Sensor** channel.

Adjust the maximum temperature limitation with  $Th(x)$  off >  $Th(x)$  on and the minimum temperature limitation with  $Th(x)$  on >  $Th(x)$  off. The temperatures cannot be set to an identical value.

### $\Delta T$ function

The relay allocated to the function block is switched on as soon as the adjusted switch-on temperature difference ( $\Delta Th(x)$  on) is reached. It is switched off as soon as the adjusted switch-off temperature difference ( $\Delta Th(x)$  off) is reached. The switching conditions of all other activated functions of the function block have to be fulfilled as well.

The  $\Delta T$  function is equipped with a speed control function. A set temperature difference and a minimum speed can be adjusted. The non-adjustable rise value is 2 K.

## Reference relay

Up to 5 reference relays can be selected.

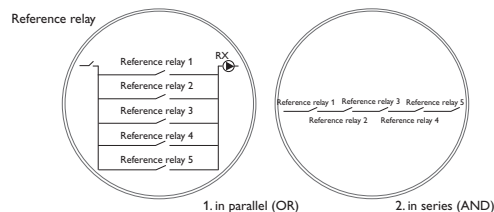
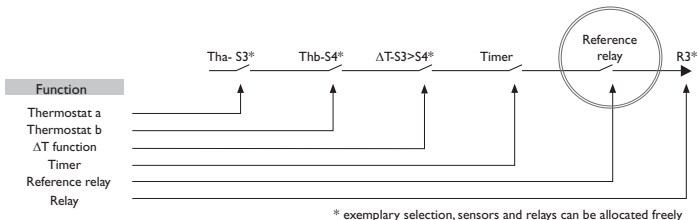
Whether the reference relays are to be switched in series (AND) or in parallel (OR) can be adjusted in the **Mode** channel.

### OR mode

If at least one of the reference relays is active, the switch-on condition for the function block is considered fulfilled. The switching conditions of all other activated functions of the function block have to be fulfilled as well.

### AND mode

If all reference relays are active, the switch-on condition for the function block is considered fulfilled. The switching conditions of all other activated functions of the function block have to be fulfilled as well.



## Arrangement/Opt. functions/Add new function/Function block

| Adjustment channel | Description                         | Adjustment range/selection            | Factory setting  |
|--------------------|-------------------------------------|---------------------------------------|------------------|
| Relay              | Relay                               | system dependent                      | system dependent |
| Thermostat a       | Thermostat a                        | Yes, No                               | No               |
| Th-a on            | Switch-on temperature thermostat a  | -40 ... 250 °C                        | 40 °C            |
| Th-a off           | Switch-off temperature thermostat a | -40 ... 250 °C                        | 45 °C            |
| Sensor             | Sensor thermostat a                 | system dependent                      | system dependent |
| Thermostat b       | Thermostat b                        | Yes, No                               | No               |
| Th-b on            | Switch-on temperature thermostat b  | -40 ... 250 °C                        | 40 °C            |
| Th-b off           | Switch-off temperature thermostat b | -40 ... 250 °C                        | 45 °C            |
| Sensor             | Sensor thermostat b                 | system dependent                      | system dependent |
| ΔT function        | Differential function               | Yes, No                               | No               |
| ΔTon               | Switch-on temperature difference    | 1.0 ... 50.0 K                        | 5.0 K            |
| ΔToff              | Switch-off temperature difference   | 0.5 ... 49.5 K                        | 3.0 K            |
| ΔTset              | Set temperature difference          | 2 ... 100 K                           | 10 K             |
| Rise               | Rise                                | 1.0 ... 20.0                          | 2.0 K            |
| Min speed          | Minimum speed                       | 20 ... 100 %                          | 30 %             |
| Sen. Source        | Heat source sensor                  | system dependent                      | system dependent |
| Sen. Sink          | Heat sink sensor                    | system dependent                      | system dependent |
| Timer              | Timer                               | Yes, No                               | No               |
| Timer FB1          | Time frame adjustment               | 00:00 ... 23:45                       |                  |
| Day selection      | Day selection                       | All days, Monday ... Sunday, Continue | -                |
| Ref. relay         | Reference relay option              | Yes, No                               | No               |
| Mode               | Reference relay mode                | AND, OR                               | OR               |
| Relay              | Reference relay 1 selection         | system dependent                      | system dependent |
| Relay              | Reference relay 2 selection         | system dependent                      | system dependent |
| Relay              | Reference relay 3 selection         | system dependent                      | system dependent |
| Funct.             | Activation/Deactivation             | Activated/Deactivated                 | Activated        |

## Irradiation switch

|               |                      |
|---------------|----------------------|
| Irrad. switch | E 13:10              |
| ▶ Relay       | R4                   |
| Irrad.        | 200 W/m <sup>2</sup> |
| Duration      | 2 min                |

## Arrangement/Opt. functions/Add new function/Irrad. switch

| Adjustment channel | Description               | Adjustment range/selection   | Factory setting        |
|--------------------|---------------------------|------------------------------|------------------------|
| Relay              | Relay selection           | system dependent             | system dependent       |
| Irrad.             | Switch-on irradiation     | 50 ... 1000 W/m <sup>2</sup> | 200 W / m <sup>2</sup> |
| Duration           | Switch-on duration        | 0 ... 30 min                 | 2 min                  |
| Inverted           | Inverted switching option | Yes, No                      | No                     |
| Funct.             | Activation/Deactivation   | Activated/Deactivated        | Activated              |

The **Irradiation switch** function can be used for operating a relay depending on the measured irradiation value.

The allocated relay is switched on if the adjusted irradiation value remains exceeded for the adjusted duration. If the irradiation falls below the adjusted value for the adjusted duration, the relay is switched off.

If the **Inverted** option is activated, the relay operates vice versa.

## Error relay

|                 |           |
|-----------------|-----------|
| Error relay     | E 17:14   |
| ▶ Relay         | M1-R1     |
| Funct.          | Activated |
| Delete function |           |

## Arrangement/Opt. functions/Add new function/Error relay

| Adjustment channel | Description             | Adjustment range/selection | Factory setting  |
|--------------------|-------------------------|----------------------------|------------------|
| Relay              | Relay selection         | system dependent           | system dependent |
| Funct.             | Activation/Deactivation | Activated/Deactivated      | Activated        |

The **Error relay** function can be used for operating a relay in the case of an error. Thus, e.g. a signalling device can be connected in order to signal errors.

If the error relay function is activated, the allocated relay will operate when a sensor fault occurs.

|              |         |
|--------------|---------|
| HQM          | E 13:10 |
| ► new HQM... |         |
| back         |         |

In the **HQM** menu, up to 5 internal heat quantity measurements can be activated and adjusted.

By selecting the menu item **new HQM...**, a new heat quantity measurement can be activated.

|                                         |         |
|-----------------------------------------|---------|
| HQM                                     | E 13:10 |
| ► Flow sen.                             | S4      |
| Return sen.                             | S5      |
| <input type="checkbox"/> Flow rate sen. |         |

A menu opens in which all adjustments required for the heat quantity measurement can be made.

If the **Flow rate sensor** option is activated, an impulse input or, if available, a Grundfos Direct Sensor™ can be selected. Grundfos Direct Sensors™ are only available if they have been previously registered in the In-/Outputs menu. The impulse rate must be adjusted in that menu as well.

If the **Flow rate sensor** option is deactivated, the controller calculates the heat quantity by means of a fixed flow rate value. This is called heat quantity balancing. For this purpose, the flow rate must be read from the flowmeter at 100 % pump speed and adjusted in the adjustment channel **Flow rate**. In addition to that, a **Relay** must be allocated. Heat quantity balancing is in effect whenever the allocated relay is active.

In the adjustment channel **Fluid type** the heat transfer fluid must be selected. If either propylene glycol or ethylene glycol is selected, the adjustment channel **Ratio** is indicated in which the antifreeze ratio of the heat transfer fluid can be adjusted.

When the **Alternative unit** is activated, the controller will convert the heat quantity into the quantity of fossil fuels (coal, oil or gas) saved, or the CO<sub>2</sub> emission saved respectively. The alternative **Unit** can be selected. A **Conversion factor** must be adjusted for the calculation. The conversion factor depends on the arrangement in use and has to be determined individually.

|            |         |
|------------|---------|
| HQM        | E 13:11 |
| ► HQM 1    |         |
| HQM 2      |         |
| new HQM... |         |

Heat quantity measurements already activated will appear in the HQM menu above the menu item **new HQM...** in numerical order.

|                 |           |
|-----------------|-----------|
| HQM 1           | E 13:11   |
| Funct.          | Activated |
| Delete function |           |
| ► back          |           |

If an activated heat quantity measurement is selected, the above mentioned menu with all adjustment values will re-open.

To deactivate a heat quantity measurement, select the menu item **Delete function** at the bottom of the menu.

The heat quantity measurement deleted will disappear from the list and become available for selection in the **new HQM** menu again. The numeration of the other activated heat quantity measurements will not change.

## HQM/new HQM...

| Adjustment channel | Description                                                                                        | Adjustment range/ selection                          | Factory setting  |
|--------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------|------------------|
| Flow sen.          | Flow sensor selection                                                                              | system dependent                                     | system dependent |
| Return sen.        | Return sensor selection                                                                            | system dependent                                     | system dependent |
| Flow rate sen.     | Flow rate sensor option                                                                            | Yes, No                                              | No               |
| Flow rate sen.     | Flow rate sensor selection                                                                         | Imp 1, Gd1, Gd2                                      | -                |
| Flow r...          | Flow rate<br>(only if Flow rate sen. = No)                                                         | 1.0 ... 500.0 l/min                                  | 3.0 l/min        |
| Relay              | Relay selection                                                                                    | system dependent                                     | system dependent |
| Fluid type         | Heat transfer fluid                                                                                | Tyfocon LS, Propylene glycol, Ethylene glycol, Water | Water            |
| Ratio              | Glycol ratio in the heat transfer fluid (only if Fluid type = Propylene glycol or Ethylene glycol) | 5 ... 100%                                           | 40%              |
| Alternative unit   | Alternative unit option                                                                            | Yes, No                                              | No               |
| Unit               | Alternative display unit                                                                           | Coal, Gas, Oil, CO <sub>2</sub>                      | CO <sub>2</sub>  |
| Factor             | Conversion factor                                                                                  | 0.01 ... 100.00                                      | 0.50             |
| Funct.             | Activation/Deactivation                                                                            | Activated/Deactivated                                | Activated        |

## 9 Basic settings

```

Basic settings    E 13:12
▶ Language      English
  ☒ Auto DST
Date            01.07.2015
  
```

### Basic settings

| Adjustment channel | Description                     | Adjustment range/ selection                                                                                                                               | Factory setting |
|--------------------|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| Language           | Selection of the menu language  | Deutsch, English, Français, Español, Italiano, Nederlands, Türkçe, Český, Polski, Portugues, Hrvatski, Română, Български, Русский, Suomi, Svenska, Magyar | Deutsch         |
| Auto DST           | Daylight savings time selection | Yes, No                                                                                                                                                   | Yes             |
| Date               | Adjustment of the current date  | 01.01.2001 ... 31.12.2099                                                                                                                                 | 01.07.2015      |
| Time               | Adjustment of the current time  | 00:00 ... 23:59                                                                                                                                           | -               |
| Temp. Unit         | Temperature unit                | °C, °F                                                                                                                                                    | °C              |
| Flow Unit          | Volume unit                     | Gallons, Liter                                                                                                                                            | Liter           |
| Press. unit        | Pressure unit                   | psi, bar                                                                                                                                                  | bar             |
| Energy Unit        | Energy unit                     | Wh, BTU                                                                                                                                                   | Wh              |
| Scheme             | Scheme selection                | 0 ... 6                                                                                                                                                   | 0               |
| Reset              | back to factory setting         | Yes, No                                                                                                                                                   | No              |

In the **Basic settings** menu, all basic parameters for the controller can be adjusted. Normally, these settings have been made during commissioning. They can be subsequently changed in this menu.

### Reset

By means of the reset function, all adjustments can be set back to their factory settings.

All adjustments that have previously been made will be lost! For this reason, a security enquiry will appear after the reset function has been selected.

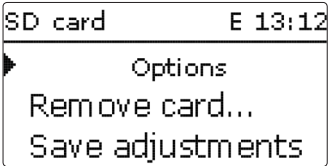
Only confirm the security enquiry if you are sure you want to set back all adjustment to the factory setting.



### Note:

If you select a new scheme, all adjustments that have previously been made will be lost.

## 10 SD card



The controller is equipped with an SD card slot for SD memory cards.

With an SD card, the following functions can be carried out:

- Logging measurement and balance values. After the transfer to a computer, the values can be opened and visualised, e.g. in a spreadsheet.
- Store adjustments and parameterisations on the SD card and, if necessary, retrieve them from there.
- Running firmware updates on the controller.

### Running firmware updates

The current software can be downloaded from [www.oventrop.de](http://www.oventrop.de). When an SD card with a firmware update is inserted, the enquiry **Update?** is indicated on the display. The setting can be changed between **Yes** and **No** by pressing buttons 2 and 4.

➔ To run the update, select **Yes** and confirm by pressing button 5.

The update is run automatically. The indication **Please wait** and a progress bar appear on the display. When the update has been completed, the controller will automatically reboot and run a short initialisation phase.

➔ To skip the update, select **No**.

The controller starts normal operation.



#### Note:

The controller will only recognise a firmware update file if it is stored in a folder named "OVENTROP/RHB" on the first level of the SD card.

➔ Create a folder named "OVENTROP/RHB" on the SD card and extract the downloaded ZIP file into this folder.

### Starting the logging

➔ Insert the SD card into the slot

➔ Adjust the desired logging type and interval

Logging will start immediately.

### Completing the logging process

➔ Select the menu item **Remove card**

➔ After **Remove card** is displayed, remove the card from the slot.

When **Linear** is adjusted in the **Logging type** adjustment channel, data logging will stop if the capacity limit is reached. The message **Card full** will be displayed.

If **Cyclic** is adjusted, the oldest data logged onto the SD card will be overwritten as soon as the capacity limit is reached.



#### Note:

Because of the increasing size of the data packets, the remaining logging time does not decrease linearly. The data packet size can increase, e.g. with the increasing operating hours value.

### Storing controller adjustments

➔ To store the controller adjustments on an SD card, select the menu item **Save adjustments**.

While the adjustments are being stored, first **Please wait**, then **Done!** will be indicated on the display. The controller adjustments are stored as a .SET file on the SD card.

### Loading controller adjustments

➔ To load controller adjustments from an SD card, select the menu item **Load adjustments**.

The File selection window is indicated.

➔ Select the desired .SET file.

While the adjustments are being loaded, first **Please wait**, then **Done!** will be indicated on the display.



#### Note:

To safely remove the SD card, always select the menu item **Remove card...** before removing the card.

### SD card

| Adjustment channel | Description        | Adjustment range/ selection | Factory setting |
|--------------------|--------------------|-----------------------------|-----------------|
| Remove card...     | Safely remove card | -                           | -               |
| Save adjustments   | Save adjustments   | -                           | -               |
| Load adjustments   | Load adjustments   | -                           | -               |
| Logging int...     | Logging interval   | 00:01 ... 20:00 (mm:ss)     | 01:00           |
| Logging type       | Logging type       | Cyclic, Linear              | Cyclic          |

## 11 Manual mode

```
Manual mode    E 13:12
                Controller
▶ Relay 1      Auto
  Relay 2      Auto
```

In the **Manual mode** menu, the operating mode of all relays in the controller and in connected modules can be adjusted.

All relays are displayed in numerical order; first those of the controller, then those of the individual modules connected. Modules are listed in numerical order.

In the menu item **All relays...**, all relays can be switched off (Off) or set to automatic mode (Auto) at once:

Off = Relay is switched off (manual mode)

Auto = Relay is in automatic mode

```
                Relay 1
○ Max
▶ ● Auto
○ Min
```

The operating mode can be selected for each individual relay, too. The following options are available:

Off = Relay is switched off (manual mode)

Min = Relay active with minimum speed (manual mode)

Max = Relay active at 100% speed (manual mode)

Auto = Relay is in automatic mode



### Note:

After service and maintenance work, the relay mode must be set back to **Auto**. Normal operation is not possible in manual mode.

### Manual mode

| Adjustment channel | Description                  | Adjustment range / selection | Factory setting |
|--------------------|------------------------------|------------------------------|-----------------|
| Relay 1 ... X      | Operating mode selection     | Max, Auto, Min, Off          | Auto            |
| All relays...      | Operating mode of all relays | Auto, Off                    | Off             |

## 12 User code

```
User code:
                0000
                ▲
```

The access to some adjustment values can be restricted via a user code (customer).

To access the menu areas of the expert level, the expert user code must be entered:

Expert user code: 2962

If the expert user code is active, an E will be displayed next to the clock time.

```
HC 1           E 12:23
▶ Op. mode      Auto
  Status        Day
  Flow          40 °C
```

For safety reasons, the user code should generally be set to the customer code before the controller is handed to the customer!

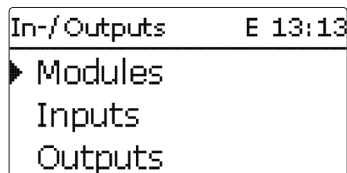
Customer user code: 0000



### Note:

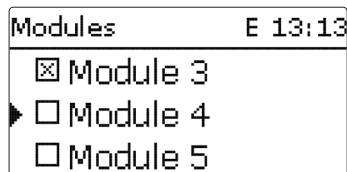
If no entry is made for 30 min, the controller will automatically switch back to the customer level (0000).

## 13 In-/Outputs



In the **In-/Outputs** menu, external modules can be registered, sensor offsets can be adjusted and relay outputs can be configured.

### 13.1 Modules



In this menu, up to 5 external modules can be registered.

All modules connected and acknowledged by the controller are available.

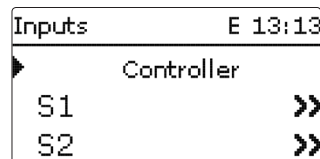
➔ To register a module, select the corresponding menu item by pressing button **5**.

If a module is registered, all its sensor inputs and relay outputs will be available in the corresponding controller menus.

#### In-/Outputs/Modules

| Adjustment channel | Description                  | Adjustment range/selection | Factory setting |
|--------------------|------------------------------|----------------------------|-----------------|
| Module 1...5       | Registering external modules | -                          | -               |

## 13.2 Inputs



In this sub-menu, the type of the sensor connected can be adjusted for each individual input. The following types can be selected:

- Switch
- KTY
- Pt500
- OMS (room control unit)
- Remote control
- Pt1000
- None

#### ATTENTION! System damage!

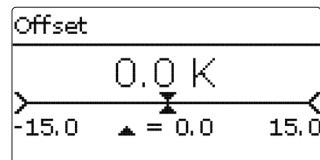


Selecting the wrong sensor type will lead to unwanted control behavior. In the worst case, system damage can occur!

➔ **Make sure that the right sensor type is selected!**

If KTY, Pt500 or Pt1000 is selected, the channel **Offset** appears, in which an individual offset can be adjusted for each sensor.

➔ In order to select a sensor for the offset adjustment, select the corresponding menu item by pressing button **5**.



➔ To adjust the sensor offset, select the desired value by pressing buttons **2** or **4**, then confirm by pressing button **5**.

## Irradiation sensor offset

If an irradiation sensor is to be connected, an offset has to be carried out before the connection is made.

To carry out the offset, proceed as follows:

- ➔ Adjust the irradiation sensor type in the **Type** channel.
- ➔ Select the **Offset** channel.
- ➔ Confirm the reset enquiry with **Yes**.
- ➔ Select **back** to return to the **Inputs** menu, then connect the irradiation sensor.

## In- / Outputs/ Inputs

| Adjustment channel | Description                                       | Adjustment range/ selection                                                       | Factory setting |
|--------------------|---------------------------------------------------|-----------------------------------------------------------------------------------|-----------------|
| S1 ... S9          | Sensor input selection                            | -                                                                                 | -               |
| Type               | Selecting the sensor type                         | Switch, KTY, Pt500, Remote control, Pt1000, OMS, Impulse (S9 only), None          | Pt1000          |
| Offset             | Sensor offset                                     | -15.0 ... +15.0 K                                                                 | 0.0 K           |
| Inverted           | Inverted switching option (only if Type = Switch) | Yes, No                                                                           | No              |
| Imp.1              | Impulse input (only if Type = Impulse)            | -                                                                                 | -               |
| Vol./Imp.          | Impulse rate (only if Type = Impulse)             | 0.1 ... 100.0                                                                     | 1.0             |
| CS10               | Irradiation sensor input                          | -                                                                                 | -               |
| Type               | Irradiation sensor type                           | A ... K                                                                           | E               |
| Offset             | Delete offset                                     | Yes, No                                                                           | No              |
| Gd1,2              | Grundfos Direct Sensor™ digital 1,2               | -                                                                                 | -               |
| Type               | Grundfos Direct Sensor™ Type                      | RPD,VFD, None                                                                     | None            |
|                    | if Type = VFD:<br>Measuring range selection       | 10-200 l/min, 5-100 l/min, 2-40 l/min, 2-40 l/min (fast), 1-20 l/min, 1-12 l/min* | 1-12 l/min      |

\* For the Inputs Gd1 and Gd2, the following sensor combinations are possible:

- 1 x RPD, 1 x VFD
- 2 x VFD, but with different measuring ranges only

## 13.3 Outputs

| Outputs | E 13:13 |
|---------|---------|
| ▶ R1    | >>      |
| R2      | >>      |
| R3      | >>      |

In this menu, the control type and the minimum speed can be adjusted for each individual relay of the controller and the external modules.

| R1        | E 13:14 |
|-----------|---------|
| Signal    | PWM     |
| Output    | B       |
| ▶ Profile | Heating |

The control type determines the way speed control of a connected pump is effected. The following modes are available:

**Adapter** = speed control signal via a S-Bus/PWM interface adapter

**0-10 V** = Speed control via a 0-10 V signal

**PWM** = Speed control via a PWM signal

**Standard** = Burst control (factory setting)

With the control types **Adapter**, **0-10 V** and **PWM**, the relay itself is not involved in speed control. A separate connection for the corresponding signal will have to be made (see figure).

If **PWM/0-10 V** is selected, the channels **Output** and **Profile** appear. In the **Output** channel, one of the 2 PWM outputs can be selected. In the **Profile** channel, different PWM curves corresponding with the pump in use can be selected.



### Note:

If **PWM/0-10 V** is selected for an output, the adjustment range for the corresponding minimum speed will extend to 20 ... 100 %.

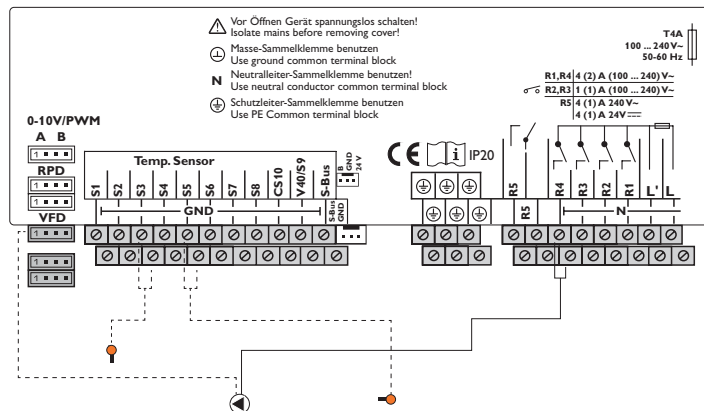


### Note:

For boiler modulation, the 0-10 V outputs A and B can be allocated to a demand in the **Shared relays** menu.

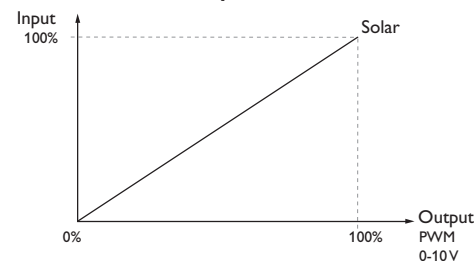
## In-/Outputs/Outputs

| Adjustment channel | Description              | Adjustment range/selection     | Factory setting |
|--------------------|--------------------------|--------------------------------|-----------------|
| R1 ... R5          | Relay output selection   | -                              | -               |
| Signal             | Control type             | Adapter, 0-10 V, PWM, Standard | Standard        |
| Output             | PWM output selection     | A, B                           | A               |
| Profile            | PWM characteristic curve | Solar, Heating                 | Solar           |
| Min speed          | Minimum speed            | (20) 30 ... 100 %              | 30 %            |

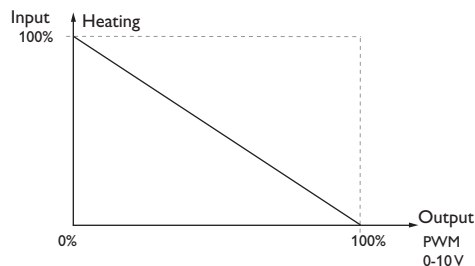


**Note:**  
For pumps with a nominal current > 1A, see page 7.

## Characteristic curve profile Solar



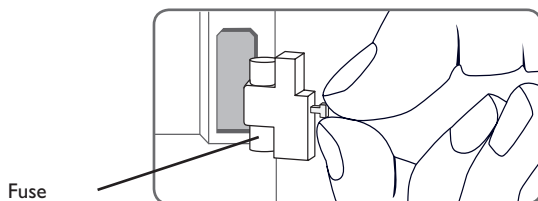
## Characteristic curve profile Heating



**Note:**  
When the minimum pump speed value adjusted in the Outputs menu differs from the minimum pump speed adjusted in an optional function that uses the same output, only the higher value will be come into effect.

## 14 Troubleshooting/frequently asked questions

If a malfunction occurs, a message will appear on the display of the controller.



Directional pad flashes red.

Sensor fault. The message **!Sensor fault** instead of a temperature is shown on the sensor display channel.

Short circuit or line break.

Disconnected temperature sensors can be checked with an ohmmeter. Please check if the resistance values correspond with the table.

| °C  | °F  | Ω Pt500 | Ω Pt1000 | Ω KTY | °C  | °F  | Ω Pt500 | Ω Pt1000 | Ω KTY |
|-----|-----|---------|----------|-------|-----|-----|---------|----------|-------|
| -10 | 14  | 481     | 961      | 1499  | 55  | 131 | 607     | 1213     | 2502  |
| -5  | 23  | 490     | 980      | 1565  | 60  | 140 | 616     | 1232     | 2592  |
| 0   | 32  | 500     | 1000     | 1633  | 65  | 149 | 626     | 1252     | 2684  |
| 5   | 41  | 510     | 1019     | 1702  | 70  | 158 | 636     | 1271     | 2778  |
| 10  | 50  | 520     | 1039     | 1774  | 75  | 167 | 645     | 1290     | 2874  |
| 15  | 59  | 529     | 1058     | 1847  | 80  | 176 | 655     | 1309     | 2971  |
| 20  | 68  | 539     | 1078     | 1922  | 85  | 185 | 664     | 1328     | 3071  |
| 25  | 77  | 549     | 1097     | 2000  | 90  | 194 | 634     | 1347     | 3172  |
| 30  | 86  | 559     | 1117     | 2079  | 95  | 203 | 683     | 1366     | 3275  |
| 35  | 95  | 568     | 1136     | 2159  | 100 | 212 | 693     | 1385     | 3380  |
| 40  | 104 | 578     | 1155     | 2242  | 105 | 221 | 702     | 1404     | 3484  |
| 45  | 113 | 588     | 1175     | 2327  | 110 | 230 | 712     | 1423     | 3590  |
| 50  | 122 | 597     | 1194     | 2413  | 115 | 239 | 721     | 1442     | 3695  |

### WARNING! Electric shock!



Upon opening the housing, live parts are exposed!

→ **Always disconnect the device from power supply before opening the housing!**

The controller is protected by a fuse. The fuse holder (which also holds the spare fuse) becomes accessible when the cover is removed. To replace the fuse, pull the fuse holder from the base.

The display is permanently off.

Press button . Display illuminated?

no

yes

Controller has been in standby, everything o.k.

Check the power supply of the controller: Is it disconnected?

no

yes

The fuse of the controller could be blown. The fuse holder (which holds the spare fuse) becomes accessible when the cover is removed. The fuse can then be replaced.

Check the supply line and reconnect it.

The heating circuit pump does not work, although this is indicated on the display.

Display illuminated?

If not, press button (5). Display illuminated again?

yes

no

There is no current; check fuses / replace them and check power supply.

Does the pump start up in manual operation?

no

yes

The adjusted temperature difference for starting the pump is too high; choose a value which makes more sense.

Is the pump current enabled by the controller?

no

yes

Controller might be defective - replace it.

Is the pump stuck?

yes

Turn the pump shaft using a screwdriver; now passable?

no

Pump is defective - replace it.

Stores cool down at night.

Sufficient store insulation?

yes

no

Increase insulation.

Insulation close enough to the store?

yes

no

Replace insulation or increase it.

Are the store connections insulated?

yes

no

Insulate the connections.

Warm water outflow upwards?

no

yes

Change connection and let the water flow sideways or through a siphon (downwards); less store losses now?

no

yes

o.k.

Does the DHW circulation run for a very long time?

no

yes

Use the circulation pump with timer and switch-off thermostat (energy-efficient circulation).

Circulation pump and blocking valve should be switched off for 1 night; less store losses?

yes

no

Check whether the pumps of the after-heating circuit run at night; check whether the non-return valve is defective; problem solved?

no

Check the non-return valve in warm water circulation - o.k.

yes

no

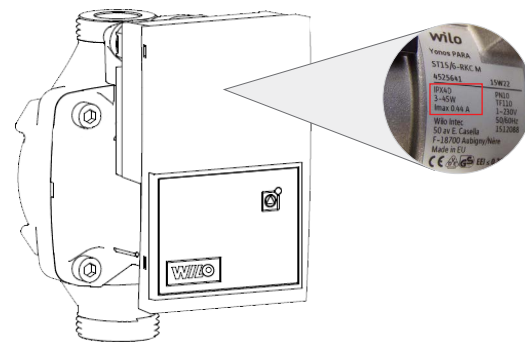
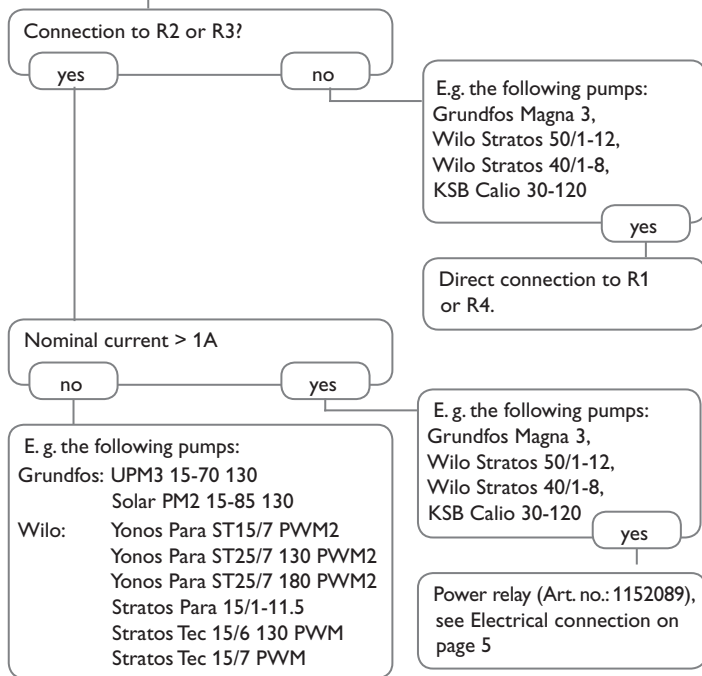
Further pumps which are connected to the store must also be checked.

The gravitation circulation in the circulation line is too strong; insert a stronger valve in the non-return valve or an electrical 2-port valve behind the circulation pump; the 2-port valve is open when the pump is activated,

Clean or replace it.

otherwise it is closed; connect pump and 2-port valve electrically in parallel; activate the circulation again. Deactivate pump speed control!

## HE pumps by different manufacturers



### Alternative:

Connect the pump to the mains and to the PWM/0-10V output of the controller.

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Subject to technical modification without notice.

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